MEPNN Supplier Scouting Opportunity Synopsis

Section 1: General Information

2024-389
BABA Door Hardware
24
01/04/2025
United States manufacturers of BABAA-compliant Compliant Door Hardware (Hinges, Locks, Exit Devices, Cores, Strikes, Operators, Closers, Stops, Thresholds, Sweeps, etc) for use in an addition and remodel of an existing Hospital located in Iowa.
No
Iowa

Section 2: Technical Information

Type of supplier being sought	Other
Details	Manufacturer/Distributor
Reason	BABA
Describe the manufacturing processes (elaborate to provide as much detail as possible)	Domestic components in each of the BABAA compliant manufactured products must exceed 55% of the total component cost and be assembled in the United States.
Provide dimensions / size / tolerances / performance specifications for the item	See attached List of Required Door Hardware Products and Basis of Design Catalog Cuts for Door Hardware Products.
List required materials needed to make the product, including materials of product components	See attached List of Required Door Hardware Products and Basis of Design Catalog Cuts for Door Hardware Products.
Are there applicable certification requirements?	Yes
Details	Build America, Buy America Act (BABAA) compliant Must be able to submit BABAA manufactured product self-certification manufactured product letter for each product that details a compliant product.
Are there applicable regulations?	Yes
Details	Yes. See attached Basis of Design Catalog Cuts for Door Hardware Products.
Are there any other stndards, requirements, etc.?	No
NAICS 1	
NAICS 2	
Additional Technical Comments	Basis for design are ASSA ABLOY Door Hardware products. Catalog Cuts for designated ASA ABLOY products are attached.
	Manufacturers shall specialize and have experience in the manufacturing of the designated components.

Section 4: Business Information

Estimated potential business volume	2 ELECTRIC HINGE 19 MORTISE LOCK 19 PUSHBUTTON LOCK 13 ELECTRIFIED EXIT DEVICE 74 CYLINDER CORES 13 ELECTRIC STRIKE 7 AUTOMATIC OPERATOR 74 CLOSER 281 26 OVERHEAD STOP 20 OVERHEAD STOP 20 OVERHEAD STOP 5 MAGLOCK 11 MAG HOLDER 20 EMERGENCY STOP 25 POWER SUPPLY 13 MOTION SENSOR 12 POWER TRANSFER 5 RAIN DRIP 5 WEATHERSTRIP 8 DOOR BOTTM 5 SWEEP 6 THRESHOLD
Estimated target price / unit cost information (if unavailable explain)	TBD - Pricing will be negotiated once BABA compliance is confirmed.
When is it needed by?	Q3 - 2025
Describe packaging requirements	No specific requirement - Arrive undamaged
Where will this item be shipped?	lowa

Additional Comments

Is there other information you would like to include?	Provide written documentation in response to the Supplier Scouting request of being a current Build America Buy America Act compliant door hardware manufacturer with experience manufacturing the system components meeting the product performance requirements.
	Information on BABAA compliance requirements can be found at Made in America Office link https://www.madeinamerica.gov/.
	Agency - USDA Submitted through CBS Contact - Joe Edmondson OK MEP





nexTouch[®] Keypad Locks

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EXIT TRIM

Quantity	Lever Design	Series/Function	^Technology	Finish	Advanced Functions	Cylinder/ Keyway	Hand ¹	Door Thickness
	<mark>AU – Augusta</mark> MO – Monroe PB – Pacific Beach	TT613 – Exit trim, key override, pushbutton keypad NTT623 – Exit trim, key override, touchscreen keypad	NR – Keypad only, no radio	605 – Bright brass, clear coated 613E – Dark oxidized bronze - equivalent 626 – Satin chrome plated BSP – Black suede powder coat	DPS ²	2153 cylinder keyed random standard, see pages 36-38 for additional options	RHR LHR	1-3/4" 2-1/4"

1 Lock is field reversible.

2 Use DPS option code for Advanced Functions. An Auxiliary Door Position Sensor (DPS) must be installed with the lock to enable both Escape Return and Privacy functions. If DPS is not included in the parts string, the Door Position Sensor will not be supplied with the lock. Note that selecting the DPS option code will incur an upcharge. See current price list.

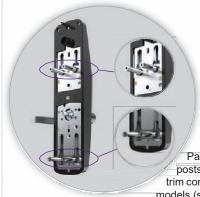
Build Your Order String

Quantity	Lever Design	Series/Function	^Technology	Finish	Advanced Functions	Cylinder/ Keyway	Hand	Door Thickness
Example:	AU	NTT623	NR	626	DPS	2153	RHR	1-3/4"

Compatible Exit Devices

Thanks to its patented adjustable mounting posts, nexTouch[®] exit trim is compatible with several makes and models of exit devices right out of the box, without the need for separate mounting hardware. Check the chart below to see if yours is a fit.

Manufacturer	Model/Series Number*
Arrow	3880, S1250
Corbin Russwin	PED/ED5200, PED/ED5200S
DETEX	10
Dorma	9300
Falcon®	25
SARGENT	PE8800/8800
Von Duprin®	98, 99
ASSA ABLOY ACCENTRA™	1800, 2100/2150, 6100/6150, 7100/7150

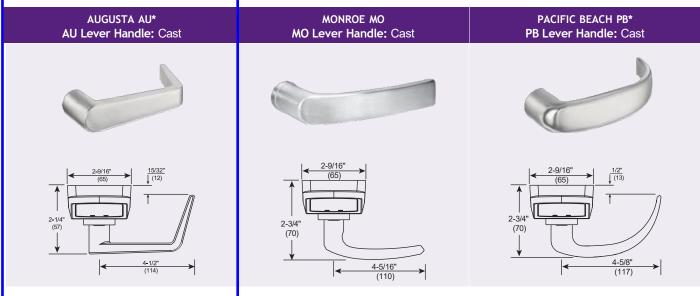


Patented adjustable mounting posts make the nexTouch® exit trim compatible with many exit device models (see chart at left).

*Compatible with rim device only. Please contact Technical Product Support for more information.

^nexTouch® No Radio lock part numbers NTT613 & NTT623 can be upgraded for use with the ASSA ABLOY ACCENTRA™ Cloud platform by installing the ACCENTRA radio module available to all ASSA ABLOY ACCENTRA™ Multi Family Housing Certified Integrators. These part numbers can NOT be upgraded for use with a Z-Wave compatible system.

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*Meets California State Reference Code for lever return.



FUNCTIONS

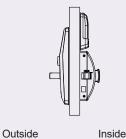


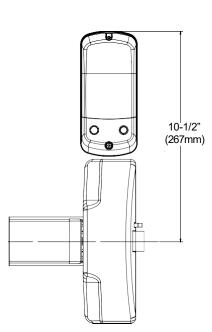
Exit Trim

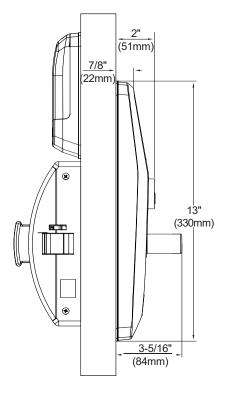
NTT613 Pushbutton NTT623 Touchscreen

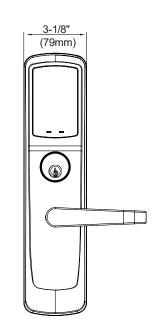
No Deadbolt With Cylinder Override

- For doors that require mechanical key override.
- Bolt retracted by pushbar on interior and lever on outside except when outside lever is locked.
- Key override unlocks the outside lever only.
- Deadlocking rim bolt.







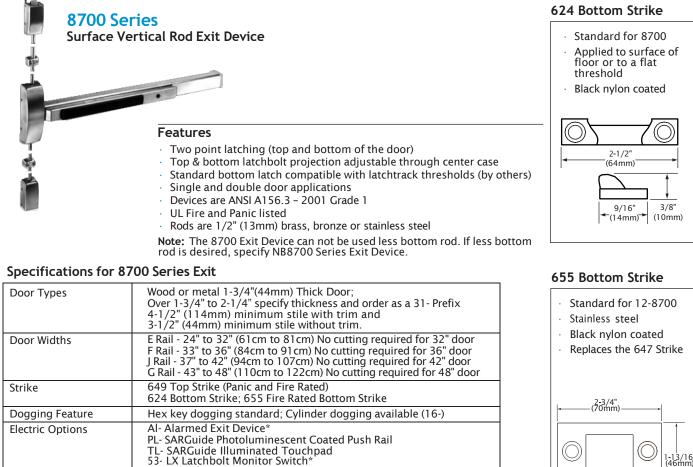


Dimensions given in inches (mm).



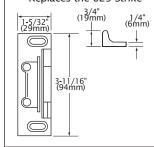
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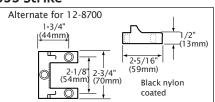


646 Top Strike

- Standard for both Panic & Fire (12-) Hardware
- Surface applied to frame
- Black nylon coated
- Replaces the 629 Strike



653 Strike



Specifications for 8700 Series Exit

Door Types	Wood or metal 1-3/4"(44mm) Thick Door; Over 1-3/4" to 2-1/4" specify thickness and order as a 31- Prefix 4-1/2" (114mm) minimum stile with trim and 3-1/2" (44mm) minimum stile without trim.
Door Widths	E Rail - 24" to 32" (61cm to 81cm) No cutting required for 32" door F Rail - 33" to 36" (84cm to 91cm) No cutting required for 36" door J Rail - 37" to 42" (94cm to 107cm) No cutting required for 42" door G Rail - 43" to 48" (110cm to 122cm) No cutting required for 48" door
Strike	649 Top Strike (Panic and Fire Rated) 624 Bottom Strike; 655 Fire Rated Bottom Strike
Dogging Feature	Hex key dogging standard; Cylinder dogging available (16-)
Electric Options	Al- Alarmed Exit Device* PL- SARGuide Photoluminescent Coated Push Rail TL- SARGuide Illuminated Touchpad 53- LX Latchbolt Monitor Switch* 54- Outside Lever Monitoring* 55- RX Push Rail Monitor Switch* 56- ELR Remote Latch Retraction* 57- Delay Egress Exit to be used in conjunction with Electromagnet* 58- Electric Dogging* 59- Electroguard – Self contained Delayed Egress Device*
Mounting Fasteners	Supplied standard with wood and machine screws Available with through-bolts and mortise (sex) nuts
Top & Bottom Bolt	Brass, Stainless steel
Device Centerline from Finished Floor	41" (1041 mm)
Door/Opening Height	Must be specified- 120" (3048 mm) Max Door Opening 84" (2133mm) Standard for TurboShip
Center Case Dimensions	8-3/8" (213mm) x 2-5/8" (67mm)
Projection	Pushbar Neutral - 3" (76 mm) Pushbar Depressed - 2-1/8" (54 mm)
Fire Exit Hardware	See Chart – Page 3

* For details and information, see the Electro-Mechanical Exit Devices, Trims and Accessories Catalog

Inside Lever Assembly for 300 Series Aux Control

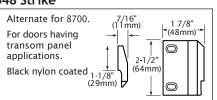


Attaches to top rod and engages with 300 Series Auxiliary Control. Packed standard with 306 and 313 Auxiliary Controls

Part # 97-2378

Alternate Strikes for 8700 SVR Devices are 648 & 653 Strikes

648 Strike



ASSA ABLOY

8700 Functions & Trims

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How to order: Door Width Prefixes Series Function Rail Lgth Trim Hand Finish Door Height AFF F1-83-87 F RHRB 32D 36" 84" 41' 13 ETL SARGENT ANSI ANSI Type 2 **Trims Available** Description & Cylinder Info. 8700 Function Function Exits ordered by ET Trim, Numbers Numbers (1-3/4" Door) Panic & Fire Prefixes specify the 3rd letter as the Lever Design (e.g., ETL) Key unlocks Trim, Trim retracts latch/ 06 09 Trim relocks when key is removed 8706 x ET_ #41 Cylinder Supplied 8700 10 No outside Operation (No Cylinder) 8/10 U No outside Operation (No Cylinder) 02 10 8710 x ET_ ET Control is used as Pull Only Key Outside Unlocks/locks Trim 13 08 8713 x ET_ Lever Designs for ET Controls #41 Cylinder Supplied A, B, E, F, J, L, P, W Also available with Coastal Series & 15 14 8715 x ET_ Passage Only (No cylinder) Studio Collection Levers Freewheeling Trim -ET type x Function 40 02 No outside Operation 8740 x ET_ (No Cylinder) Dummy Trim 8700 Series: 706, 710, 713, 715, 740, 743, 744, 746, 773 & 774 Freewheeling Trim -43 08 Key Outside Unlocks/locks Trim 8743 x ET_ Freewheeling Trim #41 Cylinder Supplied The lever rotates when the door is Freewheeling Trim · locked preventing excessive force Key unlocks Trim. Trim retracts latch/ 09 from being applied to the 46 8746 x ET_ relocks when key is removed horizontal lever #41 Cylinder Supplied Electrified ET Trim - Fail Safe **Electrified ET Trim** 73 8773 x ET_ Power Off, Unlocks Lever (No Cylinder) Solenoid & 54- trims are furnished with an ElectroLynx[®] 8 Pin Connector. Voltage: 12VDC or 24VDC Regulated. Full wave Electrified ET Trim - Fail Secure 74 8774 x ET_ Power Off, Locks Lever (No Cylinder) rectification installed inside the ET Control. Current: .25A at 24VDC or .5A at 12VDC. Operating Temp.: Max. 151°F (66°C), Min -31°F (-35°C). UL and CUL listed for use Note: ET trim supplied with 26(625)/26D(626) finish in lieu of 32(629)/32D(630) Note: AFF means Above Finished Floor, center line of rail Above Finished Floor on Fire Doors. Note: Repeated operation at voltage exceeding +/-10% is not recommended. SARGENT ANSI 300 Series Function Function Description & Cylinder Info. 8700 Numbers (1-3/4" Door) Auxiliary Control & 862 Pull Numbers Panic & Fire Key unlocks Turn; Turn retracts latch/ 0710 × 206 -

	1	F)	06	12			when key is rer linder Supplied	noved		8710 x 306 ludes 862 Pull)	
	0			10	02			2 Pull Only o cylinder)			8710 x 862	
	300 Series Aux. Co includes 862 #41 Cylinder Sup	Pull 862	2 Pull	13	11			Unlocks/locks			8710 x 313 ludes 862 Pull)	
-	Pull & Thuml a.g., Series Fu 87 62 SARGENT Function Numbers		Lgth Tr PTB		4 42" inder	r Width	Doo 84" eight Trim D	AFF 41"	s	0	Series 8700 Panic & Fire	Available Finishes
	10	02		/S Operation or Cy (Pull Only)	,	FLL	FLW	MAL	РТВ	STS	8710 x Trim Designation	
	28	15		Passage Only (No cylinder)		FLL	FLW	MAL	РТВ	STS	8728 x Trim Designation	
	62	06	Trim re	ocks Trim, Trim retra locks when key is 34 Cylinder Suppli	removed	FLL	FLW	MAL	РТВ	STS	8762 x Trim Designation	

An ASSA ABLC	DY Group com	pany						ASSA ABLC	DY 1	15	12/11/06
								Designation			Θ
63	05	Key Outside Unlocks/ locks Trim #34 Cylinder Supplied	FLL	FLW	MAL	PTB	STS	8763 x Trim Designation	32D	630	
		Kan Ontaida Unia dia (0700 7	32	629	SARGENT
									20D		
									10BL	614	Manufacturing
									10B	613	actı
									10	612	ring
									09	611	
									04	606	Company
									03	605	
									rinisties	1 minues	200

80 Series



8800 Series **Rim Exit Device**



8800 Features

- Designed for standard width stile applications on wood and metal doors
- Also available as an HC8800 or WS8800 for hurricane-resistant applications, see Hurricane-Resistant section of this catalog
- Most functions are non-handed
- Single point rim latching device
- Single door & double door applications with mullions
- Quiet operation and solid security
- Devices are ANSI A156.3 2008 Grade 1
- UL Fire and Panic listed

Specifications

8800 Series Rim Exit Device

Door Types	Wood or metal 1-3/4" (44 mm) minimum thickness. For doors over 1-3/4" to 2-1/4" thick, specify thickness and order as 31- Option
Rail sizes as determined by door width	 Rails are available in 4 sizes, use door width to determine size needed. Rails will be factory cut to size, if door width is supplied E Rail for 24" to 32" door widths, No cutting required for 32" door F Rail for 33" to 36" door widths, No cutting required for 36" door J Rail for 37" to 42" door widths, No cutting required for 42" door G Rail for 43" to 48" door widths, No cutting required for 48" door
Strike	649 Standard Black Nylon Coated
Optional Strikes	642, 644 and 613
Dogging Feature	Hex key dogging standard on non fired rated devices; specify 16- for cylinder dogging (#41 cylinder supplied)
Electric Options	AL- Alarm BT- Beacon™ PL- SARGuide Photoluminescent Coated TL- SARGuide Illuminated Touchpad 53- LX Latchbolt Monitor 54- Outside Lever Monitoring 55- Request-to-Exit Signal - Rail Monitoring 56- ELR Remote Latch Retractio 57- Delay Egress & Electromagnets 58- Electric Dogging 59- Electroguard – Self Contained Delayed Egress
Mounting Fasteners	Supplied standard with wood and machine screws Available with through-bolts and mortise (sex) nuts
Latch Bolt	Stainless steel, 3/4" (19mm) throw
Device Centerline from Finished Floor	41" (1041 mm) for Standard Applications
Center Case Dimensions	8-3/8" (213mm) x 2-5/8" (67mm)
Projection	Pushbar Neutral – 3" (76 mm) Pushbar Depressed – 2-1/8" (54 mm)
Fire Exit Hardware	See Chart – Page 3

19 Strike

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• Supplied standard for panic & fire rated openings • Surface applied • Black nylon coated

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without the

in whole or in part

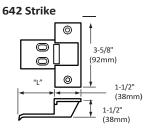
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§ 688 Trim Retrofit Kit

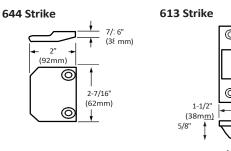


- 688 Trim Retrofit kit allows • an 8800* Series rim exit with an ET to replace Von Duprin's 98/99 Series exit with trim with minimal door prep.
- * Except for 16 function
 - Order as: 688 Kit

Alternate Strikes For 8800 Rim Devices



 Mortised. Dimension "L" equals door thickness plus 1/2" (13mm). Black nylon coated on lip only.



1-

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h

ock.com

3-5/8

(92mm)

1/4"

Surface • applied. For use on pairs of doors • ASSA ABLOY, the global leader in door opening solutions without mullion. Ductile Iron. Black nylon coated.

(16mm) _____

(6mm)

• Half mortised. Black nylon coated.

8800 Functions & Trims

80 Series

SARGENT ASSA ABLOY

	Options F1-83-56		ction Rai	F ETL	Hand RHR	Outside Fin 26D	ish I	nside Finish 32D	Door Width 36"	
										tions
Ex le	s ET Trim xits with ET Trim, specify ever design after the ET	SARGENT Function Numbers	ANSI Function Numbers		iption & Cylind (1-3/4" Door			ANSI Type 1 8800 Panic & Fire	8	800
de de	esignation (e.g., ETL)	04	0		Night Latch Key Retracts Latc #34 Cylinder Suppl			8804 x ET_		ical Option 12- 16-
0		06	09		#34 Cylinder Suppl locks Trim, Trim retu relocks when key is #41 Cylinder Suppl	racts latch/ removed		8806 x ET_		19- 31- 36- 37- 43- 53- 54- 55-
		10	01	No ou	tside operation (No	cylinder)		8810	5	56- 6-HK- 57-
		10	02		tside operation (No			8810 x ET	B	58- 59- C-59-
L ever Des A, B, E, F, J, L,	signs for ET Controls , P, W	13	08		Control is used as P Outside Unlocks/lo #41 Cylinder Supp	cks Trim		8813 x ET_		76- 85- 86- 87-
	ble with Coastal Series & ection Levers		4							AL- BT- CPC-
			4		assage Only (No cyl ey Outside Retracts			8815 x ET_		GL- LD-
Used to or	nation with Suffix rder ET without device)	16	10	Keyl	nside Unlocks/Locks /linder & I/S #44 Cy	s O/S Trim linder Supplied		8816 x ET_		PL- SG- TB- TL-
15-8, 716,	:: 704, 706-8, 710, 713-8, 740, 743-8, 744, 746-8, 8, 775-8 & 776-8	40	02	(N	Freewheeling Trin No outside opera o Cylinder) Dummy	tion		8840 x ET_	Cylind 1	er Options 10- 0-21-
reewhee	eling Trim	43	08	Кеу	Freewheeling Tri Outside Unlocks/lo #41 Cylinder Supp	ocks Trim		8843 x ET_	1	0UL- 0-63- 11- 1-21-
ocked prev	otates when the door is enting excessive force from ed to the horizontal lever	ⁿ 44	03		Freewheeling Trir Key Retracts Lato #34 Cylinder Suppl	n - :h		8844 x ET_	1 1 1 11	1-60- 1-63- 1-64- 70-7P-
		46	09		Freewheeling Tri locks Trim, Trim ret relocks when key is #41 Cylinder Supp	racts latch/ s removed		8846 x ET_	11-6 11-6	72-7P- 73-7P- 5-73-7P- 21- 22- 51-
ectrifie	d ET Trim									52- 60-
-	st be specified for the	7			ectrified ET Trim - F Off, Unlocks Lever (N			8873 x ET_		63- 64- 70-
	inctions: 73, 74, 75 and 76 /DC or 24VDC	74			ctrified ET Trim - Fa Off, Locks Lever (N			8874 x ET_		72- 73- 5-73-
				Ele	ectrified ET Trim - Fa	ail Safe			65	73-7P- 3-7P-
		75		Power Off,	Unlocks Lever, Key			8875 x ET_	F	81- 82- 1-82-
				Flee	#34 Cylinder Suppl trified ET Trim - Fai				F	83- 1-83-
					ctrified ET Trim - Fa					84- BR- LC-
		<mark>76</mark>			Power Off, Locks L Key Retracts Lat #34 Cylinder Supp	ch		8876 x ET_		*SC- *SE-
			ch accordingly	. 26 or 26D is autom	ishes, except 14, 15 atically supplied wi	5, 26 & 26D. With		s, exit devices are suppli		
'ull & Th	umb Piece Trim Sect	15/32D to reco on	 Use thre Exit Devi Use the s 	Trim e letter designa ce with trim six digit designa	tion (Ex "866-N)when orde MAL") when	ring the	Series	* Options	
ARGENT	- ANSI Des Function Cyli	15/32D to reco on	 Use thre Exit Devi Use the s 	Trim e letter designa ce with trim	Designations tions (Ex "PTB" tion (Ex "866-N)when orde MAL") when	ring the		* Options available v Ava	vith 8816
ARGENT	- ANSI Desa Function Cyli s Numbers (1-3 03 кеуг	15/32D to reco on cription & nder Info.	 Use thre Exit Devi Use the s 	Trim e letter designa ce with trim six digit designa trim without ar	Designations tions (Ex "PTB" tion (Ex "866-N	') when order /IAL") when lways specify	ring the	Series	* Options available v Ava Fin	vith 8810
ARGENT Function	- ANSI Desi Function Cyli s Numbers (1-3 03 MKey F #34 Cy 02 No 0/S Op	15/32D to reco on cription & nder Info. /4" Door) ghtLatch etracts Latch	• Use thre Exit Devi • Use the s ordering	Trim e letter designa ce with trim six digit designa trim without ar	Designations tions (Ex "PTB" tion (Ex "866-N n Exit Device, a	() when order MAL") when Iways specify	ring the finish	Series Series Series 8800 Panic & Fire 8804 x Trim	* Options available Ava Fin	

										SARGENT Finishes	BHMA Finishes	
										03	605	
										04	606	
										09	611	
										10	612	
										10B	613	
										10BL	614	
62	05	Key Outside Unlocks/			000 000		OCC CTC	N1 / A	8863 x Trim	14	618	
63	05	Locks Trim #34 Cylinder Supplied	866-FLL	866-FLW	866-MAL	866-PIB	866-515	N/A	Designation	15	619	
		no r cynnaer sappnea								20D	624	
66	07	Key Outside Retracts Latch;	0.00 511	0.00 5000			0.00 070		8866 x Trim	26	625	
66	07	Key Inside Unlocks/Locks O/S Trim O/S #34 & I/S #44	866-FLL	866-FLW	866-MAL	866-PIB	866-STS	N/A	Designation	26D	626	
										32	629	
		ns are used with (HC-& 12-) 888							ole located 3/8" (9mm) lower.	32D	630	
Bte: FLW &	₽S₩£utHPi916u	63 avaliabitenrsi2(629) 68326(6	330) Inical and			n when trims	o u uered sepa	natery.				
											-	
SSA ABLC	JY, the globa	l leader in door opening	solutions				1-800-7	27-5477 •	www.sargentlock.com	n		

MD8600 (Hurricane-Resistant)

& NB-MD8600 Concealed Vertical Rod Exit Device for Metal Doors **80** Series



SARGENT ASSA ABLOY



Specifications for MD8600 & NB-MD8600 Series Exit

Door Types	Metal Doors, 1-3/4" (44mm) minimum thickness. For doors over 1-3/4" to 2-1/4" thick, specify thickness and order as 31- Option 4-1/2" (114mm) minimum stile width
Rail sizes as determined by door width	 Rails are available in 4 sizes, use door width to determine size needed. Rails will be factory cut to size, if door width is supplied E Rail for 24" to 32" door widths, No cutting required for 32" door F Rail for 33" to 36" door widths, No cutting required for 36" door J Rail for 37" to 42" door widths, No cutting required for 42" door G Rail for 43" to 48" door widths, No cutting required for 48" door
Strike	650 Top Strike & 606 Bottom Strike (Panic and Fire Rated)
Dogging Feature	Hex key dogging standard on non fired rated devices; specify 16- for cylinder dogging (#41 cylinder supplied)
Electric Options	AL- Alarm BT- Beacon™ PL- SARGuide Photoluminescent Coated TL- SARGuide Illuminated Touchpad 53- LX Latchbolt Monitor 54- Outside Lever Monitoring 55- Request-to-Exit Signal - Rail Monitoring 56- ELR Remote Latch Retraction 57- Delay Egress & Electromagnets 58- Electric Dogging 59- Electroguard – Self Contained Delayed Egress (NB- Excluded)
Mounting Fasteners	Supplied standard with machine screws
Top Bolt	Stainless steel
Device Centerline from Finished Floor	41" (1041mm) for Standard Applications 38" (965mm) for elementary schools and to meet local accessibility standards when a 100 Series Auxiliary Control is used
Door/Opening Height	Must be specified - 120" (3048mm) Max Door Opening
Center Case Dimensions	8-3/8" (213mm) x 2-5/8" (67mm)
Projection	Pushbar Neutral – 3" (76mm) Pushbar Depressed – 2-1/8" (54mm)
Fire Exit Hardware	See Chart – Page 3

🦉 Note: MD8600 & 12-MD8600 can be used as NB- Device by simply not installing the bottom rod/bolt.

Note: 12-NB Applications require thermal pin. Thermal Pin supplied when ordered as a 12-NB Device

100 Series Aux Control

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Company

Manufacturing

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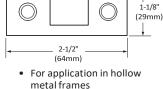
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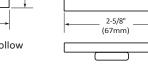
- 13 function Supplied with a SARGENT #41 Mortise
- Cylinder Can be used • with any

SARGENT Mortise Key System



650 Top Strike





606 Bottom Strike



. 1-1/16"

(27mm)

5/32"

(4mm)

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Features

- Designed for standard width stile applications on hollow metal doors
- · Concealed rods for security and aesthetics
- Single and double door applications
- Specify NB- for less bottom rod
- Devices are ANSI A156.3 2008 Grade 1
- The standard MD8600 is UL Certified to ZHEM.R21744 and FL2998-R2
- UL Fire and Panic listed

SARGENT Manufacturing offers a wide variety of products that meet building codes requiring hurricane-resistant certification. SARGENT products are independently tested to meet the requirements of the building codes as specified by the Florida Building Code, Miami Dade Code Requirements and in the International Building Code. Listed below are certifications and the standards met by the MD8600 Series exit devices, see Hurricane-Resistant Section of this catalog for additional devices listed and certified.

UL Listed per:

- ANSI/SDI-BHMA A250.13
- ANSI/ASTM E330-2002
- ANSI/ASTM E1886-2005
- ASTM E1996-2009

UL Certification Directory ZHEM. R21744 Latching Hardware

MD8600	Ratings
Door Size	8'-0" x 8'-8"
Design Pressure	+86/-86 psf
Impact	350 ft-lbs
Latch Strength	688 lbf

MD8600 is tested to 70 PSF per ASTM E330, E1886, E1996 and TAS 201, 202, 203; devices have been tested to 86 PSF per ANSI A250.13.

Listed on Florida Building Code Website for Hurricane-Resistance:

FL2998-R2

MD8600	
Approved for use in HVHZ:	Yes
Approved for use outside HVHZ:	Yes
Impact Resistant:	Yes
Design Pressure:	+70/-70 psf



• Furnished with expansion shields

- Mortised into floor
- Stainless steel

For use with outswing, singles & pairs of hollow metal doors & frames as listed with UL

ASSA ABLOY, the global leader in door opening solutions

MD8600 & NB-MD8600

Functions & Trims for Metal Doors

80 Series

How to order: Options Series 57-NB- MD86	Function 13	Rail Lgth F	Trim ETL	Hano RHR	Outside Finish 03	Inside Finish 03	Door Width 36"	Do ASSAF	ABLOY
700 Series ET Trim Exits with ET Trim, specify lower depice often the ET	SARGENT Function Numbers	Fund	NSI ction Ibers	I	Description & ((1-3/4"	•		NSI Type 8 MD8600 anic & Fire	MD8600 Mechanical Option 12- 16-
lever design after the ET designation (e.g., ETL)	06	C)9		unlocks Trim, Tri im relocks when #41 Cylinder	key is removed	M	08606 x ET_	19- 31- 36- 37-
0	0	0	1	No o	utside operation	(No Cylinder)**		VID8610	43- 53- 54- 55- 56- 56- 56-HK-
Lever Designs for ET Controls	10	0	2		utside operation T Control is used		MD	98610 x ET_	57- 58- 59- BC-59- 76-
A, B, E, F, J, L, P, W Also available with Coastal Series & Studio Collection Levers	13	0	8	K	ey Outside Unloc #41 Cylinder S		ME	98613 x	85- 86- 87- AL- BT-
ET Designation with Suffix (Used to order ET without device)	15	1	L4		Passage Only (N	lo cylinder)	M	08615 x ET_	CPC- LD- NB- PL-
MD8600 & NB-MD8600 Series: 706-4, 710-4, 713-4, 715-4, 740-4, 743-4, 746-4, 773-4, & 774-4	40	0	2	(Freewheelin No outside Or No Cylinder)** D	peration	MD	8640 x ET_	SG- TL- Cylinder Options 10- 10-21-
Freewheeling Trim The lever rotates when the door is locked preventing excessive force	43	C)8	К	Freewheelin ey Outside Unloo #41 Cylinder	ks/locks Trim	M	08643 x ET_	10-21- 10UL- 10-63- 11- 11-21-
from being applied to the horizontal lever Electrified ET Trim	46	0	9		Freewheelin unlocks Trim, Trir m relocks when k #41 Cylinder S	n retracts latch/ any is removed	MD	8646 x ET_	11-60- 11-63- 11-64- 11-70-7P- 11-72-7P-
Voltage must be specified for the following functions: 73 and 74. Specify: 12VDC or 24VDC	73			Power	, Electrified ET Tri		M	08673 x ET_	11-73-7P- 11-65-73-7P- 21- 22-
				-					51- 52- 60-

	Electrified ET Trim - Fail Secure	
7	Power Off, Locks Lever (No Cylinder)**	MD8674 x ET_

Note: Exit devices are available in all standard finishes, except 14, 15, 26 & 26D. With these finishes, exit devices are supplied in 32 or 32D to match accordingly. 26 or 26D is automatically supplied when 32 or 32D is specified. For nickel finishes, specify 14/32 or 15/32D to receive nickel finished trims and stainless exit devices. Note: AFF means Above Finished Floor, center line of rail Above Finished Floor ** Cylinder Override is available with a 106 Aux Control

Example Order: MD8673F 12V x ETMG x 106 x RHR x 32D x 36"w x 84"h

100 Series Auxiliary Control++ & 862 Pull		SARGENT Function Numbers	ANSI Function Numbers	Description & Cylinder Info (1-3/4" Door)	MD8600 Panic & Fire
		06	12	Key unlocks Turn, Turn retracts latch/ Turn relocks when key is removed #41 Cylinder Supplied	MD8610 x 106
0		10	02	862 Pull Only (Optional Pulls: 863 & 864)	MD8610 x 862 Pull
100 Series Aux. Control	862 Pull	13	11	Key Outside Unlocks/locks Turn #41 Cylinder Supplied	MD8610 x 113

Note: When ordering MD8600/NB-MD8600 Series Exit Device x 100 Series Aux. Control, specify 10 Function for the exit. Example: MD8610F x 106 x RHR x 32D x 42" x 90"

++ Note: Exit Devices must be mounted 38" AFF when used with a 100 Series Auxiliary Controls to meet ICC/ANSI A117.1-2003 Accessible & Usable Buildings and Facilities Code

63-64-70-72-73-

65-73-65-73-7P-

73-7P-81-

82-F1-82-

83-F1-83-84-BR-LC-SC-SE-

Available Finishes

BHMA Finishes

605

606 611 612

613 614

630

SARGENT Finishes

03

04 09 10

10B 10BL 14 15 20D 26 26D 32

32D

SARGEN

ns:

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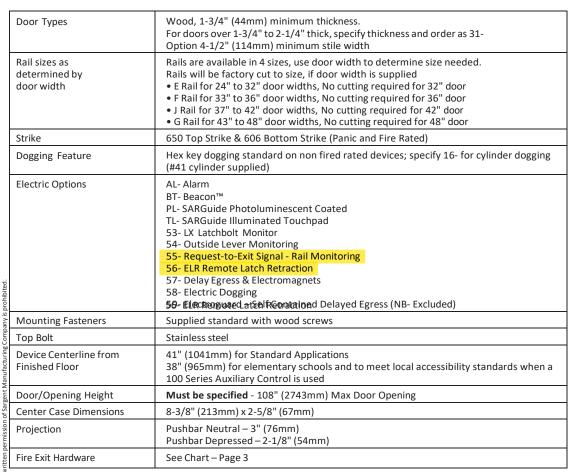
WD8600 & NB-WD8600

Concealed Vertical Rod Exit Device for Wood Doors

80 Series



Specifications for WD8600 & NB-WD8600 Series Exit



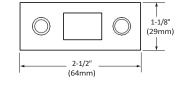
§ Note: WD8600 & 12-WD8600 can be used as NB- Device by simply not installing the bottom rod/bolt. Note: 12-NB applications require thermal pin. Thermal pin supplied when ordered as a 12-NB device

100 Series Aux Control

- Available as an 06 or 13 function
- Supplied with a SARGENT #41 Mortise Cylinder
- Can be used with any SARGENT Mortise Key System

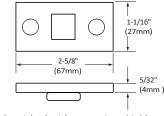


650 Top Strike



- For application in hollow metal frames
- Stainless steel

606 Bottom Strike



- Furnished with expansion shields
- Mortised into floor
- Stainless steel

/ed.

₹

Group

ASSA

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part

ASSA ABLOY, the global leader in door opening solutions



Designed for standard width stile applications on wood doors
Concealed rods offer security
Single and double door applications

Specify NB- for less bottom rod

• UL Fire and Panic listed

Devices are ANSI A156.3 – 2008 Grade 1

WD8600 & NB-WD8600

Functions & Trims for Wood Doors

80 Series

How to order: Options Series 58-NB- WD86	Function Rai	i l Lgth Trim F ETL	HandOutside FinishInside FinishRHR26D32D	Door Width Do Also SAFFA	BLOY
					WD8600
700 Series ET Trim Exits with ET Trim, specify lever design after the ET	SARGENT Function Numbers	ANSI Function Numbers	Description & Cylinder Info (1-3/4" Door)	ANSI Type 7 WD8600 Panic & Fire	Mechanical Options: 12- 16- 19-
designation (e.g., ETL)	<mark>06</mark>	09	Key unlocks Trim, Trim retracts latch/ Trim relocks when key is removed #41 Cylinder Supplied	WD8606 × ET_	31- 36- 37- 43-
0					53- 54-
	10	01	No outside operation (No Cylinder)**	WD8610	55- 56- 56-HK- 57-
Lever Designs for ET Controls	10	02	No outside operation (No Cylinder)** ET Control is used as Pull Only	WD8610 x ET_	58- 59- BC-59- 76- 85-
A, B, E, F, J, L, P, W Also available with Coastal Series & Studio Collection Levers	13		Key Outside Unlocks/locks Trim #41 Cylinder Supplied	WD8613 x ET_	80- 86- 87- AL- BT-
ET Designation with Suffix (Used to order ET without device)	15	14	Passage Only (No cylinder)	WD8615 x ET_	CPC- LD- NB- PL-
MD8600 & NB-MD8600 Series: 706-4, 710-4, 713-4, 715-4, 740-4, 743-4, 746-4, 773-4, & 774-4	40	02	Freewheeling Trim - No outside operation (No Cylinder)** Dummy Trim	WD8640 x ET_	G- TL- Cylinder Options: 10- 10-21-
Freewheeling Trim The lever rotates when the door is locked preventing excessive force from	43	08	Freewheeling Trim - Key Outside Unlocks/locks Trim #41 Cylinder Supplied	WD8643 x ET_	10UL- 10-63- 11- 11-21-
being applied to the horizontal lever Electrified ET Trim	46	09	Freewheeling Trim - Key unlocks Trim, Trim retracts latch/ Trim relocks when key is removed #41 Cylinder Supplied	WD8646 x ET_	11-60- 11-63- 11-64- 11-70-7P- 11-72-7P- 11-73-7P-
Voltage must be specified for the following functions: 73 and 74. Specify: 12VDC or 24VDC	73		Electrified ET Trim - Fail Safe Power Off, Unlocks Lever (No Cylinder)**	WD8673 x ET_	11-73-7P- 11-65-73-7P- 21- 22- 51-
	74		Electrified ET Trim - Fail Secure		52- 60- 63- 64-
	74		Power Off, Locks Lever (No Cylinder)**	WD8674 x ET_	70- 72-

Note: Exit devices are available in all standard finishes, except 14, 15, 26 & 26D. With these finishes, exit devices are supplied in 32 or 32D to match accordingly. 26 or 26D is automatically supplied when 32 or 32D is specified. For nickel finishes, specify 14/32 or 15/32D to receive nickel finished trims and stainless exit devices.

Note: AFF means Above Finished Floor, center line of rail Above Finished Floor ** Cylinder Override is available with a 106 Aux Control

Example Order: WD8673F 12V x ETMG x 106 x RHR x 32D x 36"w x 84"h

100 Series Auxiliar & 862 Pull	y Control++	SARGENT Function Numbers	ANSI Function Numbers	Description & Cylinder Info (1-3/4" Door)	WD8600 Panic & Fire
0		06	12	Key unlocks Turn, Turn retracts latch/ Turn relocks when key is removed #41 Cylinder Supplied	WD8610 x 106
Ĵ		10	02	862 Pull Only (Optional Pulls: 863 & 864)	WD8610 x 862 Pull
100 Series Aux. Control	862 Pull	13	11	Key Outside Unlocks/locks Turn #41 Cylinder Supplied	WD8610 x 113

Note: When ordering WD8600/NB-WD8600 Series Exit Device x 100 Series Aux. Control, specify 10 Function for the exit. Example: WD8610F x 106 x RHR x 32D x 42" x 90"

++ Note: Exit Devices must be mounted 38" AFF when used with a 300 Series Auxiliary Controls to meet ICC/ANSI A117.1-2003 Accessible & Usable Buildings and Facilities Code

72-73-65-73-65-73-7P-73-7P-

81-82-F1-82-

83-F1-83-84-BR-LC-SC-SE-

Available **Finishes**

> BHMA Finishes

> > 605

606

611

612

613

614

618 619

624 625 626

629

630

SARGENT Finishes

03

04

09

10

10B

10BL

14 15

20D

26 26D

32 32D

SARGE



Multi-Point Locks

Door Closers



Electromechanical

Auxiliary

Locks

Healthcare Hardware

Access

Control

Electric Latch Retraction Option (56-)

80 Series

SARGENT ASSA ABLOY

SARGENT's Electric Latch Retraction exit device is the perfect choice for high traffic egress doors that require access control. This non-handed exit device rail is durable and easy to install. It utilizes a latch retraction motor rather than a solenoid, ensuring quiet operation ideal for locations such as conference rooms, theaters and libraries. Once retracted, the door functions in a push/pull manner.

The 56- exit device can be dogged for momentary ingress and egress and is commonly used in conjunction with an automatic door operator. The device can be dogged continuously on fire-rated devices that are tied into the building's fire detection system.



56- Electric Latch Retraction Features

• 5 year warranty

the express

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patent

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- Patent pending and/or patent www.assaabloydss.com/patents
- Field serviceable -modular design
- Motor driven latch retraction for smooth, precise operation
- Amount of rail retraction is automatically controlled by the 56-• circuitry; System actively monitors its position and adjusts itself
- Digital retraction timer (0-20 seconds; factory setting is 5 seconds)
- Non-contact Request-to-Exit (55-) switch available
- Retrofit kits available see next page
- Standard electric hinge no special power transfer required
- · Can be used for continuous and intermittent use
- UL Listed for Class II Circuitry
- Power Requirements: 24VDC regulated/filtered power supply • (3500 Series)
- Current draw: .6A during retraction and .25A maintained in dogged hold position
- Requires 1A at 24VDC regulated/filtered power supply
- Available for all 80 Series exit devices (except FM8700)
- See page 75 for compatible options
- Minimum Door Widths:
 - Wide Stile Door 28'
 - Narrow Stile Door 28"
- See McKINNEY's Transfer Device Solutions Catalog for QC Hinge and cable requirements
- Order as a 56- option (e.g., 56-HK-8913F x ETMF x 32D x 36")
- Note: HK- and 16- are not available for Fire Rated Doors Note: The 56- Option is not supplied with Manual Dogging (Hex Key or Cylinder Dogging) unless specified

Optional Accessories

- 3500 Series Power Supply
- 4370 Keyswitch
- 4291/4292 Keypad
- 3287 Door Status Switch
- 881 Monitor Strike
- 4341 Push Button Switch (momentary)
- Norton Automatic Door Operator
- Norton ADA Push Switch or Wave to Open Switch



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55

55- Request-to-Exit Option

SARGENT Request-to-Exit Signal Switch option for exit devices provides push rail monitoring for a variety of applications; such as to sound an alarm, initialize a delayed egress system, or de-energize an electromagnetic lock.

Switch type SPDT form "C" contacts

- 30 VDC@2 Amp. maximum rating
- · All wires run through rail
- Available with all 80 Series devices, except for FM8700
- See page 75 for compatible options

- Minimum Door Widths: - Wide Stile Door 24"
 - Narrow Stile Door 24"
- See McKINNEY's Transfer Device Solutions Catalog for QC Hinge and cable requirements
- Order as a 55- option (e.g., 55-8913F x ETMA x 32D x 36")

Universal 855 Retrofit Kit

- · Retrofits existing 80 Series device installations with Request-to-Exit Signal Switch option
- Available for wide and narrow stile devices and 8895 Active Dummy Rail
- Compatible with all rail sizes (E, F, J, G)
- Can not be used with 56- rails
- To order separately, order as 855



1 (1-1/8") with standard	J-42"-39"; G-48"-43"
Listed	- Narrow Stile Door: E-32" only; J-42"-37"; G-48"-43"
dian Safety Standards	See page 75 for compatible opt

- See McKINNEY's Transfer Device requirements (if hard wired)
 - Order as an AL- option (e.g., AL-8916F x ETJ x 32D x 36" Door)

546 Wiring Harness

Harness allows for remote control of the alarmed exit device Remote Alarm Reset-reset from remote location

- External Inhibit shunts alarm from remote location
- Remote Power allows unit to be wired to a 9VDC power supply (3267)
- Remote Monitor allows unit to be wired to remote console Order as:
- 546 Wiring Harness (For AL- option) Mfg. prior to 7/1/04
- 546-F Wiring Harness for F-Size Rails Mfg. after 7/1/04
- 546-G Wiring Harness for G-Size Rails Mfg. after 7/1/04 - 546-J - Wiring Harness for J-Size Rails - Mfg. after 7/1/04

545 Alarm Retrofit Kits

Alarm retrofit kits available for the following 80 Series devices - 8300, MD8600, WD8600, GL-8800, and 8900 only. (GL-8800: Rim device with guarded latch)

saaraca latenij			
Kit #	Device Style	Pivot to Pivot	Rail Size
545-1	Wide	11-1/4"	F
F 4F 2	Newser	11-1/4"	F
545-2	Narrow	8-1/2"	E
545-3	Wide	20-1/2"	G
545-4	Narrow	20-1/2"	G
545-6	Narrow	14"	J
545-7	Wide	14"	J

Field selectable continuous alarm option-3267 Power Supply and 546 Harness recommended

- Automatic re-arming option
- Supplied with a #41 (1-1/8") with standard off set cam
- UL Listed and cUL
- UL Listed to Canad
- Rail Monitoring & Guarded Latch are standard internal features

SARGENT's AL-80 Series Exit Devices are designed for areas requiring a stand-alone alarm on outward swinging doors. This device has an integrated alarm in the push rail to discourage the unauthorized use of emergency exit doors. The alarm inside the rail sounds immediately upon exit. The AL-80 Series is ideal for rear exterior doors, doors leading to a rooftop, or anywhere

Exit

- Available with all 80 Devices, except LP, LR.
- LS8600, FM8700,WS & HC8800 Devices
- Minimum Door Widths: - Wide Stile Door : E-n/a; F-36" only;
- r; f-36"-34";
- otions
- Solutions Catalog for QC Hinge and cable

ASSA ABLOY



Request-to-Exit Option (55-)

Cylinders &

Keying

Bored

Locks

Alarm Option (AL-)

AL- Alarm Option

security is a concern.

upon rail depression

Low battery alert

latching (Guarded Latch)

Battery powered – 9VDC

• 103 Db @ 8 ft pulsating horn

indication, reset by key only

Microprocessor based alarm board

· When armed, alarm sounds immediately

All exit devices have tamper resistant

Flashing red LED provides visible violation

Features

80 Series









SARGENT

Access

Control







The 1600 Series is also available in a **Complete One Box Solution**

Electric Strikes

15

HES[°]1600

Electric Strike

Works with all brands of

cylindrical and mortise locksets, with or without a deadbolt

The HES 1600

Series electric strike accommodates up to a 1" deadbolt with enhanced vertical cavity spacing.

The HES 1600 Series Electric Strikes set a new standard in the industry by offering dynamic integrated adjustability and field configurable options compatible with any cylindrical or mortise lock. The modular design of the platform makes stocking and installing easier with interchangeable faceplates and accessories. For the first time, the aesthetics of an electric strike are complementary to other surrounding door hardware and blend in with the opening due to the fully finished design, available in seven finishes.

Features

Standard Features

- Stainless steel construction
- Tamper-resistant
- Static strength 1,500 lbs
- Dynamic strength 70 ft-lbs
- Endurance 1 million cycles
- Field selectable fail safe/fail secure
- Non-handed
- Interchangeable faceplates and accessories
- Field replaceable components
- Fully finished faceplate, keeper, case and trim
- Field adjustable integrated shim
- ElectroLynx[®] connectors
- Strike body depth 1 5/8"
- Static strength: 1500 lbs
- SecuriCare five-year, no fault, no questions asked warranty

Optional Features

- LM Lock monitor
- DLM Dual lock monitors
- LMS Lock monitor and strike monitor

(4)

(+

DLMS Dual lock monitors
 and strike monitor

Accessories

- 157 Torx screws
- HESCUT-MTK Metal template kit
- **1600-104-xxx** Lip extension trim adapter (finish to match)
- 1600-106-xxx 1006 adapter and trim enhancer kit (finish to match)
- OPT-1SRK Spring replacement kit
- OPT-1LM Single lock monitor
- OPT-1DLM Dual lock monitors
- MOD-1SOL Solenoid
 replacement module

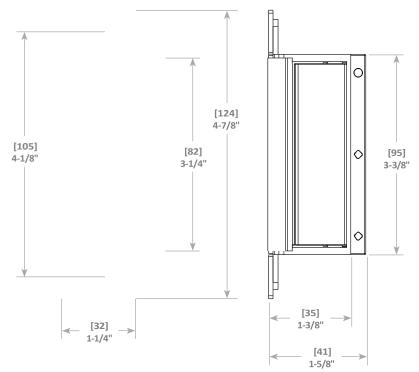


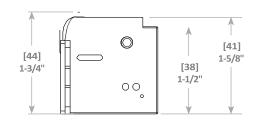


ASSA ABLOY

16 **Electric Strikes**

Dimensions





Specifications

Certifications

- ANSI/BHMA A156.31, Grade 1
- UL 1034 burglary-resistant listed • and suitable for outdoor use
- UL 294 (6th Edition) listed
- **RoHS** compliant •
- Static strength: 1500 lbs
- UL 10C fire-rated, 3 hour single door (fail secure only)
- UL 10C fire-rated, 1-1/2 hour double door (fail secure only)
- CAN/ULC-S104 fire door conformant
- NFPA-252 fire door compliant •
- ASTM-E152 fire door compliant
- California Fire Marshal listed
- ANSI/SDI A250.13 windstorm resistant
- Florida Building Code approved TAS 201, 202, 203 •
- ANSI-ASTM E330 •

Frame Application

- Metal
- Wood •

Electrical (DC Continous Duty)

- Dual voltage 12/24 VDC/VAC
- 240 mA at 12 VDC/120 mA at 24 VDC
- PoE friendly

How to Order 1600 -630-CS-LM1600 **Universal Electric** CS Complete Electric Strike; 605 **Bright Brass** LM Lock Monitor Strike; Faceplate Includes 1LB faceplate kit for DLM 606 Satin Brass Dual Lock Monitor option kits ordered latchbolts and 1DB faceplate kit for deadbolts separately Lock Monitor and Strike Monitor* 612 Satin Bronze LMS CLB Complete Electric Strike for 613 Bronze Toned DLMS Dual Lock Monitors and Strike Monitor* Latchbolt Locks; Includes 613E Dark Oxidized Satin Bronze **OPT-1LM** Single Lock Monitor 1LB faceplate kit for latchbolts 629 **Bright Stainless Steel** OPT-1DLM Dual Lock Monitors CDB Complete Electric Strike for 630 Satin Stainless Steel Deadbolt Locks; Includes BSP Black Suede Powder 1DB faceplate kit for deadbolts *Complete Pacs are only available in the 630 finish

assaabloyesh.com | 800.626.7590 10027 S. 51st Street Phoenix, AZ 85044 USA Patent pending and/or patent assaabloydss.com/patents

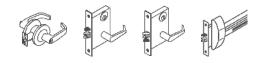
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HES 1500C Complete Electric Strike For all cylindrical and mortise locksets with 3/4" latchbolt

The 1500C includes a 1500 electric strike body and the 1LB faceplate kit for latchbolts.:

1J Option 1K Option 1KM Option 1KD Option

Compatible Locksets



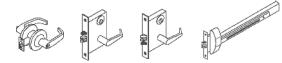
HES 1600CLB Complete for Latchbolt Locks

The Complete One Box Solution for all cylindrical and mortise locksets

The 1600CLB includes a 1600 electric strike body and the 1LB faceplate kit for latchbolts.

1J Option 1K Option 1KM Option 1KD Option

Compatible Locksets



HES 1600CS Complete Electric Strike The Complete One Box Solution for all cylindrical and mortise locksets, with or without a 1" deadbolt

The 1600CS includes a 1600 electric strike body, the 1LB faceplate kit for latchbolts and the 1DB faceplate kit for deadbolts.

1J Option 1K Option 1KM Option 1KD Option 1N Option 1NM Option 1ND Option 1NTD Option

Compatible Locksets

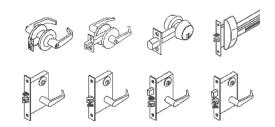
HES 1006CDB Complete for Deadbolt Locks

The Complete One Box Solution for all locksets with a 1" deadbolt.

The 1600CDB includes a 1600 electric strike body and the 1DB faceplate kit for deadbolts.

1N Option 1NM Option 1ND Option 1NTD Option

Compatible Locksets



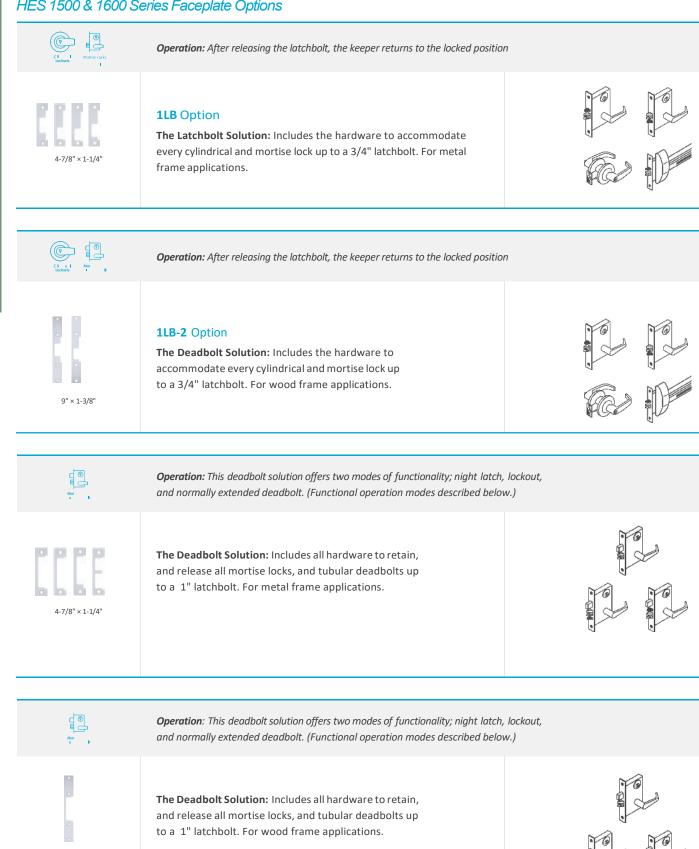
The global leader in door opening solutions







HES 1500 & 1600 Series Faceplate Options



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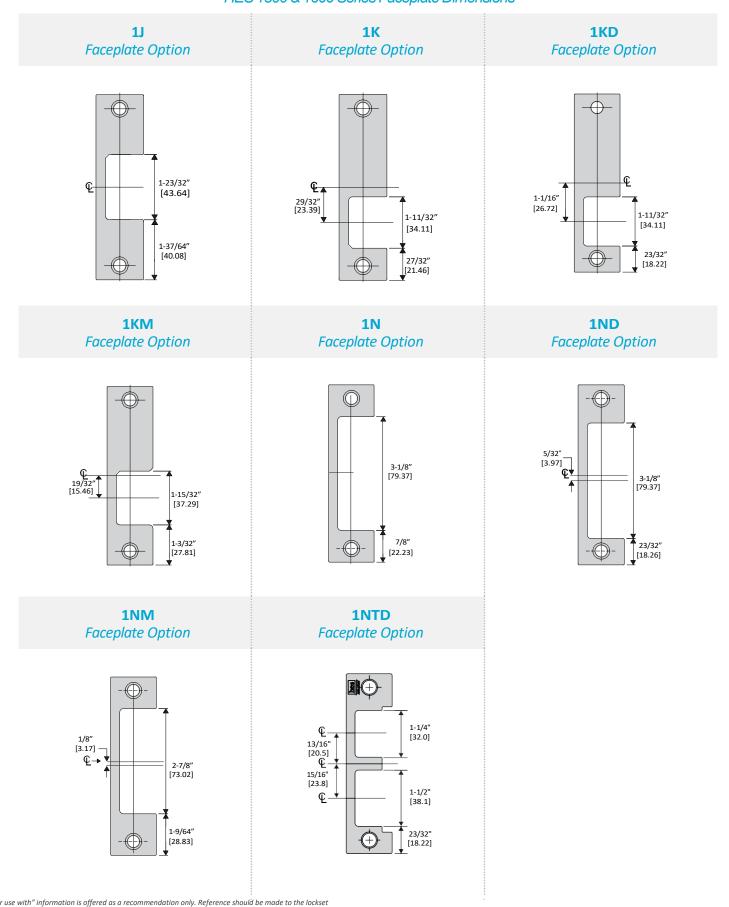
9" x 1-3/8"

Patent pending and/or patent assaabloydss.com/patents

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Electric Strikes

HES 1500 & 1600 Series Faceplate Dimensions



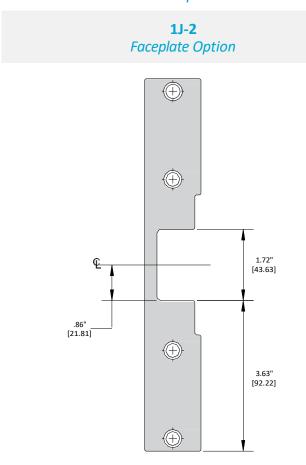
"For use with" information is offered as a recommendation only. Reference should be made to the lockset manufacturer for proper installation instructions necessary to meet compatibility requirements.

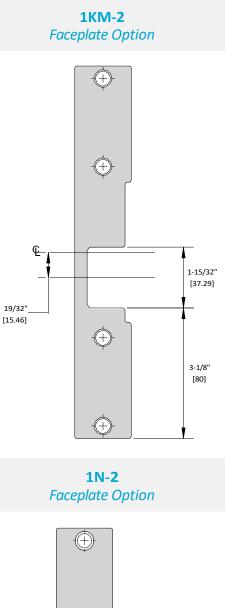
door opening solutions

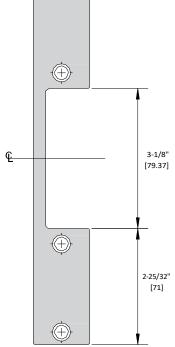


19 **Electric Strikes**

HES 1500 & 1600 Series Faceplate Dimensions







Patent pending and/or patent assaabloydss.com/patents

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Groove

Get your groove on. The machined bands at both ends of these post mount pulls provide an added level of sophistication.



Straight Pu	lls - Flat E	nd
Part	Dia.	Proj.

Part	Dia.	Proj.
RM3101	1"	2 ³ / ₄ "





<u>Small Straight Pulls - Flat End</u>		
Part	Dia.	Proj.
RM1211	5/ ₈ "	1 ¹ / ₂ "



Model 998

Application Wall Mount Standard Doors Concealed Wiring

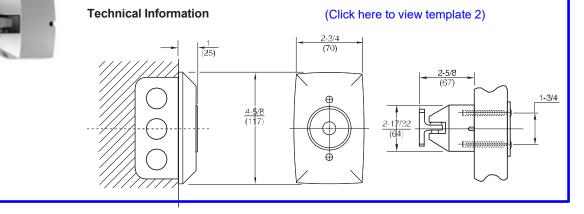
Product Description & Features

- Total Projection: 3-5/8"(92mm)
 Mounting Requirements:
- 2" x 4" x 1-3/4"(51 x 102 x 45mm) outlet box
- Wall must be properly reinforced and outlet box adequately fastened
- UL listed door holder

Technical Information

- Voltage and Current: 120 VAC, 60 Hz., .020 amp 24 VAC/DC, 60 Hz., .020 amp 12 VDC, .040 amp
- > <u>0000</u>
- 250 VAC, 50/60 Hz., .009 amp
- Shipping Weight: 2-1/2 lbs. (1.1 kg)

Note: Two Templates Required (Click here to view template 1)



Model 999

Application

Typical Usage Universal Mounting



Product Description & Features

- Base Plate; Concealed Wiring
- Total Projection: 4-3/8"(111mm)
- Mounting Requirements: 2" x 4"(51 x 102mm) outlet box; 4"(102mm) square box; 4"(102mm) octagonal box
- Wall must be properly reinforced and outlet box adequately fastened
- UL listed door holder

Note: Two Templates Required

Technical Information

Technical Information

 Voltage and Current: 120 VAC, 60 Hz., .020 amp 24 VAC/DC, 60 Hz., .020 amp 12 VDC, .040 amp

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1-3/4

250 VAC, 50/60 Hz., .009 amp

Shipping Weight: 2-3/4 lbs. (1.2 kg)

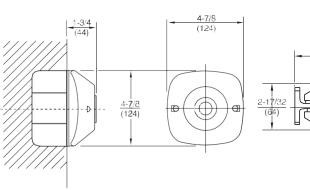
2-5/8

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1.....

(Click here to view template 1)

(Click here to view template 2)



Securitron iMXDa

Delayed Egress Magnalock[®]

R

Configurable, 1,200 lbs holding force, delayed egress Magnalock



Integrated movement exit delay with all-in-one Magnalock.

Prevent losses at emergency exits with iMXDa. An attempted exit initiates an alarm and a brief delay before the lock releases, giving personnel time to respond before an exit occurs. Protect memory care wards, hospitals, dormitories, airports, child care facilities and retail or warehouse environments. Used on out- swing doors, installation requires no alteration or replacement of existing firerated or non-fire-rated latching hardware.

Features

Standard Features

- Automatic dual-voltage—no field adjustment required
- Bracket mounting provides the easiest install for out-swing doors
- Size optimized for use with door closers
- Patented BondSTAT lock bond sensor
- Instant release circuit—no residual magnetism
- Internal wire access chamber
- Easily visible LEDs indicate status on secure side of door
- Advanced intelligent microprocessors provide alarm options and trainable door movement detection to minimize false alarms
- Permits free egress in emergency situations
- Fully integrated delay and detection features for fast installation of delayed egress system
- Easily adjustable door movement detection from 1/8"
 [3.2 mm] to 1" [25.4 mm]
- External alarm relay isolated dry contact (1A at 24 VDC)
- External reset

- Configurable settings include: Nuisance alarm times – 0 to 3 seconds, Irrevocable delay times
 -15 or 30 seconds, External bypass delay times – 0, 5, 10, or 15 seconds, Post alarm reminder, Bypass expiration alarm, Manual relock or delayed automatic relock (BOCA)
- Required sign included
- Ultra-secure collapsing blind nuts mount to door frame for strength and reliability
- Rust resistant all ferrous metal surfaces plated for durability
- MagnaCare[®] lifetime replacement, no fault, no questions asked warranty

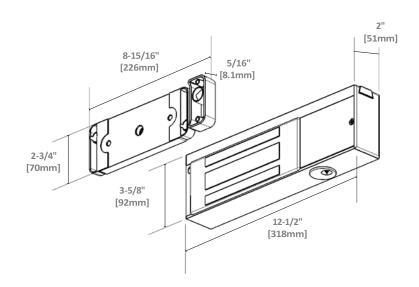
Optional Features

- **iEXDa** allows alarm initiation via an external panic device
- **iMXDaCA** is CAL Fire BML listed
- **iMXDaCH** is Chicago compliant
- **iMXDaH** for HUGs[®] Infant Protection System



The global leader in door opening solutions

ASSA ABLOY



Specifications

Certifications

- CAN/ULC-S533 Listed
 - ANSI/UL 294 Listed
- **NFPA 101**
- CSFM—California State Fire Marshal Approved (IMXDA-CA only)

Dimensions

- Magnalock: 12-1/2"L x 2"D x 3-5/8"H •
- Strike: 8-15/16"L x 5/16"D x 2-3/4"H •

Electrical

- 370 mA max at 12 VDC
- 270 mA max at 24 VDC

Holding Force

1,200 lbs [544kg]

Operating Temperature

- +32 to +104F [0 to +40C]
- Indoor use only

Shipping Weight

15 lbs [6.80kg]



How to Order

Model Series	Timing Options	
iMXDa	СН	
iMXDa Integrated Initation	(blank) Adjustable Timing	
iEXDa External Initation	-CA15S California Required 15s Timings	
	-CA30S California Required 30s Timings	
	CH Chicago Required Timings	
	H HUGS Infant Protection Timings	

Patent pending and/or patent assaabloydss.com/patents

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Securitron M680EEcoMag

Sustainable Magnalock®

®

1,200 lbs holding force, bracket mounted, sustainable Magnalock



The same unsurpassed intelligence, style and convenience as the previous M680 series, but with 80% reduction in energy consumption.

The Securitron M680E is intelligent, with built-in door prop sensing allowing the magnet to de-energize the coil when the door is held open for extended periods. The Securitron M680EBD offers built-in smart voltage sensing, integrated patented BondSTAT, tamper sensor as well as door position status monitoring. The aesthetics and design finishes of the EcoMag are refined enough for the most discriminating designer openings. It also offers the fastest, easiest, most secure installation of any bracket mount maglock with an updated strike plate mounting template. The optional integrated request to exit (REX) provides optimum coverage for detecting an approaching person so the door unlocks for egress.

Features

Standard Features

- Strike plate mounting template provides the easiest install for out-swing doors
- LED Indicator shows the lock is secure, open, or has an incomplete bond
- Wire chamber anti-tamper switch
- Tamper Switch sends an alarm output if the cover is removed and is selectable to NO or NC
- Available integrated BondSTAT and Door Position Switch
- Autosensing dual voltage with microprocessor technology
- Adjustable automatic relock timer (0 to 30 seconds)
- Energy efficient, low power usage
- Size optimized for use with door closers
- MagnaCare[®] lifetime replacement, no-fault, no questions asked warranty

Optional Features

- B Integrated patented BondSTAT magnetic bond sensor
- D Integrated Door Position Switch (DPS)
- X Integrated passive infrared request to exit





ASSA ABLOY ELECTRONIC SECURITY HARDWARE HES | Securitron

Specifications

Certifications

- UL 10C Fire Rated, 1 Hour
- CAN/ULC-S104 Fire Door Conformant •
- UL 1034 Burglary-Resistant Listed
- UL 294 •
- ANSI/BHMA A156.23, Grade • 2; E18501 Compliant
- California State Fire Marshal Listed

Electrical

- Maglock Average Power Draw (±10%) — 113 mA at 12 VDC — 52 mA at 24 VDC
- Maglock Maximum Power Draw (±10%) — 515 mA at 12 VDC — 290 mA at 24 VDC
- REX Power (±10%)
 - +25 mA at 12 VDC
 +10 mA at 24 VDC

Holding Force

• 1,200 lbs [544kg]

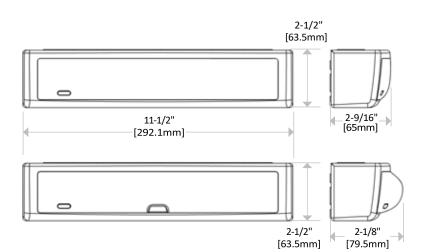
Operating Temperature

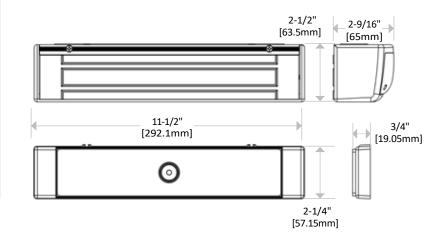
- 32° to 110°F [0° to 43°C]
- Indoor use only

Shipping Weight

• 8 lbs [3.6kg]







How to Order			
MODEL SERIES	MONITORING OPTIONS	ACCESSORY OPTIONS	FINISH OPTIONS
M680E	BD	X	- 606
M680E 1,200 lbs	(blank) No Monitoring	(blank) No Accessory Options	628/US28 Satin Aluminum Clear
	BD BondSTAT Monitor &	X PIR Request to Exit	600 Paintable Primer Gray Finish
	Door Position Switch	605/US3 Bright Brass	
			606/US4 Satin Brass
			612/US10 Satin Bronze
			613E Dark Oxidized Satin Bronze
			629 Bright Stainless Steel
			630 Satin Stainless Steel
			BSP Black Suede Powder
			WSP* White Suede Powder

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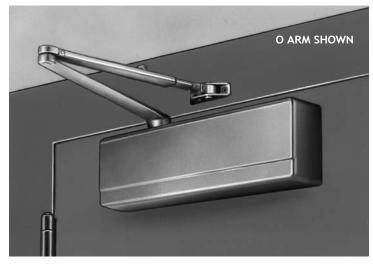
*Finish option available soon. Please contact your Sales Representative for product details, availability and pricing.

Updated7/7/20 Patent pending and/or patent www.assaabloydss.com/patents

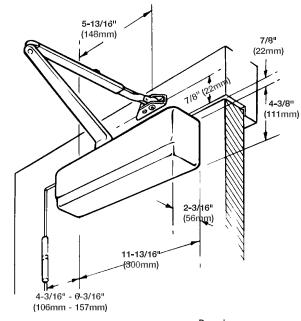
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SARGENT



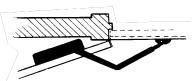
The standard application of the 281 door closer is the most common providing high degree of door control and range of power adjustment. The closer is mounted on the pull side of the door with the arm mounted on the face of the frame. When the door opens, the arm passes over the top of the door.



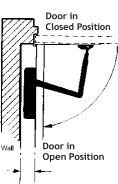
281-0 Standard Application

281 Standard Application for:

- · Interior Doors Opening In or Out
- · Exterior Doors Opening In



Cover Projection normally limits door opening to 160°



Regular Duty Standard Arms

For use in moderate duty institutional applications

- \cdot Two piece sliding arm provides flexibility and ease of installation
- \cdot Double jointed arms allow flexibility in vertical mounting position
- \cdot Friction and fusible hold open arms available
- \cdot Mortised feet available for special frame applications

Heavy Duty Standard Arms

For use in abusive or high use installations

- · Solid forged steel arms provide strength
- \cdot Friction hold open arm available
- \cdot Oil bronze bearings provide a high degree of wear resistance
- \cdot 2 piece rigid arms for ease of installation



281 Series Powerglide® Door Closer **Arms for Standard Application**



Regular Duty Standard Arms

O - Standard Arm

- Forged Steel Arm Ō 11-1/4" (286mm) long
- Non-handed
- · Permits 120° door opening with standard mounting
- Permits 180° door opening with alternate mounting or corner bracket
- Order as 25-O x finish for arm only Includes: 63-2607 - Main arm and link assembly 63-2216 - Foot assembly 63-3481 - Screw pack

O8 - Mortise Foot Arm

- · Forged Steel Arm
- 11-1/4" (286mm) long
- · Non-handed
- Permits 120° door opening

 Commonly used with bull nose frames Order as 25-O8 x finish for arm only

Includes: 63-2607 - Main arm and link assembly 63-2273 - Foot assembly 63-3481 & 63-2391 - Screw packs

OLC - Standard Arm for Low Ceiling

- Forged Steel Arm
- 11-1/4" (286mm) long · Non-handed · Must be used
- when the distance between the top
- of door to ceiling is between 1 1/4" 1 1/2" · Permits 120° door opening with standard mounting Order as 25-OLC x finish for arm only Includes: 63-2549 - Main arm and link assembly 63-2216 - Foot assembly
 - 63-3481 Screw pack

H - Hold Open Arm Forged Steel Arm 0

- 11-1/4" (286mm) long
- Non-handed
- Hand is changed by inverting the foot assembly
- Friction type holder easily adjustable
- Permits 180° door opening
- Holds open from 80° to 180°
- Order as 25-H x finish for arm only Includes: 63-2229 - Main arm and swivel assembly 61-2303 - Foot assembly 63-3481 - Screw pack

H8 - Mortise Foot Hold Open Arm

- Forged Steel Arm 11-1/4" (286mm) long
- Handed same as door
- Friction type holder easily adjusted by a wrench

Holds open from 80° to 180°

Order 25 R-H8 for right hand and 25 L-H8 for left hand x finish for arm only

- Includes: 63-2229 Main arm & link assembly 63-2289 - Left hand foot assembly
 - 63-2290 Right hand foot assembly
 - 63-2290RH Foot assembly 63-3481 & 63-2391- Screw packs

UH Package

Universal hold open arm package provides brackets and arms to install closer in top jamb, standard

or parallel applications



Screw packs 63-3481 & 63-2391

125-PH9



- Carriella Forged Steel Arm Q 11-1/4" (286mm) long

F - Fusible Link Hold Open Arm

- Handed same as door
- Friction type
- holder easily adjustable
- Holds open from 80° to 140°
- · 160° F Link Standard
- Specify 125°F Link when required
- Order as 25-F x hand x finish for arm only Includes: 63-2240 - Left hand main arm and link assembly 63-2241 - Right hand main arm and link assembly
 - 63-2468 Foot assembly 63-3481 - Screw pack

F8 - Mortise Foot Fusible Link Hold Open Arm

- Forged Steel Arm 11-1/4" (286mm) long
- Handed same as door
- Friction type
- holder easily adjusted by a wrench
- Permits 140° door opening
- Holds open from 80° to 140°
- 160° F Link Standard

Specify 125° F Link when required Order as 25-F x hand x finish for arm only

Includes: 63-2240 - Left hand main arm assembly 63-2241 - Right hand main arm assembly 61-2273 - Foot assembly 63-3481 & 63-2391 - Screw packs

UO Package

Universal arm package provides brackets and arms to install closer in standard top jamb or

Screw packs

125-P9

Heavy Duty Standard Arms

010 Heavy Duty Standard Arm

- · Forged Steel Arm
- · Non-handed
- · Permits 110° door opening with standard mounting
- Permits 180° door opening with alternate mounting Order as 25-O10 x finish for arm only
- Includes: 63-0792 Main arm 63-4309 Foot assembly 63-3481 - Screw pack



H10 - Hold Open Heavy duty Standard Arm

- · Forged Steel Arm
- · Non-handed
- · Hand is changed by inverting the foot assembly
- · Friction type holder easily adjusted by
- a wrench
- · Permits 180° door opening
- Holds open from 80° to 180°
- Order as 25-H10 x finish for arm only
- Includes: 63-0792 Main arm 63-4308 Foot assembly 63-3481 - Screw pack

parallel applications 63-3481 & 63-2391



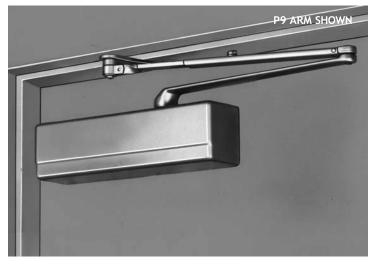


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SARGENT



Parallel Arm Application - The 281 closer is mounted on the push side of the door. As the door opens, the closer swings with the door and gives full headroom in the door opening. Other advantages are that the closer arm does not project into the room, the frame can be quite narrow and the door can be swung open much further than in Top Jamb Applications. However, the closing force is not as great.

Heavy Duty Parallel Arms

For use in high traffic and abusive environments

- Forged steel arm and cast iron foot bracket for strength and durability
- Oiled bronze bearings for superior wear resistance
- 2 piece rigid arms for ease of installation
- Friction and positive hold open arms available
- Use friction hold open arms for doors subject to moderate hold open use
- Dead stop and compression stop arms available
- · Security non-hold open arms available

Non hold-open arms

 Two mounting positions for 120° and 180° maximum door openings

Stop arms

 6 mounting positions allow stop from 85°-110°

Regular Duty Parallel Arms

- For use in moderate duty institutional applications
- Double jointed arm provides flexibility in the vertical mounting position of closer
- Flush frame arms available for use with Auxiliary Holders & Stops
- · Flush frame, friction hold open arms available
- Friction and fusible link hold open arms available
- Use friction hold open arms for doors subject to moderate hold open use
- Use offset bracket arms with auxiliary holders and stops

Standard Mounting Position

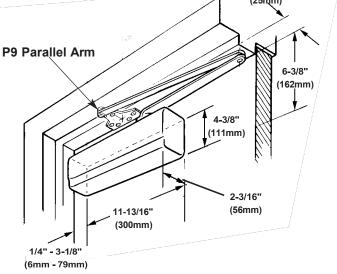
- · 120° Maximum door opening
- $\cdot\,$ Holding range of friction and fusible hold open arms: 75° 110°

Alternate Mounting Position

- · Maximum door opening: 180°
- Holding range of friction and fusible hold open arms: 85° - 170°

2007

281-P9 Regular Parallel Arm Application 1" MIN (25mm)



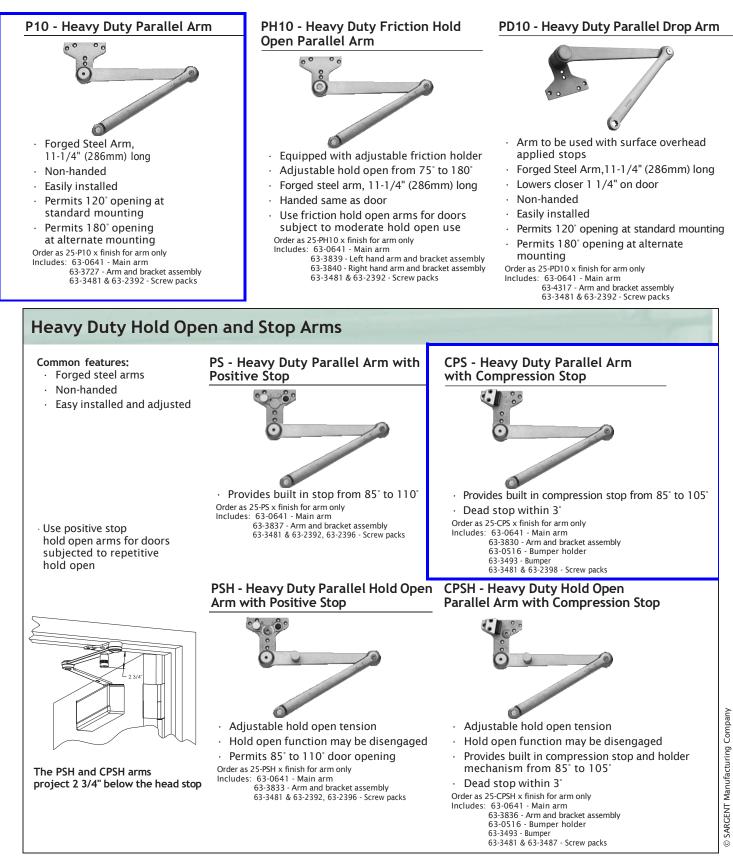
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ASSA ABLOY, the global leader in door opening solutions

281 Series Powerglide® Door Closer Heavy Duty Parallel Arms





5/01/07

281 Series Powerglide® Door Closer **Regular Duty Parallel Arms**

SARGENT ASSA ABLOY

Hold Open Arms

P4H - Flush Frame, Friction Hold **Open Arm**

- Forged Steel Arm 11-1/4" (286mm) long
- Holds open from 75° to 180°
- Easily adjusted by wrench
- · Non-handed
- · Use on frames where stop or soffit is too narrow to mount the standard hold open foot bracket Order as 25-PH4 x finish for arm only

Includes: 63-2229 - Main arm and link assembly 61-2303 - Foot assembly 64-0050 - Foot bracket 63-3481 & 63-2391 - Screw packs

PH9 - Friction Hold Open Arm

- Forged Steel Arm O
- 11-1/4" (286mm) long
- Holds open from 75° to 180°
- Easily adjusted by
- wrench
- Non-handed
- Order as 25-PH9 x finish for arm only Includes: 63-2229 - Main arm and link assembly 61-2303 - Foot assembly 64-0039 - Foot bracket (125 PH9) 63-3481 & 63-2391 - Screw packs

PF9 - Fusible Link Hold Open Arm

- Forged Steel Arm 11-1/4" (286mm) long
- Fusible link melts and releases hold mechanism allowing door to close
- 160°F fusible link standard, 125°F link optional
- · Equipped with adjustable friction holder
- Holds door open from 75° to 180°
- Easily adjusted by wrench
- Handed same as door

Order as 25-PF9 x hand x fusible link degree x finish for arm only Includes: 63-2229 - Main arm and link assembly

63-2245 - Left hand foot assembly 63-2246 - Right hand foot assembly 63-3481 & 63-2391 - Screw packs

Offset Bracket Arms

P3 - 1" Offset Bracket for use with Auxiliary Holder/Stop

- Forged Steel Arm 11-1/4" (286mm) long
- For use with auxiliary surface overhead stops and holders
- · Foot bracket is offset 1" more than P-9, allowing door closer to be lowered on door face
- Non-handed
- Order as 25-P3 x finish for arm only

Includes: 63-2607 - Main arm and link assembly 63-2270 - Foot assembly 63-3481 & 63-2391 - Screw packs

P4 - 1" Offset Flush Frame Arm for use with Auxiliary Holder/Stop

- Forged Steel Arm 11-1/4" (286mm) long
- Foot bracket is attached to frame or transom face
- Foot bracket is offset 1" more than P9, allowing door closer to be lowered on door face
- For use where stop or soffit is too narrow for the standard P9
- Permits 120° opening with standard mounting
- Permits 180° opening with alternate mounting
- Non-handed

Order as 25-P4 x finish for arm only Includes: 63-2607 - Main arm and link assembly 63-2295 - Foot assembly

63-3481 & 63-2391 - Screw pack

P3A - 1-3/4" Offset Bracket for use with Auxiliary Holder/Stop

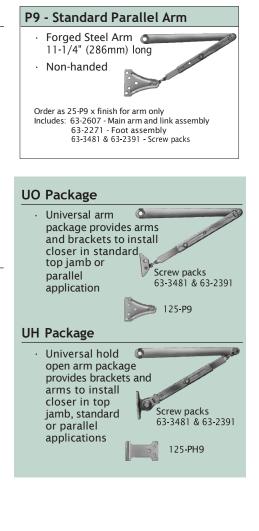
- Forged Steel Arm 11-1/4" (286mm) long
- surface
- stops and
- Foot bracket lowers door closer an additional 3/4" below P3 bracket

Order as 25-P3A x finish for arm only Includes: 63-2607 - Main arm and link assembly 63-2274 - Foot assembly 63-3481 & 63-2391- Screw packs

P4A - 1-3/4" Offset Flush Frame Arm for use with Auxiliary Holder/Stop

- Forged Steel Arm 11-1/4" (286mm) long
- For use with auxiliary surface
 - overhead stops and holders
- Foot bracket is attached to frame or transom face
- Foot bracket lowers door closer an additional 3/4" below P4 bracket
- Non-handed

Order as 25-P4A x finish for arm only Includes: 63-2607 - Main arm and link assembly 63-2272 - Foot assembly 63-3481 & 63-2391 - Screw packs



5/01/07

2007

, 2006,

Company 2005,

Manufacturing

© SARGENT

- For use with auxiliary
- overhead
- holders and door coordinators

Non-handed

RIXSON

ASSA ABLOY

CHECKMATE[®] STOPS & HOLDERS

SURFACE MOUNT

10 SERIES

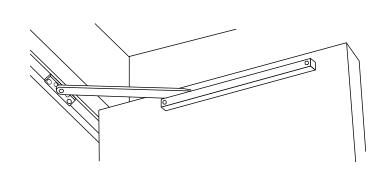
Product Description & Features

- Adjustable
- Interior doors
- Single acting doors
- Non-handed
- Slide track design
- Recommended for moderate traffic, medium weight doors
- Degree of opening fully adjustable and can be adapted to changing needs
- Heavy shock absorber spring provides compression before deadstop
- Can be ordered specifically as a stop, friction stay, or hold open.
- Multi-function unit is shipped as a stop. Can be converted to a hold open or friction in field. 5012-PKG (Adapter kit) included
- Complete screw packet with thru-bolts for door, wood and machine screws for frame
- Torx^{*} screws optional for security applications, but heavy-duty units should be considered for high-security applications
- Standard architectural finishes
- Durable slider cam and shock block
- 110° maximum opening
- 3/4" square channel
- Stop function UL listed for fire door assemblies
- For pull side mounting or flush and rabbeted mounting on push side use angle jamb bracket adapter 5258
- Hanging means other than standard butts or offset pivots require special templating and pricing. Consult factory

Door Opening Chart (in inches)

Butts Offset	Center	Center Model Number				
Pivots	Pivots	Friction	Н.О.	Stop	Multi	
*18 - 24	21 - 26-1/2	10-116	10-126	10-136	10-146	
24-1/16 - 30	26-9/16 - 32	10-216	10-226	10-236	10-246	
30-1/16 - 36	32-1/16 - 38	10-316	10-326	10-336	10-346	
36-1/16 - 42	38-1/16 - 45	10-416	10-426	10-436	10-446	
42-1/16 - 48	45-1/16 - 48	10-516	10-526	<mark>10-536</mark>	10-546	

*Butt hung only on this size door. No swing clear hinges.





ANSI No.						
Shipping Weight 3.5 lbs.	Friction	H.O.	Stop			
	C05532	C05512	C05542			

RIXSON

ASSA ABLOY

CHECKMATE[®] STOPS & HOLDERS

CONCEALED MOUNT

1 SERIES

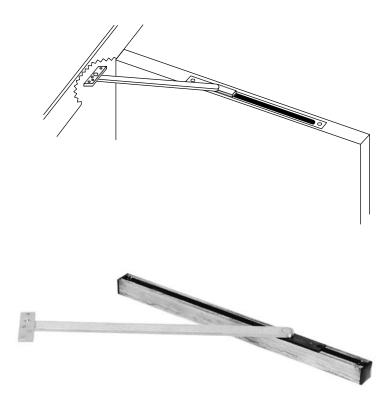
Product Description & Features

- Heavy-duty
- Interior or exterior doors
- Doors may be single or double acting
- Non-handed
- Slide track design
- Recommended for high traffic, heavy abuse installations
- Heavy shock absorber spring provides 5 -7° compression before dead stop
- LS option omits spring for special applications
- Surface on/off knob on hold open models
- Stop, friction stay or hold open functions
- Complete screw packet for installation in wood and machine screws for door and frame.
- For security areas, Torx^{*} screws available for exposed fasteners
- Standard architectural finishes
- Durable slider cam and shock block
- 110° maximum opening
- 1-3/4" minimum door thickness, for thicker doors, note thickness when ordering
- 1-3/16" square channel
- Stop function UL listed for fire door assemblies
- Hanging means other than standard butts or offset pivots require special templating and pricing. Consult factory

Door Opening Chart (in inches)

Butts Offset	Center	Model Number				
Pivots	Hung Pivots	Friction	Н.О.	Stop		
*24 - 28	—	1-116	1-126	1-136		
28-1/16 - 33	30 - 36	1-216	1-226	1-236		
33-1/16 - 38	36-1/16 - 41	1-316	1-326	<mark>1-336</mark>		
38-1/16 - 43	41-1/16 - 46	1-416	1-426	1-436		
43-1/16 - 48	46-1/16 - 50	1-516	1-526	<mark>1-536</mark>		

*Butt hung only on this size door. No swing clear hinges.



		ANSI No.	
Shipping	Friction	H.O.	Stop
Weight 4.5 lbs.	C01531	C01511	C01541



Installation Instructions

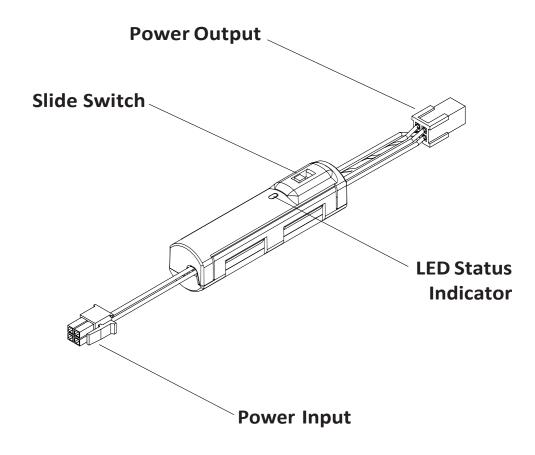
2005M3 SMART Pac III™

HES, Inc. 22630 N. 17th Ave. Phoenix, AZ 85027 800-626-7590 www.hesinnovations.com

Overview

The SMART Pac III is an in-line power controller designed to protect and extend the life of HES electric strikes and other ASSA ABLOY electrified products. The built-in poly switch and zener diode protect the host system from possible reverse current surges, while a reduced voltage 'step down' extends the life of the electric strike by reducing operating temperature. The SMART Pac III can provide a DC output with an input ranging from 10.5 to 33 VDC or 10.5 to 30 RMS AC.

The SMART Pac III can also be used to troubleshoot installation problems. The SMART Pac III's built-in LED can be used as a simplified voltage meter that indicates the power supply voltage at the installation. In addition, the SMART Pac III has a two-position Slide Switch that matches the SMART Pac III output voltage to the operating voltage of the electric strike. Note: The input voltage must be in range of the voltage required by the electric strike.



1. **Connecting the SMART Pac III:** Connect the SMART Pac III to the wires coming from the access control panel as shown on Page 3, using either the 12V or 24V pigtail provided with the HES electric strike. If using other ASSA ABLOY electrified products, refer to the wiring schematic on Page 4.

2. Using SMART Pac III to confirm correct input voltage: Set the SMART Pac's slide switch to the voltage of the power supply (see Page 3) and activate power. The behavior of the SMART Pac's LED Status Indicator will communicate the following:

- Voltage input, and if it is within the input requirements listed on Page 3
- Correct position of the the SMART Pac's slide switch for the voltage input
- 3. Resolving Fault Codes: A blinking or unlit LED indicates corrective action is needed.
 - a. Using the LED STATUS INDICATOR TABLE below determine the appropriate corrective action.
 - b. Remove power to the SMART Pac III and correct the error condition.
 - c. Wait 10 seconds and re-power the unit. This will reset the LED indicator.

Warning: The slide switch configures the wiring to the electric strike. It does not control the SMART PAC III's voltage output and will not prevent an overload condition if set improperly. The voltage rating of the electric strike must match the voltage output of the power supply (e.g.: Use a 24 Volt strike if you have a power supply rated at 24 Volts.)

If using an electric strike and/or additional devices in series with a single SMART PAC III, do not exceed a current rating of 750 MA at 25 C.

4. **Connecting the Electric Strike:** With no power supplied to the SMART Pac III, connect the electric strike. Verify the operation of the electric strike and a steady LED color when power is present.

LED COLOR INPUT CONDITION		OUTPUT CONDITION	CORRECTIVE ACTION	
1	Steady Green	10.5-21V* 15 VDC MAX STEPPING TO 9 VDC		NONE REQUIRED
2	Steady Yellow	21-33V*	30 VDC MAX STEPPING TO 18 VDC	NONE REQUIRED
3	Off or Blinking Green	TOO LOW (min. 10.5V)	~ 0	INCREASE VOLTAGE
4	Blinking Yellow	TOO HIGH (>33V)	~ 0	DECREASE VOLTAGE
5	Blinking 2 Yellow/2Green	ANY	WRONG SLIDE SWITCH POSITION	CHANGE SLIDE SWITCH POSITION
6	Blinking Yellow/Green	ANY	DOWNSTREAM SHORT	FIND AND REMOVE SHORT

LED STATUS INDICATOR TABLE

*See input requirements on Page 3

NOTE: A self re-setting poly switch is built into the SMART Pac III to prevent damage to the electric strike in an over-current situation or downstream short. Normally, the SMART Pac III will detect over current situations and shut down the power output before the poly switch opens. If the poly switch trips there will be no voltage output and no LED status.

2

<u>12 VOLT CONFIGURATION</u>-Fail Secure or Fail Safe

INPUT REQUIREMENTS:

10.5-21 VDC OR 10.5-15.5 V RMS AC POWER

OUTPUT:

15 VDC MAX Voltage will drop to 9 VDC after two seconds Access Control Panel

24 VOLT CONFIGURATION-Fail Secure or Fail Safe

INPUT REQUIREMENTS:

21-33 VDC OR 21-30 V RMS AC POWER
OUTPUT:
30 VDC MAX
Voltage will drop to 18 VDC after two seconds
Control
Panel

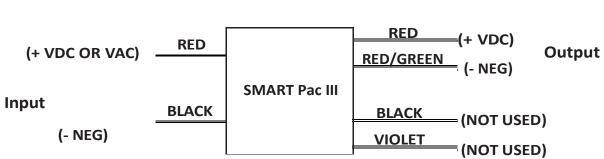
12 100

SP

3

If the SMART Pac III is being used with ASSA ABLOY electrified products check to make sure the electrified product or products do not have a current rating exceeding 750 mA at 25 degrees C. Remove the SMART Pac III molex connectors and connect wires as illustrated in the diagram below.

Note: After modifying, please cap the Black and Violet wires independently to prevent electrical shorting within the frame. Also, verify device is within the current limitations specified on page 2.



If Connectors are Removed

4

record

HA9 Easy Selection Guide

PUSH APPLICATIONS

	Finish	Header Length	Door Width	HA9 Part #
		39"	36″	HA9-101-39
	-	45″	42″	HA9-101-45
	Clear	51"	48"	HA9-101-51
		75″	36" pair	HA9-101-75
A.		39"	36″	HA9-105-39
	Dark	45″	42″	HA9-105-45
	Bronze	51"	48"	HA9-105-51
		75″	36″ pair	HA9-105-75

PULL APPLICATIONS

	Finish	Header Length	Door Width	HA9 Part #
		39"	36"	HA9-102-39
		45″	42"	HA9-102-45
	Clear	51"	48"	HA9-102-51
		75″	36" pair	HA9-102-75
	Dark	39"	36"	HA9-106-39
		45″	42"	HA9-106-45
	Bronze	51"	48"	HA9-106-51
		75″	36" pair	HA9-106-75

Note: This list represents standard stock sizes. For special sizes or options, please contact Customer Service at 866.901.4284 or <u>CustomerService.Ditec.US@recorddoors.com</u>.

ENTREMATIC is now () record

Easy to open manually



HA9

Full Featured – Low Energy Operator

The Record HA9 is an extremely quiet low energy door operator with a low-profile header that comes jam-packed with standard features.

Its electro mechanical design offers simple dependable operation. The cast alloy arms and door stop have been engineered to resist abusive situations making it perfect for moderate to high-traffic locations including schools & universities, hospitals, retail stores, airports, convention centers, casinos, industrial buildings and offices.

The HA9 is compatible with most safety and activation devices, and can be integrated with building access & security systems. Some of the built-in safety features include lock kick for positive latch during fire/ safety events, stop on stall, reverse on obstruction, and sensor monitoring.

Available in push or pull, clear or dark bronze for single, pair or dual egress configurations.

Complies with the following standards.

ANSI/BHMA A156.19, UL325/UL10C.

Product features

Quiet Operation

Power Assist

One Touch Learn Cycle

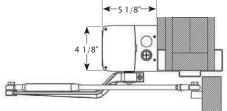
Plug-n-Play design for fast trouble free installation

Stack Pressure Compensation; adapts to environmental conditions

Electric Strike Integration

Lock Retry

Sync cable for pairs of doors



Arms



" x 5 1/8"
o-Mechanical
48"
ard (key switch optional)
AC
ard (selectable)
DC @ 1/2 amp nal upgrade to 1.1 amps)
14"
2 3/8"

Technical data subject to change without notice.

Technical Specs/Data

Standard Features:

- » Surface Mounted
- » Non-handed
- » Push or Pull
- » Single or Pair Doors
- » Clear or Dark Bronze
- » Available as a EZ36 kit

ERS-TS 4/24







ML2000 Series Mortise Locksets







Product Catalog

Experience a safer and more open world

Overview ML2000 Series

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Anti-Harm Trim (HSS)

www.corbinrusswin.com

Quality

The ML2000 Series is a Grade 1 mortise lock designed to meet the rigors of high-traffic commercial, institutional, industrial and government applications. Constructed of heavy-gauge steel, the lockbody features our patented Quick Reversible latchbolt, and a 1" stainless steel deadbolt. A wide variety of trim designs and functions and a 10-year warranty lend to the ML2000's versatility and reliability, making it the ideal choice for use in offices, schools, hospitals, hotels and other high-use applications.

Security

Further discourage intrusion and abuse with the ML2000VR (Vandal Resistant) series mortise lock. This lock features vandal-resistant stainless steel escutcheons with tapered edges and $Torx^{\oplus}$ pin tamper resistant screws. When matched with Corbin Russwin patented high-security cylinders, any door can become a formidable barrier to intruders.

Flexible

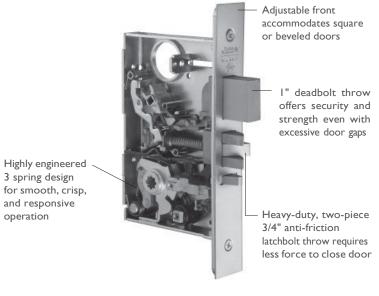
The ML2000 Series has a multi-function capability, allowing 12 functions to be configured from one lockbody. The ML2054 entrance function (ANSI F04) uses a universal lockbody with the ability to reconfigure into other functions without dissembling the lock case.

Aesthetics

Complement any application with the full range of trim designs and finishes offered with ML2000 Series. From stainless steel security trims to bright brass Vineyard[™] levers, design continuum can be achieved without forfeiting aesthetics. For additional information regarding designer trim, see the Corbin Russwin Vineyard[™] Collection and Muséo[®] Collection catalogs.

Key Advantages

- Patented Quick Reversible feature enables reversal of hands without disassembling the lock case (Patent pending and/or patent www.assaabloydss.com/patents)
- Security trims provide a vandalresistant barrier
- Can be used with new or existing Corbin Russwin key systems. Also accepts cylinders of most other manufacturers.
- Provides life safety and security in a single door prep, saving the additional cost of a deadlock
- Thru-bolted trim designs for proper alignment and increased security
- Multi-function lockbody
 - Status indicator options provide peace of mind on the locked/unlocked status of a door



Features ML2000 Series

Features

Handing

Handed; quick reversible. The lockset can be re-handed without disassembling the lock case; see page 87.

Door Thickness

I-3/4" (44mm) standard.Optional door thicknesses available; see Quick Codes, page 81.

Backset

2-3/4" (70mm).

Lockcase

Heavy-gauge steel, 5-7/8" (149mm) x 4" (102mm) x 15/16" (24mm). Optional: non-ferrous lockcase for corrosion resistance; see Quick Codes, page 81.

Front

Heavy-gauge steel, 8" (203mm) \times 1-1/4" (32mm) \times -3/32" (2mm). Accommodates flat doors and doors beveled 1/8" (3mm) in 2" (51mm). Furnished 1-1/16" (27mm), optional D138, wide for 1-3/8" (35mm) doors.

Armored Front

Wrought brass, bronze or stainless steel attached by machine screws to lockcase front. ML2000VR utilizes security Torx[®] screws.

Latchbolt

2-piece mechanical with anti-friction insert, 5/8" (16mm) x 1" (25mm) x 3/4" (19mm) throw.

Auxiliary Latchbolt

9/16" (14mm) effective throw and 3/8" (10mm) effective auxiliary latch deadlocking.

Deadbolt

One-piece stainless steel, 19/32" (15mm) x 1-1/4" (32mm) x 1" (25mm) throw.

Indicators

Status indicators available in sectional or escutcheon trim with many options providing clarity of the locked/unlocked status of a door.

Hub

- Knob: stainless steel, 9/32" (7mm) x 9/32" (7mm).
- Lever: steel, 5/16" (8mm). (Including (R)

Spacing

C. to c. knob/lever to cylinder: 3-5/8" (92mm).

C. to c. knob/lever to thumbturn: 2-7/16" (62mm).

Strike

Wrought brass, bronze or stainless steel, ANSI straight lip standard, 4-7/8" (124mm) x 1-1/4" (32mm) x 1-1/8" (29mm) lip to center. Optional strikes, lip lengths and ANSI wrought strike box available; see Quick Codes, page 81.

Cylinder

Brass, 6-pin, L4 keyway, 0-bitted standard. Optional cylinders available; see Quick Codes, page 73.

Keys

Two nickel silver standard.

Keying Features Available

Master keying Construction master keying Visual key control Concealed key control Plug only to show (concealed shell) 7-pin cylinder Security cylinder Access 3® cylinder Pyramid cylinder Interchangeable core (IC) Security IC Pyramid IC Access 3® IC Master ring cylinder Flex head cylinder

Warranty

Ten-year limited.

Certification/Compliance



Certified A156.13 Series 1000, Operational and Security Grade 1. Meets A117.1 Accessibility Code.

UL/cUL-UL10C Positive Pressure

All locks listed for A label and lesser class doors, 4' (122cm) \times 10' (305cm) single or 8' (244cm) \times 10' (305cm) pair (3 hour fire door). Letter F and UL symbol on armored front indicate listing.

Any retrofit or other field modification to a fire rated opening can potentially impact the fire rating of the opening, and Corbin Russwin, Inc. makes no representations or warranties concerning what such impact may be in any specific situation. When retrofitting any portion of an existing firerated opening, or specifying and installing a new fire-rated opening, please consult with a code specialist or local code official (Authority Having Jurisdiction) to ensure compliance with all applicable codes and ratings.

California State Reference Code

(Formerly Title 19, California State Fire Marshal Standard)

All levers with returns, return to within 1/2" (13mm) of door face.

Windstorm/Hurricane

Certified (refer to local codes).

(VR Indicates ML2000VR (Vandal Resistant)

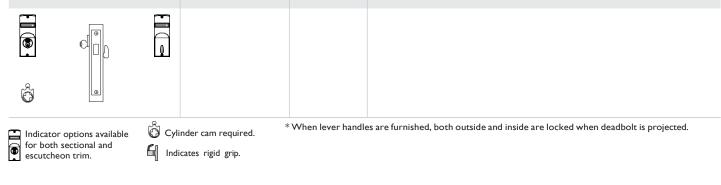
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Functions

ML2000 Series

A01	A01	ML2002	Classroom Intruder	 Latchbolt by grip either side, unless outside grip is locked by key either side. Outside grip locked or unlocked by cylinder either side. Auxiliary latch deadlocks latchbolt. Inside grip always free.
A01		ML2003	Classroom	 Lock or unlock outside grip by key. Latchbolt by grip either side, unless outside grip is locked. Inside grip always free. Auxiliary latch deadlocks latch.
		ML2010 (F01)	Passage or Closet	Latchbolt by grip either side.Both grips always free.
		ML2012 (F16)	Deadlock	• Deadbolt by key either side. Note: Indicators available for sectional trim only.
A01	A01	ML2013 (F17)	Deadlock	• Deadbolt by key outside or by thumbturn grip inside. Note: Indicators available for sectional trim only.
A01		ML2017 (F29)	Classroom Deadlock	 Deadbolt by key outside. Thumbturn grip inside retracts deadbolt only; will not project deadbolt.

A01

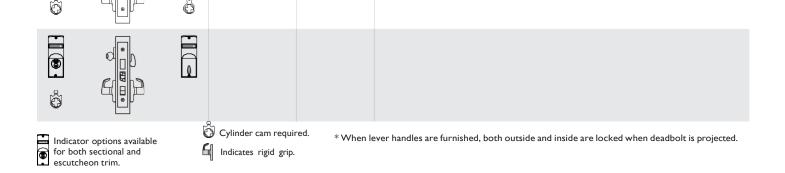


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Corbin Russwin

Functions ML2000 Series

		ML2020 (F02)	Privacy Bedroom or Bathroom	 Latchbolt by grip* either side, when deadbolt is retracted. Deadbolt by thumbturn grip inside or by emergency release tool outside. No simultaneous deadbolt and latch retraction. Non-panic release. Not available with M19S or M19SN.
A01	A01	ML2022 (F14)	Store Door	 Latchbolt by grip* either side when deadbolt is retracted. Deadbolt by key either side. Latchbolt retracted by key either side. Non-panic release. No simultaneous deadbolt and latch retraction.
A01		ML2024 (F21)	Entrance or Storeroom	 Latchbolt by grip* either side when deadbolt is retracted. Deadbolt by key outside or by thumbturn grip inside. Latchbolt retracted by key outside. Non-panic release. No simultaneous deadbolt and latch retraction.
		ML2030 (F19)	Privacy Bedroom or Bathroom	 Latchbolt by grip either side unless outside grip locked by thumbturn. Deadbolt by thumbturn grip inside or by emergency release tool outside. Inside grip simultaneously retracts latchbolt and deadbolt and unlocks outside grip. Not available with M19S or M19SN.
A01	A01	ML2032 (F30)	Institution or Utility	 Latchbolt by key either side. Both grips always rigid. Auxiliary latch deadlocks latchbolt. Note: This function does not allow free egress and can pose a life safety hazard in event of an emergency. Installation should be in accordance with approved codes only.
A01	A02	ML2042 (F09)	Entrance or Public Restroom	 Latchbolt by grip either side, unless outside grip is locked by key from inside. Latchbolt by key outside when outside grip is locked. Auxiliary latch deadlocks latchbolt. Inside grip always free.
A01		ML2048 (F08/F10)	Entrance or Apartment	 Latchbolt* by key outside or by grip either side, unless outside grip is locked by toggle-action stop. Deadbolt by key outside or by thumbturn grip inside. Inside grip free when deadbolt is retracted. Non-panic release. No simultaneous deadbolt and latch retraction. Note: Indicator shows deadbolt position only.



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ASSA ABLOY

Features

ML20900 ECL & ML20600NAC Series

Features

Handing

Handed; quick reversible. The lockset can be re-handed without disassembling the lockcase.

Door Thickness

1-3/4" (44mm) standard. Optional door thicknesses available; see Quick Codes, page 81.

Backset

2-3/4" (70mm).

Lockcase

Heavy-gauge steel, 5-7/8" (149mm) x 4" (102mm) x 15/16" (24mm).

Front

Heavy gauge steel, 8" (203mm) x 1-1/4" (32mm) x 3/32" (2mm). Accommodates flat doors and doors beveled 1/8" (3mm) in 2" (51mm).

Armored Front

Wrought brass, bronze or stainless steel attached by machine screws to lockcase front.

Latchbolt

2-piece mechanical anti-friction insert, 5/8" (16mm) x I" (25mm) x 3/4" (19mm) throw.

Auxiliary Latchbolt

9/16" (14mm) effective throw and 3/8" (10mm) effective auxiliary latch deadlocking.

Hub

- Knob: stainless steel, 9/32" (7mm) x 9/32" (7mm).
- Lever: steel, 5/16" (8mm). (Including $\langle_{\mathbb{R}}\rangle$)

Spacing

C. to c. knob/lever to cylinder: 3-5/8" (92mm)

C. to c. knob/lever to thumbturn: 2-7/16" (62mm).

Strike

Wrought brass, bronze or stainless steel ANSI straight lip standard, 4-7/8" (124mm) x 1-1/4" (32mm) x 1-1/8" (29mm) lip to center. Optional strikes, lip lengths and ANSI wrought strike box available; see Quick Codes, page 81.

Trim

Available with all ML2000 Series trim designs including the Vineyard[™] Collection and the Muséo[®] Collection. See pages 20-62.

Cylinder

Brass, 6-pin, L4 keyway, 0-bitted standard. Optional cylinders available; see Quick Codes, page 73.

Keys

Two nickel silver standard.

Warranty

Ten-year limited warranty on ML2000 mortise lockset. Two-year limited warranty on electronic components.

Electrical Specifications

(Fail Safe/Fail Secure)

12/24VDC @ 15mA Continuous 12/24VDC Peak current draw = .5A (Maximum of 2 locks per 1A Power Supply) Monitor Switch Rating: 2 amp @ 24VDC Note: Operating voltage not to exceed +/- 10%.

See Quick Codes, page 83.

Environmental Specifications

Operating Temperature -13°F (-25°C) to 151°F (66°C) Operating Humidity 5% to 95% relative humidity non-condensing

Monitor Options - ML2000 and ML20900 ECL Only

M91 - Latchbolt Monitor

Latchbolt monitoring is a SPDT switch which monitors the full extension of the main latch. Note: See page 83 for available functions.

M92 - Request to Exit Monitor

Request to Exit monitoring is a SPDT switch which monitors the activation of the trim. (Both levers activate switch) Note: See page 83 for available functions.

M105 - Security Monitor

Security Monitor is two switches in series that monitors lock status (locked or unlocked) and Auxiliary Latch position. Note: Monitoring options may only be ordered together as follows: M91xM92, M92xM105. See page 83 for available functions.

Monitor Options - ML20600 NAC only

Internal End-of-Line Monitoring Monitors the line from the access control panel to the lock, eliminating the risk of undetected tampering or damage.

PHR - Deadbolt Privacy Function Engaging deadbolt disables remote access control unlocking (keypad or card reader) or scheduled unlock.

Certification/Compliance

ANSI/BHMA

Certified A156.13 Series 1000, operational and security Grade 1. Meets A117.1 Accessibility Code.

UL/cUL

All locks listed for A label and lesser class doors, $4' \times 10'$ single or $8' \times 10'$ pair. Letter F and UL symbol on armored front indicate listing. Meets requirements of UL1034.

Any retrofit or other field modification to a fire rated opening can potentially impact the fire rating of the opening, and Corbin Russwin, Inc. makes no representations or warranties concerning what such impact may be in any specific situation. When retrofitting any portion of an existing fire- rated opening, or specifying and installing a new fire-rated opening, please consult with a code specialist or local code official (Authority Having Jurisdiction) to ensure compliance with all applicable codes and ratings.

California State Reference Code

(Formerly Title 19, California State Fire Marshal Standard)

All levers with returns comply; levers return to within 1/2" of door face.



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Overview

ML20900 ECL Series

ML20900 ECL Series Electrified Mortise Lockset

Simplicity

Combine simplicity and access control with the Corbin Russwin ML20900 ECL series electrically controlled mortise lock. Utilizing the proven ML2000 Series mortise lockset with the patented quick reversible latchbolt, the ML20900 series provides remote locking and unlocking. The electrified lock can be installed in a standard mortise prep with slight modification by door manufacturer. The ML20900 ECL is ideal for use where increased security is necessary at all times, such as tenant space, pharmacies, computer rooms, and high security areas.

Security

In applications where increased security is required, look no further than the ML2000VR Vandal Resistant Trim. This cast stainless steel trim features tapered edges, double through bolts, torx-pin tamper resistant screws and the lever remains attached to the escutcheon when the spindle is broken.

Aesthetics

Access control doesn't mean a loss of visual appeal. The Vineyard[™] Collection and the Muséo[®] Collection feature beautifully designed levers, perfect for high-profile applications where pleasing aesthetics is a must.

Additional Features

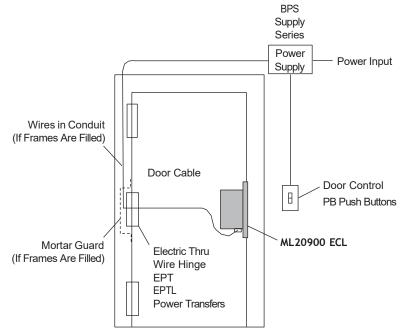
- Mechanical key override
- Patented Quick Reversible latchbolt (Patent pending and/or patent www.assaabloydss.com/patents.)

Featuring EcoFlex® Technology:

- Reduces energy consumption up to 96%, as certified by GreenCircle
 Lower operating costs
 - Assists with load reduction in
 - optimizing energy performance credit in LEED
 - Reduces number of power supplies required
- Field configurable to fail-safe or failsecure
- Operates from 12-24VDC, offering greater flexibility in system design
- Innovative actuator design provides superior reliability
 - Higher performance and reduced maintenance
 - Ability to have longer cable runs without negatively impacting lock function
 - Reduces risk of voltage drops and eliminates inductive kickback
- Lower total cost of ownership

Note: EcoFlex Technology is not available with master ring cylinders. Solenoid provided.

Typical Application



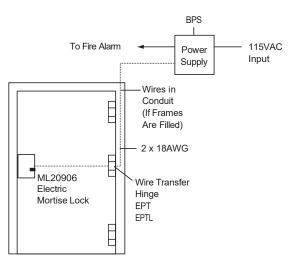
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Typical System Components (For Reference Only)

ML20900 ECL Series

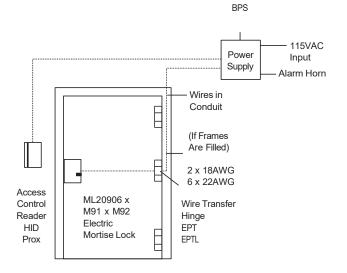
Tower Stairwell



Operation:

Free egress at all times. Door is locked at all times preventing entry from the stairwell to a floor. Fire alarm activation will allow re-entry from the stairwell to the floor. Power failure will allow re-entry from the stairwell to the floor.

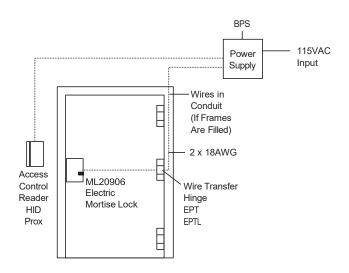
Controlled Entry With Alarm



Operation:

Free egress at all times. User exits through the door which triggers the M92 switch which shunts the alarm. Door is locked at all times preventing unauthorized entry. Authorized entry is permitted by presenting a valid user card. Forced entry will trigger M91 switch and activate alarm. Alarm is deactivated by a valid user card.

Access Control on Employee Entrance



Operation:

Free egress at all times. Door is locked at all times preventing unauthorized entry. Authorized entry is permitted by presenting a valid user card.

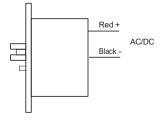
> ElectroLynx®, a system of universal Molex® plug-in connectors and standardized color-coded wiring, makes installing electrified doorway components a snap!



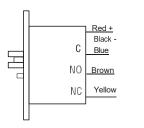
Lock Schematics

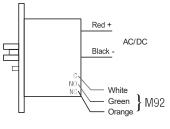
Power Leads

Power Leads x M92 (Request to Exit)

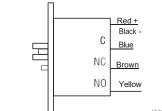


Power Leads x M91 (Latchbolt Monitor)





Power Leads x M105 (Security Monitor)



Consult factory for electrical system layouts, riser and wiring diagrams.

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Corbin 7

Functions

ML20900 ECL Series

Fail Safe

The following functions are unlocked when power is off and locked when the power is on.

	Outside Insi	de	Series/Function	Description
(ML20906 x SAF	 Latchbolt by grip either side, unless outside grip is locked by energizing lock. Latchbolt by key outside when lock is energized. Inside grip always free. Auxiliary latch deadlocks latchbolt.
			ML20907 x SAF	 Latchbolt by grip either side, unless outside grip is locked by energizing lock. Inside grip always free. Auxiliary latch deadlocks latchbolt.
(ML20914 x SAF	 Latchbolt by grip either side, unless both grips are locked by energizing lock. Latchbolt by key outside when lock is energized. Auxiliary latch deadlocks latchbolt.
			ML20915 x SAF	 Latchbolt by grip either side, unless both grips are locked by energizing lock. Auxiliary latch deadlocks latchbolt.
(ML20932 x SAF	 Latchbolt by grip either side, unless both grips are locked by energizing lock. Latchbolt by key inside or outside when lock is energized. Auxiliary latch deadlocks latchbolt.
(ML20987 x SAF	 Latchbolt by grip outside, unless outside grip is locked by energizing lock. Latchbolt by key both sides. Inside grip always rigid. Auxiliary latch deadlocks latchbolt. Notes: This function does not allow free egress and can pose a life safety hazard in the event of an emergency. Installation should be in accordance with approved codes only. Not available with L, R, or V escutcheon trim.

Indicates rigid grip.

Russwin 7

ASSA ABLOY

Trim Designs

ML2000, ML20900 ECL and ML20600 NAC Series



Newport

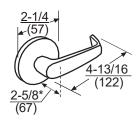
- Complies with codes requiring lever to return to within 1/2" (13mm) of door face.
- Brass, bronze or stainless steel
- Laser engraving option (See Custom Laser Engraving brochure)





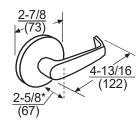
NSA Lever: Cast Rose: Wrought

NSB Lever: Cast Rose: Cast





NSF Lever: Cast Rose: Cast



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Corbin 77 Russwin 77

Indicators

ML2000 Series

Applications

ML2000 Series indicators can be used in a variety of applications and are most commonly used to identify occupancy or display the locked/unlocked status of a room.

- Restrooms
- Quiet rooms
- Nursing mother's rooms
- Classroom doors

Features

- Inside, outside or both sides of the door
- Sectional or escutcheon trim
- Available with 27 different functions including thumbturn functions
- Viewing window 25% larger than competition
- Patent pending curved design for viewing at multiple angles
- · Window located prominently above the cylinder
- Highly reflective viewing window for increased safety
- Optional directional engraving available must specify handing
- Retrofitable for existing applications

Functions

Indicators are available with the following ML2000 and ML20600 Series functions.

ML2002, ML2003, ML2011, ML2012, ML2013, ML2017, ML2020, ML2022, ML2024, ML2029, ML2030, ML2048, ML2049, ML2059, ML2060, ML2062, ML2065, ML2067, ML2068, ML2069, ML2072, ML2073, ML2075, ML2082, ML2092, ML20608 × NAC × SEC × PHR, ML20609 × NAC × SEC × PHR

See pages 4-9 & 19 for details.



ASSA ABLOY

Indicators ML2000 Series

Indicator Option Codes

ML2000 Series indicator option codes are designed to convey wording, color and side of door desired in one simple code. To order, specify option code for complete locksets and/or retrofit/upgrade trim kits.

UNLOCKED VACANT	UNLOCKED VACANT LOCKED	
-----------------	--------------------------	--

Single Indicator			
Option Code	Option Code Outside Wording		Color
V10	Unlocked/Locked No Indicator		Green/Red
V20	Vacant/Occupied	No Indicator	Green/Red
V30	Icons Only	No Indicator	Green/Red
V40	Unlocked/Locked	No Indicator	White/Red
V50	Vacant/Occupied	No Indicator	White/Red
V60	Icons Only	No Indicator	White/Red
V01	No Indicator	Unlocked/Locked	Green/Red
V03	No Indicator	Icons Only	Green/Red
V04	No Indicator	Unlocked/Locked	White/Red
V06	No Indicator	Icons Only	White/Red
	Double	Indicator	
Option Code Outside Wording Inside Wording Col		Color	
VH	Unlocked/Locked	Unlocked/Locked	Green/Red
V2I Vacant/Occupied V33 Icons Only		Unlocked/Locked	Green/Red
		Icons Only	Green/Red
V44	Unlocked/Locked	Unlocked/Locked	White/Red
V54	V54 Vacant/Occupied		White/Red
V66	Icons Only	Icons Only	White/Red
Engraving			
Option Code	Outside	Inside	Wording
EMA	Engraving	No Engraving	"Lock" with arrow
EMB	No Engraving	Engraving	"Lock" with arrow
EMC Engraving		Engraving	"Lock" with arrow

ASSA ABLOY

Thumbturns

ML2000 Series

Standard Thumbturn
Cast brass or bronze. Standard on functions utilizing
thumbturn. Sectional Trim.
Turn Size: 1-1/4" (32mm)
Spindle Size: 3/16" (5mm)
Plate Size: 1-3/8" (35mm)
Surface screw mounted To order separately, see
table.

- Available with Standard, Muséo and Vineyard levers
- Rose design will designate shape of thumbturn backplate
- E2, E3 and E4 roses square backplate

Decorative Thumbturn MT1* Cast bronze or stainless steel. Used on functions utilizing a thumbturn. Sectional trim only.

Door	Packet		
Door	Round	Square	
I-3/8" (35mm)	519F09 × FIN	814F10 x FIN	
I-3/4" (44mm)	519F10 × FIN	814F11 x FIN	
2-1/4" (57mm)	519F11 × FIN	814F12 x FIN	
Up to 4" (102mm)	581F96 x FIN	814F13 x FIN	

Door	Packet	
Door	Round	Square
I-3/8" (35mm)	723F70M × FIN	723F71M x FIN
I-3/4" (44mm)	723F76M x FIN	723F77M × FIN
2-1/4" (57mm)	723F88M x FIN	723F89M × FIN
Up to 4" (102mm)	723F82M x FIN	723F83M x FIN

0	Ď
0	

Plate Size: 1-1/2" (38.1mm)
• Available with Standard, Muséo and Vineyard
levers
• Rose design will designate shape of thumbturn
backplate

To order with lock and trim, specify Quick Code MTI.

• Round roses - round backplate

To order separately, see table. *Turn Size:* 1-3/10" (33mm)

• E2, E3 and E4 roses - square backplate

Decorative Square Thumbturn MT2*			
Cast bronze or stainless steel. Used on functions			
utilizing a thumbturn. Sectional trim only.			
To order with lock and trim, specify Quick Code MT2.			
To order separately, see table.			
Turn Size: 1-3/10" (33mm)			

- Plate Size: 1-1/2" (38.1mm)
- Available with Standard, Muséo and Vineyard • levers
- Rose design will designate shape of thumbturn • backplate
 - Round roses round backplate
 - E2, E3 and E4 roses square backplate

Door	Packet	
Door	Round	Square
I-3/8" (35mm)	723F72M × FIN	723F73M × FIN
I-3/4" (44mm)	723F78M x FIN	723F79M x FIN
2-1/4" (57mm)	723F90M × FIN	723F91M x FIN
Up to 4" (102mm)	723F84M × FIN	723F85M × FIN

*Not available with M19VN indicator.

Options and Accessories

ML2000 Series, ML20900 ECL and ML20600 NAC

Strikes

ANSI Straight Lip (standard)

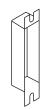
Brass or stainless steel Non-handed 4-7/8" (124mm) x 1-1/4" (32mm) x 1-1/8" (29mm) lip to center (standard) Optional lip lengths: 7/8" (22mm), 1" (25mm), 1-1/8" (29mm), 1-1/4" (32mm), 1-3/8" (35mm), 1-1/2" (38mm), 1-3/4" (44mm), 2" (51mm), 2-1/4" (57mm), 2-1/2" (64mm), 2-3/4" (70mm), 3" (76mm)

ANSI Curved Lip

Brass or stainless steel Handed 4-7/8" (124mm) x 1-1/4" (32mm) x 1-1/4" (32mm) lip to center (standard) Optional lip lengths: 1-1/8" (29mm), 1-3/8" (35mm), 1-1/2" (38mm), 1-3/4" (44mm), 2" (51mm), 2-1/4" (57mm), 2-1/2" (64mm), 2-3/4" (70mm), 3" (76mm)

ANSI Wrought Strike Box

To order with lockset, see Quick Codes, page 81. To order separately, specify 120F76.



Open Back

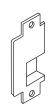
Size: 5-1/4" (133mm) x 1/4" (32mm).

		Part No.	Description
Note: Only Availabl	e with ML2000	236L72	Straight Lip
		340L60	Curved Lip for RH/LHR
All Functions	LH Shown	340L61	Curved Lip for LH/RHR
Blank Filler Plate		236L70	Straight Lip

To order strike with lockset, see How to Order, page 77. To order strike separately, specify Part No. x Lip Length x Finish (e.g., $340L60 \times 1-1/2$ " x 626).

Hand **Door Thickness** Part I-3/4" (44mm) 411L62016 RHR 2" (51mm) 411L62018 2-1/4" (57mm) 411L62 020 I-3/4" (44mm) 411L63 016 LHR 2" (51mm) 411L63 018 2-1/4" (57mm) 411L63 020

To order with lockset, see Quick Codes, page 81. To order separately, specify Part No. x Door Thickness x Finish (e.g., 411L62 x 2" x 626).

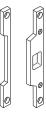


Rabbeted Front and Strike

Brass or bronze For 1/2" (13mm) rabbet No optional lip lengths

	Part No.	Hand
Latchbolt x Deadbolt	318F66 318F69	RH/LHR LH/RHR
Latchbolt only	318F64 318F67	RH/LHR LH/RHR
Deadbolt only	318F65 318F68	RH/LHR LH/RHR

To order with lockset, see Quick Codes, page 81. To order separately, specify Part No. x Finish (e.g., 318F66 x 626).



Russwin

ASSA ABLOY

Quick Codes

ML2000, ML20900 ECL and ML20600 NAC Series

Indicator Options

Description	Specify
Single Indicator Outside - Unlocked/Locked - Green/ Red	V10
Single Indicator Outside - Vacant/Occupied - Green/Red	V20
Single Indicator Outside - Icons Only - Green/Red	V30
Single Indicator Outside - Unlocked/Locked - White/ Red	V40
Single Indicator Outside - Vacant/Occupied - White/Red	∨50
Single Indicator Outside - Icons Only - White/Red	V60
Single Indicator Inside - Unlocked/Locked - Green/Red	V01
Single Indicator Inside - Icons Only - Green/Red	V03
Single Indicator Inside - Unlocked/Locked - White/Red	V04
Single Indicator Inside - Icons Only - White//Red	V06
Double Indicator - Unlocked/Locked - Green/Red (Out- side) Unlocked/Locked - Green/Red (Inside)	VII
Double Indicator - Vacant/Occupied - Green/Red (Out- side) Unlocked/Locked - Green/Red (Inside)	V21
Double Indicator - Icons Only - Green/Red (Outside) Icons Only - Green/Red (Inside)	V33
Double Indicator - Unlocked/Locked - White/Red (Out- side) Unlocked/Locked - White/Red (Inside)	V44
Double Indicator - Vacant/Occupied - White/Red (Out- side) Unlocked/Locked - White/Red (Inside)	V54
Double Indicator - Icons Only - White/Red (Outside) Icons Only - White/Red (Inside)	V66
Single Indicator Outside - Secure/Unsecure - Green/Red (Sectional trim only)	M19S
Single Indicator Outside - Vacant/Occupied - Green/Red (Sectional trim only)	MI9V
Single Indicator Inside - Secure/Unsecure - Green/Red (Sectional trim only)	MI9N
"Double Indicator - Secure/Unsecure - Green/Red (Out- side) Secure/Unsecure - Green/Red (Inside) (Sectional trim only)"	MI9SN
"Double Indicator - Vacant/Occupied - Green/Red (Outside) Secure/Unsecure - Green/Red (Inside) (Sectional trim only)"	MI9VN
Hotel Indicator - Only Available for ML2029	MI9
Outside Engraving with "Lock" and Directional Arrow	EMA
Inside Engraving with "Lock" and Directional Arrow	EMB
Engraving Both Sides with "Lock" and Directional Arrow	EMC

Note: Contact Customer Service for other available or custom configurations

Handing

Hand	Specify
Right Hand	RH
Left Hand	LH
Right Hand Reverse	RHR
Left Hand Reverse	LHR

Electric Monitor Options (ML2000/ML20900 Series Only)

Description	Specify
Latchbolt Monitor	M91
Request to Exit	M92
Security Monitor	M105
There are found and the surday of the surday	C II

These options may be ordered together only as follows: M91xM92, M92xM105.

Panel Applications (Material added to the door face,

increasing the overall door thickness)

Description	Specify
Centerline of lockcase to edge of panel not to exceed 2"	PNL

• Panel Application option code can only be used with 1 3/4" thick door with lock centered in door.

• You must specify the thickness of the panel and which side of the door the panel will be applied.

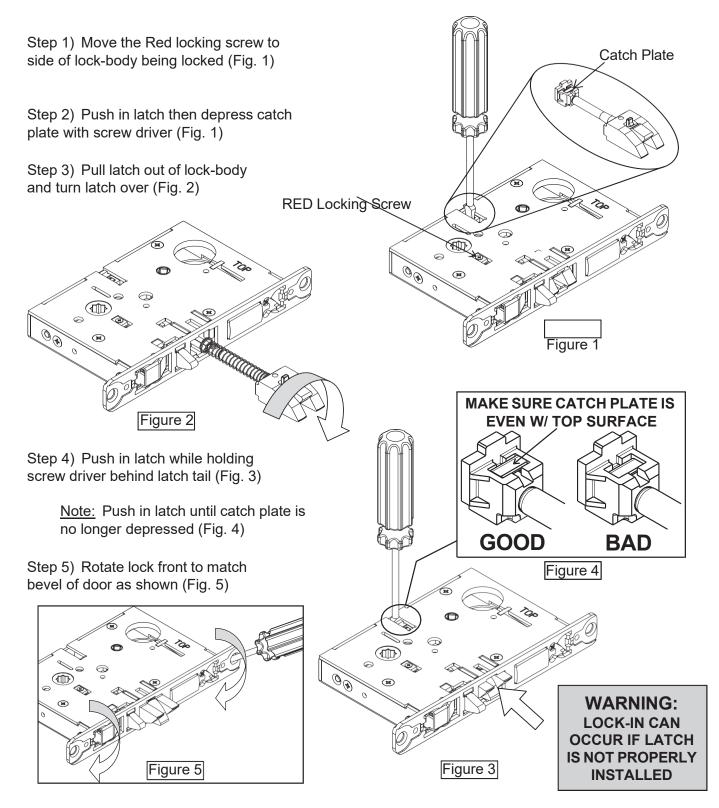
All other applications require Special Product Application request.

Electric Accessories

Description	Specify
Power supply 1.0 Amp @ 12 VDC output	BPS-12-1
Power supply 3.0 Amp @ 12 VDC output	BPS-12-3
Power supply 1.0 Amp @ 24 VDC output	BPS-24-1
Power supply 2.0 Amp @ 24 VDC output	BPS-24-2
Power supply 4.0 Amp @ 24 VDC output	BPS-24-4

Experience a safer and more open world ASSA ABLOY Reversing Handing ML2000 Series

Instructions for reversing the hand of the ML2000 Series.



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Push/Pull Paddle Trim (HPSK) Specialty Hardware

BENEFITS

- Beautiful: sleek, aesthetic form aligns with evidence-based design approach to healing environments; optional "push" and "pull" indicators incorporated in paddle design
- Strong and durable: ANSI/BHMA Grade 1 certified locks withstand abusive environments
- Flexible: non-handed with multiple mounting orientations
- Easy Open: paddle shape and location creates a quick reference point for door activation without using hands
- Low-touch: Corbin Russwin Push/ Pull Trim is part of a continuum of Safer2Open™ low-touch and touchless door hardware solutions from ASSA ABLOY

APPLICATIONS

- · Patient Room Doors
- · Assisted Living Facilities
- · Rehabilitation Centers

agion

The Agion antimicrobial is not intended as a substitute for good hygiene. Coated products must still be cleaned to ensure the surfaces will be free of destructive microbes. ASSA ABLOY makes no representations or warranties, express or implied, as to the efficacy of the Agion antimicrobial. A copy of the

as to the efficacy of the Agion antimicrobial. A copy of the Agion warranty is available upon request. Agion is a registered trademark of Agion Technologies, Inc., Wakefield, MA, USA

MicroShield°

As part of their promise to provide innovative solutions to their customers, certain ASSA ABLOY Group brands offer the MicroShield® technology, a silver-based antimicrobial coating designed to inhibit the growth of bacteria.

MicroShield[®] is a registered trademark of Yale Security Inc., an

Corbin Russwin 225 Episcopal Road, Berlin, CT 06037 Phone 800-543-3658 Fax 800-447-6714 www.corbinrusswin.com ASSA ABLOY Door Security Solutions Canada 160 Four Valley Drive, Vaughan, Ontario, Canada L4K 4T9 Phone: 800-461-3007 Fax: 800-461-8989 www.assaabloydss.ca The ASSA ABLOY Group is the global leader in access solutions. Every day we help people feel safe, secure and experience a more open world.

Mortise Lock Features:

- · Standard mortise door prep
- · Available with 40 ML2000 Series mechanical functions
- · Electrified (fail safe and fail secure) functions available
- · UL Listed for use with Fire Rated doors
- · ANSI/BHMA Grade I certified; ADA compliant

Tubular Lock Features:

- · Available in 2-3/4", 5" and 7" backsets
- · Passage (HP3010) and privacy (HP3020) functions
- · UL Listed for use with Fire Rated doors
- · ANSI/BHMA Grade I certified; ADA compliant



ML2000 Series



HP3000 Series





Experience a safer and more open world

nexTouch®

Keypad Locks





ASSA ABLOY is transitioning the Yale Commercial brand to ACCENTRA. This affects only the brand name; the products and product numbers will remain unchanged. Prior to May 20, 2024, products may be shipped either as Yale Commercial brand or ACCENTRA brand. Products shipping after May 20, 2024, will be branded ACCENTRA.

nexTouch

The fully modular design of ASSA ABLOY ACCENTRA[™] nexTouch[®] allows users to easily upgrade to more advanced security technologies as their requirements grow and change.

ACCENTRA

ASSA ABLOY

Standalone Keypad

Great for restrooms, offices, storage closets and more, nexTouch[®] as a standalone keypad is easy to install, program, and manage access with PIN codes.

Data-on-Card

In new construction or retrofit projects for multi-family facilities, the data-on-card functionality of nexTouch® pairs with ASSA ABLOY ACCENTRA Accentra software for use with mobile credentials, key cards or fobs.

3

ACCENTRA

ASSA ABLOY

Feature	Benefit
Choice of capacitive touchscreen or tactile pushbutton keypad	Touchscreen responds to human touch, enabling convenient entrance or access to programming menu. Pushbutton keypad option also available for more tactile requirements, such as ADA compliance.
Keyless entry and management	Reduces complexity of key system management
PIN code access	Installations are able to be programmed with up to 500 unique PIN codes and a master code for access to programming.
Modular technology	Allows for upgrade to more advanced security technologies with Data-on-Card as requirements change and grow.
Works with cloud-based management software	Single system enables use from anywhere with Internet access from a range of devices, including your computer, smartphone or tablet.
Audit trail	Lifetime audit trail stored within the software to know exactly who has accessed the lock when.
Voice-guided programming in 3 languages	Voice-guided prompts make updates straightforward and effortless in English, Spanish or French.
Three (3) volume modes	Playback can be set for normal, low or silent.
Privacy feature with Door Position Sensor	By holding the interior lock button down for 1.5 seconds, the exterior keypad is temporarily disabled ensuring complete privacy and no additional entry.
Weather resistant gasket seal	Lock is operational even in outdoor settings, in temperatures ranging from -40°F to 140°F (-40°C to 60°C) at 95% relative humidity.
Low battery indicator	Blinking designation signals internal 4 AA alkaline batteries are low.
9V battery power backup feature	With the touch of a 9V battery to the designated area on the front of the lock, your nexTouch [®] can be powered up for one-time entry.
Hardwire power capable	Can be powered externally using remote 9VDC power supply and plug-in wall transformer.
Keypad lockout feature	Deters tampering by disabling the keypad for a default of 180 seconds after five (5) successive failed attempts.

NEXTOUCH® CYLINDRICAL

ACCENTRA ASSA ABLOY



Patent pending and/or patent www.assaabloydss.com/pat ents.

Cylindrical

Quantity	Lever Design	Series/Function	^Technology	Finish	Advanced Functions	Door Thickness	Cylinder	Latch	Strike
#	AU - Augusta MO - Monroe PB - Pacific Beach TB UB	NTB613 - Bored ock, key override, pushbutton keypad NTB623 - Bored lock, key override, capacitive touchscreen keypad NTB633 - Bored lock, no key override, pushbutton keypad NTB643 - Bored lock, no key override, capacitive touchscreen	NR - Keypad only, no radio	605 - Bright brass, clear coated 613E - Dark oxidized bronze - equivalent 626 - Satin chrome plated BSP - Black suede powder coat	*DPS	1-3/4" 1-3/8"	1803-53L - 6-pin cylinder standard, see pages 10-11 for additional options ¹	E694 latchbolt with 2-1/4" x 1-1/8" front, 2-3/4" backset and 1/2" bolt throw standard, see page 12 for additional options	497 ANSI strike standard, see page 13 for additional options

¹When ordering SFIC and LFIC cylinders, please use appropriate prefix before lever selection. See page 11 for more information.

*Use DPS option code for Advanced Functions. An Auxiliary Door Position Sensor (DPS) must be installed with the lock to enable both Escape Return and Privacy functions. If DPS is not included in the parts string, the Door Position Sensor will not be supplied with the lock. Note that selecting the DPS option code will incur an upcharge. See current price list.

Build Your Order String

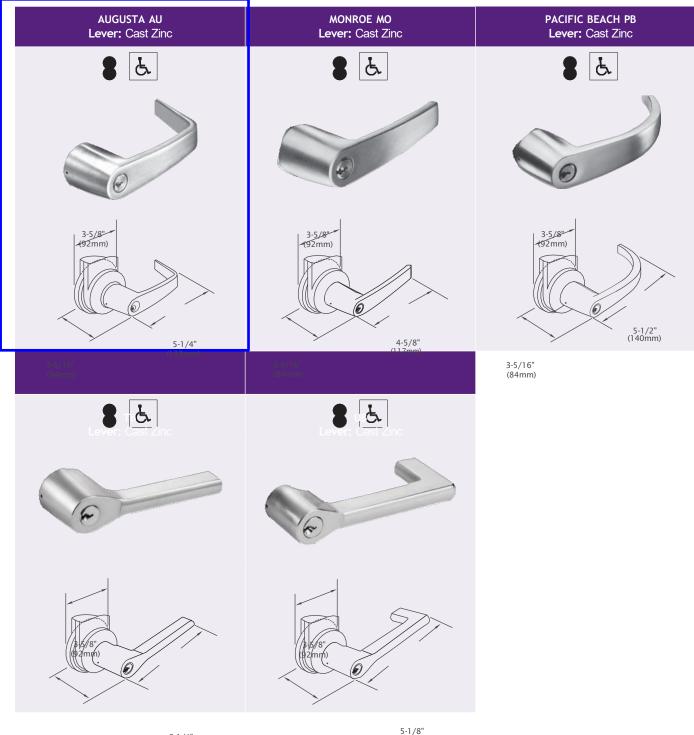
6

Quantity	Lever Design	Series/Function	^Technology	Finish	Advanced Functions	Door Thickness	Cylinder	Latch	Strike
Example:	AU	NTB613	NR	626	DPS	1-3/4"	1803-53L	694	497

^nexTouch[®] No Radio lock part numbers NTB613, NTB623, NTB633, & NTB643 can be upgraded for use with the ASSA ABLOY ACCENTRA™ Cloud platform by installing the ACCENTRA radio module available to all ASSA ABLOY ACCENTRA™ Multi Family Housing Certified Integrators. These part numbers can NOT be upgraded for use with a Z-Wave compatible system.

CYLINDRICAL

Cylindrical



5-1/4" (133mm) 5-1/8" (130mm) **8** All levers available with small and large format interchangeable core. See page 11 for details.

nexTouch® Keypad Locks

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ANSI/BHMA Code Finish Description						
605 Bright Brass, Clear Coated	613E Dark Oxidized Satin Bronze - equivalent	626 Satin Chrome Plated	BSP Black Suede Powder Coat			

Cylindrical

NTB633 Pushbutton NTB643 Touchscreen	NTB613 Pushbutton NTB623 Touchscreen
 Without Cylinder Override For doors that do not require mechanical key override. Latchbolt retracted by lever outside with valid PIN code, or by operating lever inside. Inside lever always active. Deadlocking latchbolt. 	With Cylinder Override • For doors that require mechanical key override. • Latchbolt retracted by lever outside with valid PIN code; by use of mechanical key, or by operating lever inside. • Inside lever always active. • Deadlocking latchbolt.
Outside Inside	Outside Inside

Cylindrical (Continued)

Levers Accepting SFIC And Other Manufacturers' Large Format Interchangeable Cores

	Description	Lever Prefix	Number of Pins
	SFIC (Accepts all Small Format Interchangeable Cores)	B (i.e. B-AU, B-MO, B-PB, B-TB, B-UB)	6 or 7
	Corbin Russwin (LFIC)*	R (i.e. R-AU)	6
0	Medeco [®] , ASSA [®] (LFIC)**	M (i.e. M-AU)**	6
	Sargent (LFIC)	SG (i.e. SG-AU, SG-PB)	6
	Schlage [®] (LFIC)	SI (i.e. SI-AU, SI-PB)	6

*Corbin Russwin LFIC only available with AU lever, 6-pin only.

**Medeco®, ASSA® option available only with AU lever. (Note: For Medeco 32 series cores.)

LFIC = Large Format Interchangeable Core

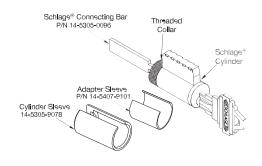
SFIC = Small Format Interchangeable Core

108 Schlage® Cylinder Adapter Kit

Kit used to modify Schlage® cylinder to fit nexTouch®.

P/N 14-5305-0090-048 - 108S.

Kit includes tailpiece and sleeve. To order the 108S adapter kit, use an "S" prefix (i.e., S-AU x NTB613).

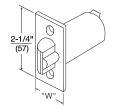


LATCHBOLTS

Cylindrical

Deadlocking Latchbolts

Model No. E694 supplied standard with all nexTouch locksets. Model No. E694 latchbolt has a 2-1/4" x 1-1/8" front with a 2-3/4" backset and a 1/2" bolt throw. Optional latchbolts to special order.



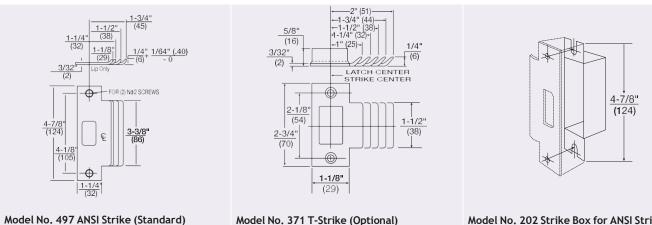
Model No.	Front	Backset	"W" Front Width	Throw	Latch Diameter
E694 (standard)	Beveled	2-3/4" (70mm)	1-1/8" (29mm)	1/2" (13mm)	1" (25mm)
F694	Flat	2-3/4" (70mm)	1-1/8" (29mm)	1/2" (13mm)	1" (25mm)
480B	Beveled	2-3/4" (70mm)	1-1/8" (29mm)	3/4" (19mm)	1" (25mm)
F480B	Flat	2-3/4" (70mm)	1-1/8" (29mm)	3/4" (19mm)	1" (25mm)
380N*	Flat	2-3/8" (60mm)	1" (25mm)	1/2" (13mm)	3/4" (19mm)

When ordering latchbolts separately, specify Model No. x Finish (e.g., E694 x 626). *Using 380N latch results in Grade 2 ANSI/BHMA performance of the lock.

STRIKES

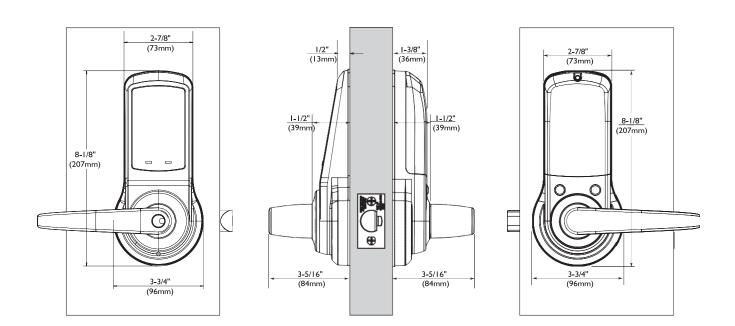
Cylindrical

ACCENTRA nexTouch[®] locksets are available with a variety of strike options. All strikes are located on the same vertical and horizontal center lines as the latchbolt. Some strikes are available in a variety of lip lengths to accommodate varying thickness of doors and frames. To determine the proper length of the lip, measure from the center line of the strike to the edge of the jamb and add 1/4" (6mm). All strikes are reversible.



Model No. 497 ANSI Strike (Standard) For door and frames with ANSI/BHMA A156.115 preparations. 1-1/4" supplied standard. 1-1/8", 1-1/2", and 1-3/4" lip lengths available by special order. Model No. 371 T-Strike (Optional) 1-1/4" curved lip supplied standard. 1", 1-1/2", 1-3/4", and 2" curved lip lengths available by special order. Wrought strike box supplied. Model No. 202 Strike Box for ANSI Strike (Optional) Specify 497 x 202. DIMENSIONS

Cylindrical



Dimensions given in inches (mm).

Cylindrical

ADA

ę. The nexTouch® Series lever design meets accessibility guidelines of the Americans with Disabilities Act and the requirements of the Uniform Federal Accessibility Standards and ICC/ANSI A117.1 Accessible and Usable Buildings and Facilities, all requiring ease of accessibility.

ANSI/BHMA

nexTouch® cylindrical certified ANSI/BHMA A156.2, Series 4000 Grade 1.

Fire Listings

Functions are UL/cUL Fire Listed for use on fire doors having a rating up to and including 3 hours.

Note:

Any retrofit or other field modification to a fire rated opening can potentially impact the fire rating of the opening, and ASSA ABLOY ACCENTRA[™] makes no representations or warranties concerning what such impact may be in any specific situation. When retrofitting any portion of an existing fire rated opening, or specifying and installing a new fire-rated opening, please consult with a code specialist or local code official (Authority Having Jurisdiction) to ensure compliance with all applicable codes and ratings.

FCC

<u>BHMA</u>

(UL)

Complies with limits for a Class B digital device, pursuant to part 15 of the FCC Rules.

ISO 14001

Designed and manufactured under a certified ISO 14001 quality system.

Sustainability

EPD and GreenCircle certification.

Warranty

nexTouch® has a three year limited warranty on the mechanical and electrical components, and a one year limited warranty on the finish.

Windstorm

Certified (refer to local codes).



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16
             whole or in part without the express written permission of ASSA ABLOY Access and Egress Hardware Group, Inc. is prohibited.
Patent pending and/or patent www.assaabloydss.com/patents.
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NEXTOUCH® SECTIONAL MORTISE





SECTIONAL MORTISE



Patent pending and/or patent www.assaabloydss.com/pat ents.

Quantity	Lever Design	Series/Function	^Technology	Finish	Hand*	Door Thickness	Cylinder	Strike
Quantity	AUR – Augusta MOR – Monroe PBR – Pacific Beach ARR – Arcadia CRR – Carmel JNR – Jefferson	Series/Function NTM613 – Sectional mortise lock, key override, pushbutton keypad, o deadbolt NTM618 – Sectional mortise lock, key override, pushbutton keypad, with deadbolt NTM623 – Sectional mortise lock, key override, capacitive touchscreen, no deadbolt NTM628 – Sectional mortise lock, key override, capacitive touchscreen, with deadbolt NTM633 – Sectional mortise lock, no key override, pushbutton keypad, no deadbolt NTM638 – Sectional mortise lock, no key override, pushbutton keypad, with deadbolt NTM643 – Sectional mortise lock, no key override, pushbutton keypad, with deadbolt NTM643 – Sectional mortise lock, no key override, pushbutton keypad, with deadbolt	^Technology	Finish 605 – Bright brass, clear coated 613E – Dark oxidized bronze - equivalent 26 – Sati chrome plated BSP – Black suede powder	Hand* RH LH		Cylinder 2153 cylinder standard, see pages 23-25 for additional options	Strike 2815 curved lip strike standard, see page 27 for additional options
		NTM648 – Sectional mortise lock, no key override, capacitive touchscreen, with deadbolt						

*Lock is field reversible

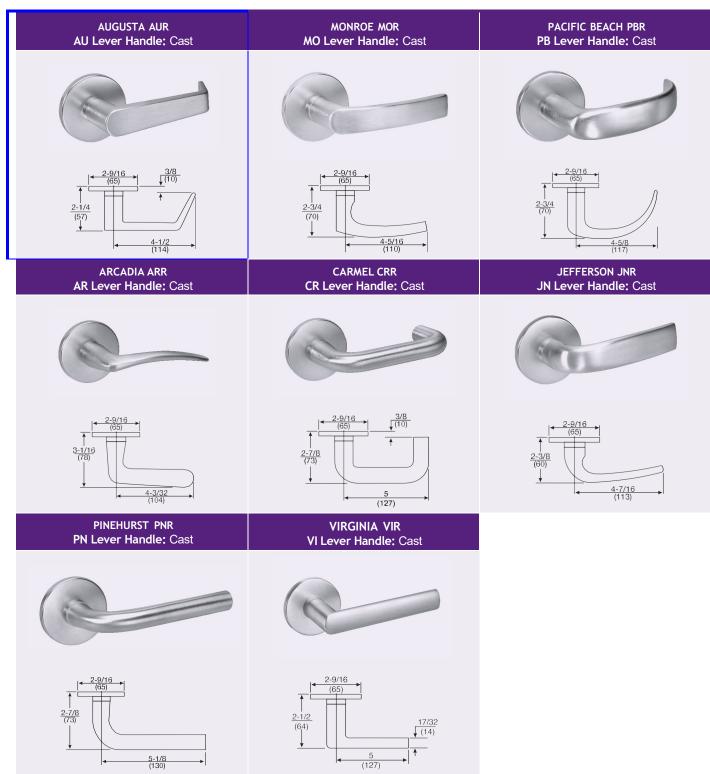
Build Your Order String

Quantity	Lever Design	Series/Function	^Technology	Finish	Hand	Door Thickness	Cylinder	Strike
Example:	AUR	NTM623	NR	626	RH	1-3/4	2153	2815

^nexTouch® No Radio lock part numbers NTM613, NTM618, NTM623, NTM628, NTM633, NTM638, NTM643, & NTM648 can be upgraded for use with the ASSA ABLOY ACCENTRA[™] Cloud platform by installing the ACCENTRA radio module available to all ASSA ABLOY ACCENTRA[™] Multi Family Housing Certified Integrators. **These part numbers can NOT be upgraded for use with a Z-Wave compatible system.**

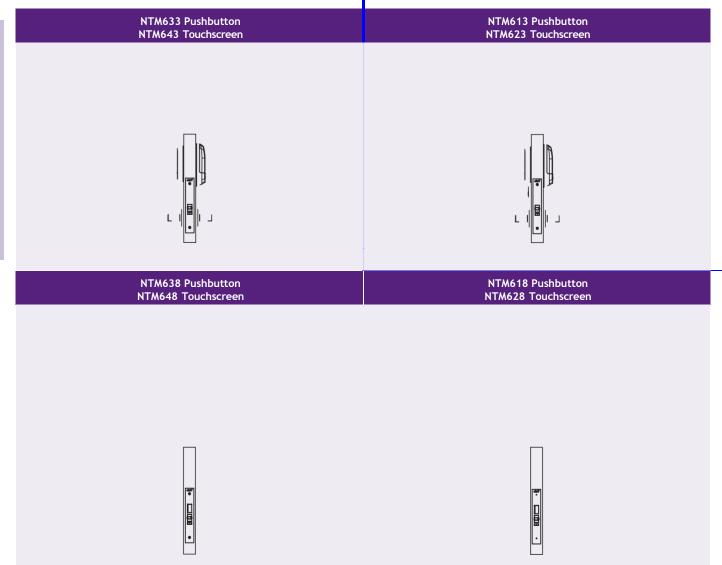
SECTIONAL MORTISE

Sectional Mortise





ANSI/BHMA Code Finish Description					
605 Bright Brass, Clear Coated	613E Dark Oxidized Satin Bronze - equivalent	626 Satin Chrome Plated	BSP Black Suede Powder Coat		





ACCENTRA nexTouch[®] Keypad Sectional Mortise Locks come standard with a 2815 Curved Lip Strike with a 1-1/4" (32mm) lip length. The strike supplied will accommodate the locking function, i.e. latchbolt and/or deadbolt, and can be installed on doors 1-3/4" (44mm) thick. These strikes are non-handed.

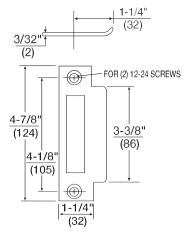
Material: Brass, Bronze, Stainless Steel.

Longer/Shorter Lip Lengths: Mortise lock strikes are mounted 3/8" above the center line of the lock. To determine the proper length of lip use the following formula:

1/2 of the door thickness, plus 1/16" inset, plus trim thickness, plus 1/8" for flat lip strike OR 1/4" for curved lip strike. Select the nearest available length.

2815 Curved Lip:
1-1/4" (32mm) standard
Available for special order:
1-1/8" (29mm)
1-3/8" (35mm)
1-1/2" (38mm)
1-5/8" (41mm)
1-3/4" (44mm)
1-7/8" (48mm)
2" (51mm)
2-1/8" (54mm)
2-1/4" (57mm)

2816 Flat Lip (Available for special order only):



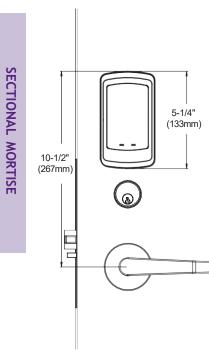
2815 Curved Lip Strike 1-1/4" (32mm) Standard

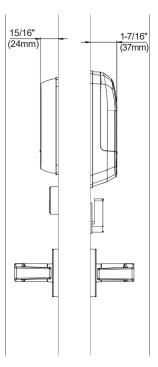
2-1/4" (57mm) 2-1/2" (64mm)

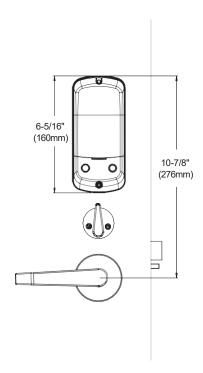
7/8" (22mm) 1" (25mm) 1-1/8" (29mm) 1-1/4" (32mm) 1-1/2" (38mm) 1-3/4" (44mm) 2" (51mm)

DIMENSIONS

Sectional Mortise







Dimensions given in inches (mm).

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nexTouch® Keypad Locks



5600 SERIES LOW ENERGY POWER OPERATOR

ACCESSORIES



502

501

Activating Door Switches

- » 4-1/2" W. x 4-1/2" H.
- » 15 amp @ 125 VAC
- Flush mounted hard wired
- » Fits single or 2 gang electrical box
- » 501 Stainless steel with black letters
- » 502 Blue powder coat with white
 - letters
- » Specify #542 to order surface mount box for 501 or 502 switch

Activating Door Switches

		»	6" W. x 6" H.
Ė	PUSH	»	9 volt batter
PUSH TO OPEN	TO OPEN	»	15 amp @ 1
		»	Flush mount

505, 531



506, 533 534, 535

- 9 volt battery
 9 volt battery
 15 amp @ 125 VAC
 Flush mounted
 507, 532
 Stainless steel with blue letters
 - > 531, 532, 533 and 535 radio frequency (433MHz) – used with RF option and 539. Supplied with surface mount boxes
 - » 507, 505, 506 and 534 hard wired*
 - » Surface mounted boxes are not supplied if required, specify:
 555 - 6" square surface mount box
 557 - 6" round surface mount box
 - Switches may also be installed with single or double gang electrical box using fasteners included.



503

Vestibule Switch

- » 1-1/2" x 4-3/4" face plate
- » SPDT UL listed switch-mom
- » 15 amp @ 125 VAC
- » Fits 1-3/4" frame
- » Stainless steel with blue letters

Vestibule Switches



- » 5" W. x 4-3/4" H.
- » 2 SPDT UL listed switches-mom
- » 15 amp @ 125 VAC
- » Fits 2-gang electrical box
- Stainless steel with blue letters



700

double gang packaged together » Sensor requires

» Single gang and

Wave-to-Open Wall

Switch

- Sensor requires movement for activation
- » Variable relay hold time from 0 – 35 seconds
- » Range O" to 4"
- » 3" W x 4-3/4" H (single);
- » 4-1/2" W x 4-1/2" H (double)



6 | Norton Door Controls

ASSA ABLOY, the global leader in door opening solutions

Accessories

Profile Series v.G1.5

SARGENT

ASSA ABLOY

3267 Remote Power



- Provides a filtered and regulated 9 VDC remote power for Profile Series v.G1.5 locks
- Each unit can supply power to two v.G1.5 or LK products
- Optional 12 VDC Gel Cell battery allows for continuous operation in the event of a power failure. (Strongly recommended for applications without cylinder over-ride to prevent lock-out)
- Requires manufactured door with ElectroLynx or raceway through the door for hard-wiring*

Reference template list below for correct preparation of non-ElectroLynx doors.

4540 – Bored Lock 4541 – Mortise Lock

4542 – Rim and Mortise Exits

Includes:

- Plug-In Wall Transformer (52-0255) and (52-0258) 12' (3.6m) of shielded wire for connection between power transfer and power supply. (Maximum length of 50' (15.2m) recommended)
- * Recommended for new opening. Retrofit application may require surface mounted wire mold and transfer loop by others.

Profile Series v.G1.5 Exit Device Upgrade Kit For:

SARGENT 80 Series Rim Exit Device (8877/8878) Mortise Exit Device (8977/8978)

The Escutcheon/Electronics kits are available as single or three packs. When ordering specify kit number and finish (i.e. 231LK x 26D)

Exit Device Profile Upgrade

1 Pack Kit P/N	3 Pack Kit P/N	Description
231 LK	233 LK	Keypad Only (100 User\1000 Audit Capability)
231 G1-L	23 G1-L	Keypad Only (2000 User\2000 Audit Capability)
231 G1-PA	233 G1-PA	Proximity Only (2000User\2000 Audit Capability)
231 G1-PK	233 G1-PK	roximity & Keypad (2000 User\2000 Audit Capability)
231 G1-TU	233 G1-TU	Keypad Only (2000 User\2000 Audit Capability) with RF Technology
231 G1-TA	23 G1-TA	Proximity Only (2000 User\2000 Audit Capability) with RF Technology
231 G1-TP	233 G1-TP	Proximity & Keypad (2000 User\2000 Audit Capability) with RF Technology

Trim Kits contain motorized exit trim used with the Profile Upgrade Kits to convert an existing exit device.

Trim Kit P/N	Description
777-8	8800 Series Rim Exit Device w/ Cylinder Override
778-8	8800 Series Rim Exit Device w/o Cylinder Override
777	8900 Series Mortise w/ Cylinder Override
778	8900 Series Mortise Exit w/o Cylinder Override

52-2551 RF Fob



RF technology offers stand-alone access control enhancement by allowing the user to remotely control the lock by means of a hand-held transmitter (RF Fob).

The Profile Lock is easily programmed for three primary RF actuation modes: Passage, Standard or Panic. RF Technology is a means of operating the lock in addition to by direct keypad code entry or proximity credential presentation.

NOTE: RF Fob sold separately

3267 Replacement Parts

52-0255 Plug-In Wall Transformer



- Output 16.5 VAC, 2.4 Amps
- UL/cUL Listed
- Provides input power to Model 3267
 Remote Power supply module

52-0258

- Cable Assembly-Power Supply to Power Transfer
- 12' (3.6m) shielded cable from the power to the power supply

91- Option Remote Power & Unlocking Wiring Harness

- Wire harness for Remote Power and Remote Unlocking (request to enter)
- Packed with lock assembly
- When ordering harness only, use 52-3010



- For ElectroLynx doors QC8 electric hinge is required, available from McKINNEY
- For non-ElectroLynx doors requires raceway with wire harness through the door and power transfer
- 4-Wire Concealed Circuit Hinge for Remote Power Only (McKINNEY CC4)
- 6-Wire Concealed Circuit Hinge for Remote Power and Remote Unlocking Options (McKinney CC6)(McKinney CC6)

52-0256 Gel Cell Battery

- Optional for 3267 Remote Power supply
- Provides continuous operation of Profile Series v.G1.5 in the event of a power failure
- 12 VDC 1.2 A/Hr rating
- 10,000 cycles typical in the event of power failure

DM- Option Forced/Propped Door Harness

- Wire harness for Forced/Propped door
- Packed with lock assembly
- When ordering harness only, use 52-3409
- For ElectroLynx doors QC8 electric hinge is required; QC12 electric hinge is required when used with Remote Power and/or Remote Unlocking
- For non-ElectroLynx doors requires raceway with wire harness through the door and power transfer

4 Wire Concealed Circuit Hinge for Forced/Propped Door Only (McKINNEY CC4).

8 Wire Concealed Circuit Hinge for Forced/Propped Door and Remote Power/Remote Unlocking (McKINNEY CC8)

• Door Status switch required

/60

90140



Securitron

XMS Exit MotionSensor

Versatile motion detection for hands-free exit request

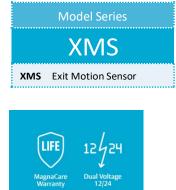


a door and releases its lock.

Versatile mounting options and an easily adjustable infrared beam pattern provide optimal coverage of the egress area for smooth, hands-free lock release and exit.

Safety Note: ASSA ABLOY Electronic Security Hardware recommends that an emergency exit button, such as the EEB, be used in conjunction with the XMS to meet applicable building codes and specific life safety issues.

How to Order



The global leader in door opening solutions

Features

Standard Features

- Passive infrared (PIR) request to exit (REX) device
- Automatically and reliably cuts power to the lock with no human intervention
- REX output
- Easily adjustable beam pattern
- Adjustable time relock
- MagnaCare[®] lifetime replacement, no fault, no questions asked warranty

Specifications

Certifications

• ANSI/UL 294 Listed

Dimensions

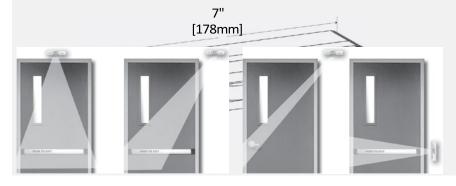
- 7"L x 1-7/8"W x 1-3/4"H
- Indoor use only

Electrical

 20 mA-50 mA (depending on switching status) at 12 or 24 VDC

Shipping Weight

• 0.5 lbs [0.23kg]



Securitron MKMortise Keyswitch

Turns standard mortise cylinder into full featured keyswitch





12 or 24 VDC Bi-color LED

panel arming, reset and override when paired with any mortise cylinder 1-1/8" to 1-1/2".

- Backing bracket permits integration with any 1-1/4"
 [32mm] or 1-1/8" [28mm] mortise cylinder (not included)
- Support for 1-1/2" cylinder using spacer ring and backset
- Additional switch position on backing bracket allows another switch to be activated by turning the key in the opposite direction
- 5A rated plunger switch
- Includes anti-tamper screws
- MagnaCare[®] lifetime replacement, no fault, no questions asked warranty

Momentary or Alternate SPDT or DPDT relay

- Narrow Stile, Single- or Double-Gang
- Local annunciation via Piezo sounder
- Additional switch add on
- 1-1/8" Key Cylinder, 26D Finish, SC keyway

How to Order



Model Series	Switch Type	Mounting Method	Special Feature	
MK	A	N	2	
MK Mortise Key Switch	(blank) Momentary Switch	(blank) Single Gang	Z Piezo	
	A Alternate Switch 2 Double Gang		2 DPDT—Double Pull, Double Throw	
		N Narrow Gang	Double Throw	
	Note: N	lot every combination above is pos if you need a combination o	sible. Please contact the factory f features not listed on this page	

assaabloyesh.com | 800.626.7590 10027 S. 51st Street Phoenix, AZ 85044 USA

Patent pending and/or patent assaabloydss.com/patents

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Keyswitch Selection Guide

	Single Gang	Narrow Stile	Double Gang	Tubular Key	Momentary	Alternate	SPDT	DPDT
KP1	•			•	•		•	
KP1A	•			•		•	•	
МК	•				•		•	
MK2	•				•			•
МКА	•					•	•	
MKA2	•					•	•	•
MKAN		•				•	•	
MKAN2		•				•		•
MKN		•			•		•	
MKN2		•			•			•
МКРΖ			•		•		•	
МКАРΖ			•			•	•	
MK ACCESSORIES								
MKS					•		•	
MKS2					•			•
MKSA						•	•	
MKSA2						•		•
МКС	•	•	•					
МКС-КА	•	•	•					

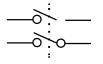
Single Pole – Single Throw (SPST)

Switches that have one input and one output (NO or NC) and turn on or off in response to the switch action

Single Pole - Double Throw (SPDT) Switches with one input and

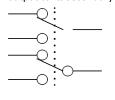
two outputs. When the switch operation occurs, the connection shifts from output A to output B

Double Pole - Single Throw (DPST) Two SPST switches that operate in tandem using one switch operation so that two outputs turn on or off simultaneously in reaction to the switch operation



Double Pole – Double Throw (DPDT)

Two SPDT switches that operate in tandem using one switch operation so that each connection shifts simultaneously from its primary output to its secondary output



Momentary Switch

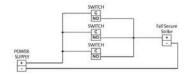
A momentary switch changes state during activation and reverts to its original state upon deactivation. A doorbell is a common example of a momentary switch. A timer can be used to extend the effect of the switch operation for a specific amount of time.

Alternate Switch

An alternate switch changes state upon activation and does not change back until reactivated. A light switch is a common example of an alternate switch. Alternate switches are also called maintained or latching switches Normally Open Contacts (NO)

A normally open contact provides an open circuit where no current is flowing in its usual state.

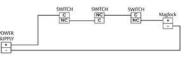
Wired in Parallel for Fail Secure type electric locks (i.e. Electric strike). Activating any switch will apply power, releasing the lock.



Normally Closed Contacts (NC)

A normally closed contact provides a closed circuit where current is flowing in its usual state.

Wired in Series for fail safe type electric locks (i.e. Securitron Magnalocks). Activating any switch will break power, releasing the lock.



Securitron AQD&AQS

Dual & single voltage switching power supplies

Securitron AQD Series dual voltage and AQS Series single voltage switching power supplies are both supervised units with a

battery charger designed to power magnetic locks, electric strikes, card readers, sensors, access control boards and other devices in access control systems. The Securitron AQD and AQS Series can also be used to power DC cameras and other DC locking equipment. These units provide field selectable 12 or 24 VDC with up to 16 independently controlled power limited outputs.

Features

Standard Features

- AQD Series is dual voltage 12 or 24 VDC field selectable continuous output
- AQS Series is single fixed voltage 12 or 24 VDC continuous output
- Tolerates brownout or overvoltage input ± 15% of nominal voltage
- Thermal shutdown protection with auto restart
- Circuit breaker protects against overcurrent and reverse battery faults (batteries sold separately)
- Dedicated battery charging circuit prevents over voltage on locking devices (except for AQD1)
- Expandable up to 16 outputs in the standard enclosure
- Outputs are Class 2 limited when used with PTC Polyswitch output distribution boards
- Available with a single relay fire trigger or individually fire trigger relayed outputs
- Low noise design provides better than linear performance
- Mix and match configuration allows for UL compliance even when used in other UL Listed enclosures
- MagnaCare[®] lifetime replacement, no-fault, no questions asked warranty

Dimensions

Enclosure: 14" x 14" x 4-3/4"
 [356mm L x 356mm W x 121mm D]



Certifications

- UL 294 Listed
- UL 603 Listed
- ULC-S318 Listed
- ULC-S533 Listed
- RoHS Compliant
- REACH Compliant

Electrical AQD Series

- AQD Series 12 VDC or 24 VDC field selectable output
- 115 or 230 VAC input*
- Supports up to two (2) sealed gel, AGM or wet lead acid batteries
- Up to 90% efficiency
- Low voltage ripple design as low as 240 mV p-p

Electrical AQS Series

- AQS Series 12 VDC or 24 VDC fixed output
- 115 or 230 VAC input
- Supports up to two (2) sealed gel, AGM or wet lead acid batteries

Environmental

 Operating Temperature: -4° to 122° F [-20° to 50° C]

Shipping Weight

12.7 lbs [5.76 kg]

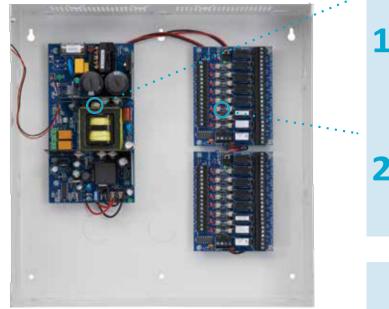
*AQD1 available in 115 VAC only



ASSA ABLOY ELECTRONIC SECURITY HARDWARE HES | Securitron

Power

Step by Step Configuration



* NOTE: Fuse type and size must be the same for both distribution boards for standard ordering. For custom configurations, please contact the factory at 800.626.7590.

Select One Power Supply with Enclosure

•	AQD1
•	AQD2

AQ\$1216

AQS1210

AQD4AQD6

Select Up to Two Power Distribution Boards*

•	PDB-1R	•	PDB-8C1R
•	PDB-4C	•	PDB-8F1R
•	PDB-4F	•	PDB-8C8R
•	PDB-8C	•	PDB-8F8R

PDB-8F

	Add Distribution Board
3	Part Numbers 8F1R2 + 8F8R2 = 16F9R2 Include fuse size on end: 2 A Fuse = 16F9R2
	Combine to Generate
4	Final Part Number Example: AQD6-16F9R2
4	

Models

MODEL	AMPERAGE	RATED VOLTAGE	INPUT VOLTAGE	TYPICAL VOLTAGE	CLASS 2 OUTPUTS	REPLACES
AQD1	1	12 or 24 VDC	115	13.7/27.4	Yes	AQD3
AQD2	2	2 or 24 VDC	115/230	12.5 / 25.0	Yes	AQD3
AQD2	4	12 of 24 VDC	115/230	12.5 / 25.0	Yes	AQDS
AQD6	6	12 or 24 VDC	115/230	12.5 / 25.0	Available*	AQD6
AQ\$1210	10	12	115/230	12.5 / 25.0	Available*	AQU128
AQS2410	10	24	115/230	12.5 / 25.0	Available*	AQM20
AQS1216	16	12	115/230	12.5 / 25.0	Available*	AQM20

* Outputs are class 2 limited when used with 4 or 8 output PTC distribution boards

How to Order

MODEL SERIES	OUTPUT TYPE	VOLTAGE	OUTPUT POWER	ENCLOSURE STYLE	NUMBER OF OUTPUTS	FUSE TYPE	NUMBER OF RELAYS	RELAYS	FUSE SIZE
AQ	D		6	—	8	F	8	R	2
AQ	D Dual Voltage *	(blank) Dual Voltage *	1*	– In Enclosure	(blank) One Ou	tput, No Distribut	ion Board		
	Single Voltage **	12 12 VDC **	2 *	B Circuit	4	F Glass Fuses +	1	R Relays	1 1 Amp
	Voltage **			Board Only	8	C PTC	2		2 2 Amp
			6 *	6*	12	Polyswitch † 8	8		
		10 **	16	9	9				
	16 **	16 **				16			

* Dual Voltage Option Only. ** Single Voltage Option Only.

+ Fuse type and size must be the same for both distribution boards for standard ordering. For custom configurations, please contact the factory at 800 626 7590.

Securitron AQD & AQS Series Power Configurator: appowerselector.assaabloyesh.com

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Power

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PRODUCT FEATURES

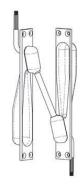
- · Mortises into the edges of the door and frame
- · Direct retrofit for competitor products
- Tamper resistant
- All metal construction including back boxes
- · 7/8" knockouts on back boxes accommodate EMF-type fittings
- Tested to 1,000,000 cycles
- Compatible with butt hinges up to 6" and continuous hinges with cutout
- MagnaCare Lifetime Replacement No Fault Warranty

PRODUCT OPTIONS

- · CEPT-10 includes 8-22 AWG wires plus 2-18 AWG wires for highercurrent devices
- CEPT-C5E includes CAT5E compatible with 9 - 22 AWG wire stranded

conductor. Molex connectors

 EL-CEPT is ElectroLynx compatible with 12-22 AWG wires, ElectroLynx connectors



SPECIFICATIONS:

- · ANSI/UL 10C Listed, 3 hour rated
- · ULC-S318 Listed, 3 hour rated ANSI/SDI-BHMA A250.13
- (+/- 150 psi) Windstorm Listed · Florida Building Code Approved
- · Patent Pending

Dimensions: CEPT Housing 9-1/16"L x 1-3/16"W x 1-7/16"D

Shipping Weight: 2.40lbs [1.09kg]

Finishes: US32D/630 - Stainless Steel US04/606 - Dull Brass US10/612 - Dull Bronze US10B/613 - Oil Rubbed Bronze CEPT **Concealed Electrical Power Transfer**

Beautifully Crafted, Compact, Secure Power Transfer

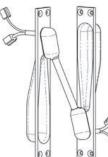
The heavy-duty, tamper-resistant Concealed Electrical Power Transfer (CEPT) securely transfers power and data from the hinge side of the frame to electrified hardware on the door. The unit is discreetly concealed between the frame and door when the door is closed. Available in three multi-wire configurations and four finishes, the CEPT complements any architectural setting.

>> MOD	PART # Description		
CE T-10	CEPT - US32D, Conceale	d, 10 Wire	
CEPT-10-04	CEPT - US04/606, Conce	ealed, 10 Wire	
CEPT-10-10	CEPT - US10/612, Conce	aled, 10 Wire	
CEPT-10-10B	CEPT - US10B/613, Cond	ealed, 10 Wire	
CEPT-C5E	CEPT - US32D, Concealed	d, CAT-5E	
CEPT-C5E-04	CEPT - US04/606, Concealed, CAT-5E		
CEPT-C5E-10	CEPT - US10/612, Concealed, CAT-5E		
CEPT-C5E-10B	CEPT - US10B/613, Conc	ealed, CAT-5E	
EL-CEPT	CEPT - Concealed, US32	D, ElectroLynx	
EL-CEPT-04	CEPT - Concealed, US04	4/606, ElectroLynx	
EL-CEPT-10	CEPT - Concealed, US10/612, ElectroLynx		
EL-CEPT-10B	CEPT - Concealed, US10B/613, ElectroLynx		

1.2" [30.5mm]







- Technical note:
- · Not for use with center hung or balanced doors, pocke hindes

· Door swing ranges when installed with butt hinges a Hinge Size Door Swing Range 5" or less up to 180 5-1/2"

6" Butt Hinge

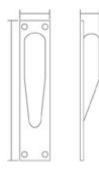
up to 130 up to 110

Lyn>

RESOURCES

1.03"

[26mm]



E D

ANSI A250

. 1 3

2003WINDSTORMRESISTANT



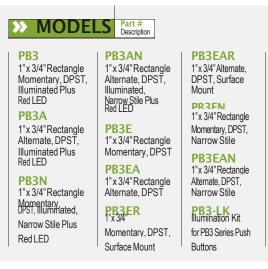


Push Buttons (continued)



PB3 SERIES » Assorted Sizes and Colors with a Uniform Look

- 3 Amp rated contacts
- Includes interchangeable green and red lenses
- · Field convertible from DPST to DPDT
- Stainless steel single gang plate: 4.5" x 2.75" [114mm x 70mm]
- Stainless steel narrow stile plate: 4.5" x 1.75" [114mm x 44mm]
- Surface mount: 3.875" x 2" [98mm x 51mm]
- · Red LED on plate



PB4L SERIES » Vandal-Resistant Stainless Button with Illuminated Halo

- 4 Amp rated contacts
- Illuminated green Halo-style button
- Bi-color LED
- · Vandal and tamper resistant
- Stainless steel single gang plate: 4.5" x 2.75" [114mm x 70mm]
- Stainless steel narrow stile plate: 4.5" x 1.75" [114mm x 44mm]

MODELS Part # Description **>>**

PB4L-2 PB4LN-2 1"Stainless 1" Stainless Momentary, DPDT, Momentary, DPDT. Narrow Stile Single Gang PB4LA-2 PB4LAN-2 1"Stainless 1"Stainless Alternate, DPDT, Alternate, DPDT, Single Gang Narrow Stile

PB5 SERIES » Easy to Read Large Round

- 5 Amp rated contacts
- · Includes interchangeable green, red and blue ADA lenses
- Stainless Steel single gang plate: 4.5" x 2.75" [114mm x 70mm]

2"Round

Field convertible from DPST to DPDT

Part # Description **>>** MODEL S PB5E

PB5 2"Round Momentary, DPST, Illuminated

PB2-LK Illumination kit for Momentary, DPST PB2E, PB5E, EEB2

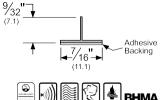
1.800.MAGLOCK SECURITRON.COM 58

Adhesive Astragal/Meeting Stile Seals

- The S771 and S772 astragal/meeting stile seals can be installed on virtually any pair of doors where sound attenuation is required. These products seal the opening to prevent heat loss, retard the passage of smoke, and act as a weatherization product
- Excellent resistance to compression set, particularly at elevated temperatures and for extended periods of time

S771

AVAILABLE FINISHES: BL, C, D, GR, W AVAILABLE LENGTHS: 7', 8', 9', 10' ANSI: R0E754, R0E755

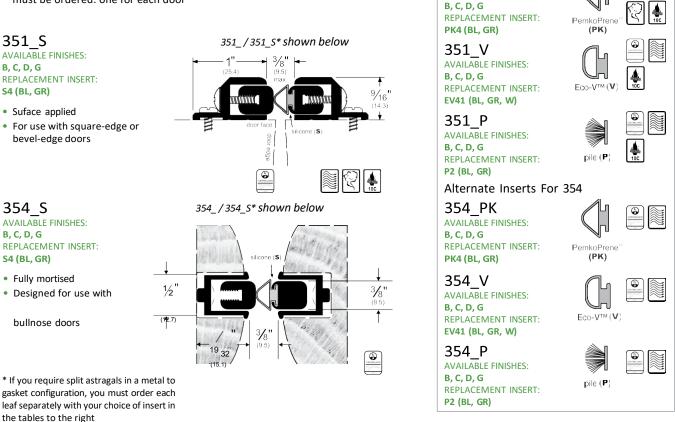


AVAILABLE FINISHES: BL, C, D, GR, W AVAILABLE LENGTHS: 7', 8', 9', 10' ANSI: R0E754, R0E755 ³/16'-Adhesive Backing BHMA

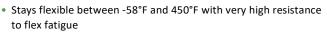
Storage and shelf life: All adhesive gaskets have a limited shelf life. This product must be installed within 6 months of purchase and must be stored between 50°F and 100°F. For further notes/details, please see Adhesive Gasketing section.

Adjustable Astragals

- Available in 84", 96" and 120" lengths
- When used as split astragals on double doors, two lengths must be ordered: one for each door



S772



Maintains a low closing force

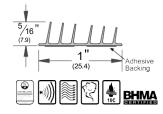
S771x6

• Easy installation requires no mechanical fasteners; can be cut to size in the field

AVAILABLE FINISHES: BL, C AVAILABLE LENGTHS: 7', 8', 9', 10' ANSI: ROE154, ROE155, ROE754, ROE755

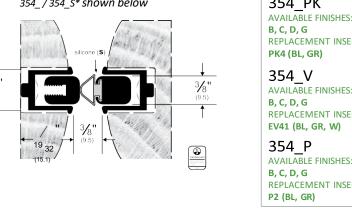
- · Designed for hollow metal and wood meeting stile applications
- Seal begins compressing at ⁵/₁₆"; compresses to seal up to a $1/_{16}$ " gap

Alternate Inserts For 351



351 PK

AVAILABLE FINISHES:





AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) B (Mill Finish Extruded Bronze [Brass]) C (Clear Anodized) D (Dark Bronze Anodized) G (Gold Anodized) Special finishes available upon request

Notes For All Adhesive Gasketing:

800-824-3018 | www.pemko.com Check the web site for the up-to-date catalog

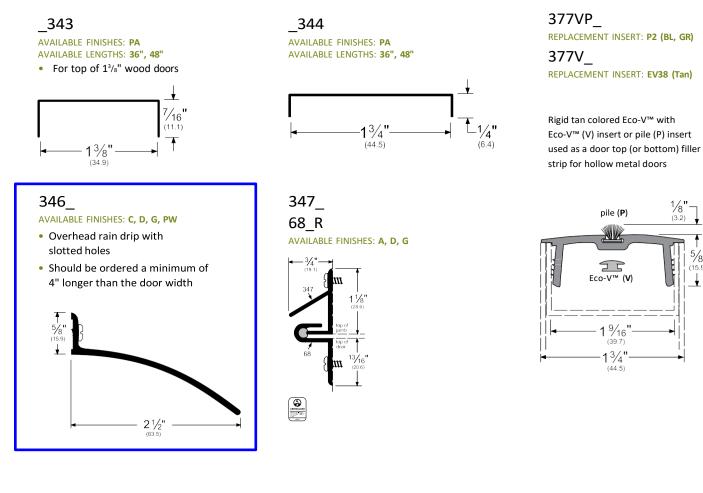
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5⁄8"

(15.9)

DOOR BOTTOMS

Door Top Weatherstrip



Heavy Duty Door Bumper

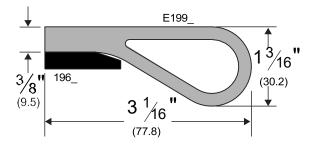
- Heavy duty door bumper extruded from black EPDM (E)
- Order 196_ separately; furnished undrilled unless requested otherwise

E199 AVAILABLE COLOR: BL

196 AVAILABLE COLOR: A







NOTE: Products shown in this section may not be drawn to scale.

AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) A (Mill Finish Aluminum) C (Clear Anodized) D (Dark Bronze Anodized) G (Gold Anodized) PA (Painted Aluminum) PW (Painted White)

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Non-Metal Finish: BL (Black)

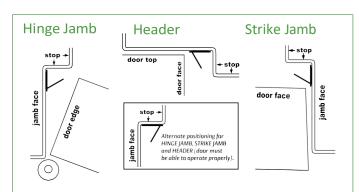
ASSA ABLOY

167

The global leader in door opening solutions

SiliconSeal Adhesive-Backed Fire/Smoke Gasketing

- SiliconSeal is extruded from high-temperature silicone; effective between -58°F and 450°F
- Self-extinguishing and non-toxic; unaffected by sunlight, ozone, and ultraviolet rays
- Impervious to fungus and mildew; will not deteriorate under normal exposure
- Meets FAR 25.853 Airworthiness Standards for **Compartment Interiors**



Application is acceptable anywhere along jamb face **S44 shown, but application detail applies to PK33, PK55, S442, S77, S88, S773, and S776 also.

S44

AVAILABLE FINISHES: BL, C, D, GR, W AVAILABLE LENGTHS: 17', 18' 20', 21', 25', 30', 204', 510' ANSI: ROE154, ROE155

Designed for tighter frames

to seal up to a 1/16" gap

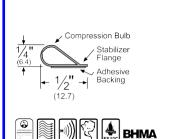
- Demonstrates extremely low closing force
- Seal begins compressing at ⁵/₁₆"; compresses
- Low Closing Force Fin Seal 5/16" Stabilizer (7.9) lange Adhesive ⁷/₁₆ Backing "≁| (11.1)



S88

AVAILABLE FINISHES: BL, C, D, GR, TAN, W AVAILABLE LENGTHS: 17', 18', 20', 21', 25', 30', 204', 510' ANSI: ROE154, ROE155

 Seal begins compressing at ¹/₄"; compresses to seal up to a 1/16" gap





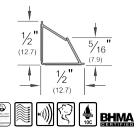
The global leader in door opening solutions

S442

AVAILABLE FINISHES: BL, D, GR, W AVAILABLE LENGTHS: 17', 18', 20', 21', 25', 30', 510'

ANSI: ROE154, ROE155

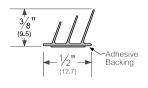
- Fits flush into corner
- Seal begins compressing at ⁵/₁₆"; compresses to seal up to a 1/16" gap in either direction



S773

AVAILABLE FINISHES: BL, D, GR, W AVAILABLE LENGTHS: 17', 18', 20', 21', 25', 30', 250', 500' ANSI: R0E154, R0E155

- Triple-fin design effectively blocks light and sound from infiltrating a room
- Seal begins compressing at ³/₈"; compresses to seal up to a $1/_{16}$ " gap





¥ (6.4)



AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) BL (Black) C (Clear) D (Dark Brown) GR (Light Gray) TAN (Tan) W (White)

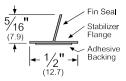
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S77_

AVAILABLE FINISHES: BL, C, D, W AVAILABLE LENGTHS: 17', 18', 20', 21', 25', 30', 204', 500'

- ANSI: ROE154, ROE155
- Designed for hollow metal and wood meeting stile applications
- Seal begins compressing at 5/16"; compresses to seal up to a 1/16" gap





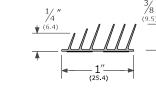
S776

AVAILABLE FINISHES: BL AVAILABLE LENGTHS: 17', 18', 20', 21', 25',

ANSI: R0E154, R0E155

- Designed for hollow metal and wood meeting stile applications
- Seal begins compressing at ³/₈"; compresses to seal up to a 1/16" gap





Heavy Duty Perimeter Gasketing - Head Section

- For the head section of the frame where a parallel arm closer bracket or other hardware is required. Supplied undrilled (36") or drilled (80" and above) and supplied with sheet metal screws for mounting
- If used as a stop, flat head machine screws can be provided upon request and take a countersunk #10 hole. PEMKO will drill the head member only if drilling instructions for countersink holes are provided

2891 PK

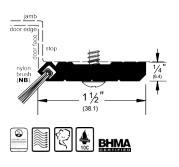
1 per door

standard

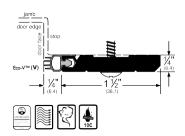
· All gasketing shown below is sold individually



28945_NB AVAILABLE FINISHES: A, D, G REPLACEMENT INSERT: P14050 (BL, GR) ANSI: R3A164, R3A165



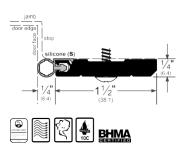
2892_V AVAILABLE FINISHES: A, D REPLACEMENT INSERT: EV59 (BL, GR, W)



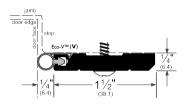
ASSA ABLOY



AVAILABLE FINISHES: A, D, G REPLACEMENT INSERT: S3 (BL, GR, W) ANSI: R3E164, R3E165

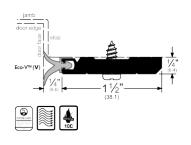


2891_V AVAILABLE FINISHES: A, D REPLACEMENT INSERT: EV47 (BL, GR, W)





2893_V AVAILABLE FINISHES: A, D REPLACEMENT INSERT: EV60 (GR)



290_PK 2 per door standard When ordering a head section such as 2891_PK, two corresponding side sections (i.e. 290_PK) should also be ordered for the latch and hinge

sides of the frame.

NOTE: Products shown in this section may not be drawn to scale. AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) A (Mill Finish Aluminum) D (Dark Bronze Anodized) G (Gold Anodized) Special finishes available upon request



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DOOR SHOES

- Profiles on this page available with PemkoPrene™ (PK) or Eco-V™ (V); both are the same shape and size
- Slotted holes for easy adjustment
- · Rain drip model is ideal for deflecting rain away from the bottom of door

216_V

AVAILABLE FINISHES: **A, B, BDG, BSP, D, SN, WSP** REPLACEMENT INSERT: **EV9 (BL, GR)** ANSI: **R3D514**

216_PK

AVAILABLE FINISHES: **A, B, BDG, BSP, D, SN, WSP** REPLACEMENT INSERT: **PK9 (BL, GR)** ANSI: **R3G514**

215_V

AVAILABLE FINISHES:**A, BDG, BSP, D, PW, SN** REPLACEMENT INSERT: **EV9 (BL, GR)** ANSI: **R3D514**

215_PK

AVAILABLE FINISHES:**A, BDG, BSP, D, PW, SN** REPLACEMENT INSERT: **PK9 (BL, GR)** ANSI: **R3G514**

5/8"

1/2"

1 3/8



Recommended compression of gasket fins is 1/16"

to receive length as ordered.

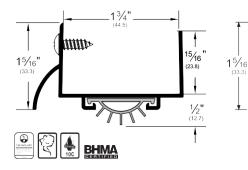
 Except where specified otherwise, supplied with 1/4" undercut from length ordered. Specify "NET LENGTH"

210 V

AVAILABLE FINISHES: **A, BSP, D, PW, SN** REPLACEMENT INSERT: **EV9 (BL, GR)** ANSI: **R3D514**

210_PK

AVAILABLE FINISHES: **A, BSP, D, PW, SN** REPLACEMENT INSERT: **PK9 (BL, GR)** ANSI: **R3G514**

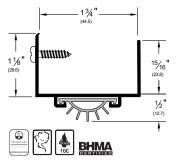


217_V

AVAILABLE FINISHES: **A, BSP, D, G, SN, WSP** REPLACEMENT INSERT: **EV9 (BL, GR)** ANSI: **R3D414**

217_PK

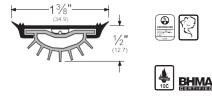
AVAILABLE FINISHES: A, BSP, D, G, SN, WSP REPLACEMENT INSERT: PK9 (BL, GR) ANSI: R3G414



209_V

AVAILABLE FINISHES: **A, BSP, D** REPLACEMENT INSERT: **EV15 (BL, GR)** ANSI: **R3D414**

Supplied Net Length (as ordered)



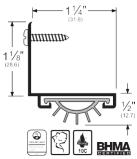
NOTE: Products shown in this section may not be drawn to scale. AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE **A** (Mill Finish Aluminum) **BDG** (Bright Dip Gold Anodized) **BSP** (Black Suede Powder Coated Aluminum) **D** (Dark Bronze Anodized) **G** (Gold Anodized) **PW** (Painted White) **SN** (Satin Nickel Anodized) **WSP** (White Suede Powder Coated Aluminum)

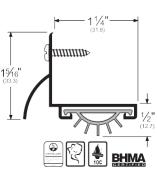
211_V

AVAILABLE FINISHES: **A, BSP, D, G, WSP** REPLACEMENT INSERT: **EV9 (BL, GR)** ANSI: **R3D414**

211_PK

AVAILABLE FINISHES: A, BSP, D, G, WSP REPLACEMENT INSERT: PK9 (BL, GR) ANSI: R3G414





234_V

AVAILABLE FINISHES: **A, BSP, D, G** REPLACEMENT INSERT: **EV9 (BL, GR)** ANSI: **R3D414**

234_PK

AVAILABLE FINISHES: **A, BSP, D, G** REPLACEMENT INSERT: **PK9 (BL, GR)** ANSI: **R3G414**

Supplied Net Length (as ordered)



Check the web site for the upto-date catalog

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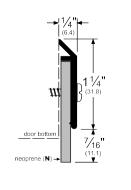
Experience a safer and more open world

139

Door Bottom Sweeps

315_N

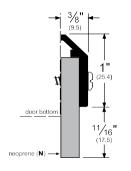
AVAILABLE FINISHES: **B, C, D, G, PW, SN** REPLACEMENT INSERT: **N8 (BL, GR)** ANSI: **R3B434, R3B435**





368_N

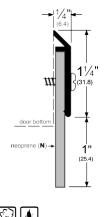
AVAILABLE FINISHES: C, D, G REPLACEMENT INSERT: N10 (BL) ANSI: R3B434, R3B435





3151_N

AVAILABLE FINISHES: **C, D, G** REPLACEMENT INSERT: **N9 (BL)** ANSI: **R3B434**

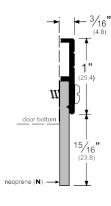


29326_V

AVAILABLE FINISHES: C, D, G REPLACEMENT INSERT: EV65 (BL, GR, W) ANSI: R3D434

321_N

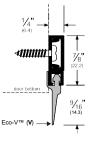
AVAILABLE FINISHES: **C, D, G** REPLACEMENT INSERT: **N8 (BL)** ANSI: **R3B434, R3B435**



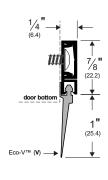


293100_V

AVAILABLE FINISHES: C, D, G REPLACEMENT INSERT: EV54 (BL, GR, W) ANSI: R3D434









NOTE: Products shown in this section may not be drawn to scale.

AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) B (Mill Finish Extruded Bronze [Brass]) BDG (Bright Dip Gold Anodized) C (Clear Anodized) D (Dark Bronze Anodized) G (Gold Anodized) PW (Painted White) SN (Satin Nickel Anodized)



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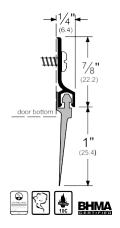
Door Bottom Sweeps (Cont.)

307_V

AVAILABLE FINISHES: A, BDG, C, D, G, PW, SN REPLACEMENT INSERT: EV54 (BL, GR, W) ANSI: R3D434

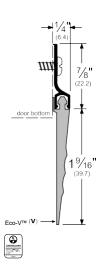
307_PK

AVAILABLE FINISHES: A, BDG, C, D, G, PW, SN REPLACEMENT INSERT: PK (BL, GR) ANSI: R3G434



56_V

AVAILABLE FINISHES: A, BDG, D, G, PW, SN REPLACEMENT INSERT: EV56 (BL, GR)

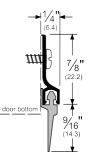




AVAILABLE FINISHES: A, BDG, C, D, G, PW, SN REPLACEMENT INSERT: EV65 (BL, GR) ANSI: R3D434

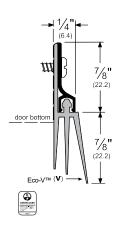
308_PK

AVAILABLE FINISHES: A, BDG, C, D, G, PW, SN REPLACEMENT INSERT: PK65 (BL, GR) ANSI: R3D434





57_V AVAILABLE FINISHES: A, BDG, D, G, PW, SN REPLACEMENT INSERT: EV57 (BL, GR)

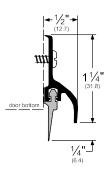


3452_V

AVAILABLE FINISHES: A, BDG, C, D, G, PW, SN REPLACEMENT INSERT: EV65 (BL, GR, W) ANSI: R3D534

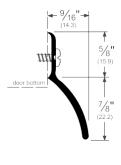
3452_PK

AVAILABLE FINISHES: A, BDG, C, D, G, PW, SN REPLACEMENT INSERT: PK65 (BL, GR) ANSI: R3G534





345_ AVAILABLE FINISHES: A, B, BDG, C, D, G, PW ANSI: R3Y936



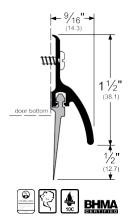
BHMA

345_V

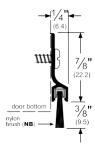
AVAILABLE FINISHES: A, BDG, C, D, G, PW REPLACEMENT INSERT: EV54 (BL, GR, W) ANSI: R3D534

345_PK

AVAILABLE FINISHES: A, BDG, C, D, G, PW REPLACEMENT INSERT: PK54 (BL, GR) ANSI: R3G534



309_P AVAILABLE FINISHES: A, BDG, D, G, PW, SN REPLACEMENT INSERT: P3 (BL, GR)





NOTE: Products shown in this section may not be drawn to scale.

AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) A (Mill Finish Aluminum) B (Mill Finish Extruded Bronze [Brass]) BDG (Bright Dip Gold Anodized) C (Clear Anodized) D (Dark Bronze Anodized) G (Gold Anodized) PW (Painted White) SN (Satin Nickel Anodized)

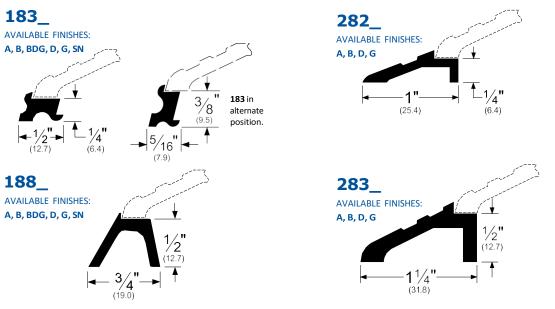
800-824-3018 | www.pemko.com Check the web site for the up-to-date catalog

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The global leader in door opening solutions

Elevators



Thermal Barrier Saddles

• Elevators allow for custom sizing on offset conditions.

• Black rigid vinyl key between extrusions provides a thermal barrier (designated by "FG" Frost Guard following finish code).

273X4_FG AVAILABLE FINISHES: A, B, D, G

274X4_FG AVAILABLE FINISHES: A, B, D, G

255X5_FG AVAILABLE FINISHES: A, B, D, G

• Sections are symmetrical.

NOTE: Products shown in this section may not be drawn to scale.

AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart)

A (Mill FinAs{VAlluFininialmA)WBin/Mill PinBs{MilltFinded Bxtmade (BBaschile - (Br43))c/ABD@i(Brd):PDC(pacebleAnce)izeBDE (DB(Dank DB(pacebleAnce)izeBDE (DB)) (Satin Nickel)
 G (Gold Anodized) • SN (Satin Nickel Anodized) NOTE: G, SN are available with limited inventory



Architectural Door Accessories

Experience a safer and more open world

Double Swing Hinge with Emergency Release Stop

Designed for safety and reliability in healthcare environments

The Double Swing Hinge with Emergency Release Stop is an innovative healthcare solution that permits quick door opening in an emergency situation. A double swing continuous hinge is combined with an emergency release stop to provide additional safety features that are easy to use and help minimize risk.

ASSA ABLOY offers two styles of double swing hinges and two styles of emergency release stops. The Markar Double Swing Hinge features a pin and barrel style hinge and the Pemko Double Swing Hinge features a gear style hinge. Both double swing hinge styles have a unique 100° swing that allows the door to swing in either direction.

The two models of the Pemko Emergency Release Stop feature either a special flush bolt or a multipoint latch. Both models provide the functionality to release the stop in an emergency situation, allowing the door to be opened in the opposite direction. The stops are used on the strike edge of the door and come standard with hospital tip to complete the solution.

The Double Swing Hinge and Emergency Release Stop are accepted by the New York State Office of Mental Health (OMH) for use in high risk areas.

Features	Benefits
Double-swing design opens 100°	Opens wide in either direction
Continuous hinge	Proper alignment and weight distribution extend the life of the door
Emergency release	Quickly releases stop in an emergency situation
Hospital tip	Provides a safer environment for hospitals and healthcare facilities
CMS Compliant	Eiminating additional ligature points ensures compliance for reimbursement through CMS (Centers for Medicare and Medicaid Services)

Applications:

- Healthcare Facilities
- Behavioral Health
- Assisted Living
- Food Service
- Hospitals

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Pemko ERS with special Flush Bolt







Healthcare Solutions

ASSA ABLOY designs and manufactures products to improve safety and mitigate risk in behavioral healthcare and assisted living environments. Applications include patient rooms, patient bathrooms and cross corridor bathrooms.

Combine complementary products from ASSA ABLOY Group brands to form an optimal healthcare door opening solution.

The Double Swing Hinge and Emergency Release Stop are accepted by the New York State Office of Mental Health (OMH) for use in high risk areas.





Double Swing Hinge: DSH_

Hinge Size	Opening	Gear Hinge Clear Anodized	Pin & Barrel Hinge Clear Anodized
84"	7' 0"	DSHP01C-84	SH1000-84C
96"	8' 0"	DSHP01C-96	DSH1000-96C
120"	10' 0"	DSHP01C-120	DSH1000-120C





Emergency Release Stop: ERS_

Hinge Size	Opening	Flush Bolt Clear Anodized Left Hand	Flush Bolt Clear Anodized Right Hand	Multipoint Latch Clear Anodize Left Hand	Multipoint Latch Clear Anodize Right Hand
84	7'0	RS84CxHT-L	RS84CxHT-R	ERSMP84C-LH	ERSMP84C-RH
96"	8' 0"	ERS96CxHT-LH	ERS96CxHT-RH	ERSMP96C-LH	ERSMP96C-RH
120"	10' 0"	ERS120CxHT-LH	ERS120CxHT-RH	ERSMP120C-LH	ERSMP120C-RH

Notes: Minimum $2^{3}/_{4}$ " backset for hardware trim.

If ERS is installed on a cased open jamb, an extended lip strike is needed. To avoid using the extended lip strike, use a single rabbet jamb on strike side of frame.

ARCHITECTURAL DOOR ACCESSORIES[™] Markar | McKinney | Pemko | Rockwood

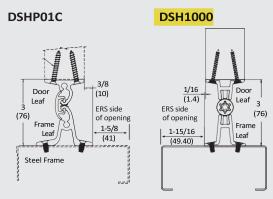
ASSA ABLOY Opening Solutions Architectural Door Accessories 5535 Distribution Drive, Memphis, TN 38141 orders.pemko@assaabloy.com www.assaabloydooraccessories.us Memphis, TN USA P: 800 824-3018 F: 800 243-3656 Ventura, CA USA P: 800 283-9988 F: 800 283-4050 Vaughan, ON CA P: 800.461.3007 F: 800.461.8989

Technical Specifications:

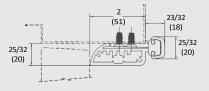
Hinge	
Material:	6063-T6 Aluminum Alloy
Finishes:	Clear Anodized Aluminum (other finishes available by special request)
Fasteners:	Torx Security Machine Screws
BHMA:	Double Swing Hinge ANSI/BHMA A156.26 certified.
ADA Compliance:	DSH meets the barrier free requirements of ICC/ANSI A117.1-2009 and ADAAG-2010

Note: Although these products are better designed for behavioral health applications than traditional door hinges, they do not eliminate the risk that an object can be affixed to, or around them.

Double Swing Hinge:



Emergency Release Stop: ERS_



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Markar 1000 Series Aluminum Pin & Barrel Continuous Hinges

Short Form Architectural Specification:

Continuous hinges shall be full height piano-type hinge providing full height door support.

- Supports weights up to 600 lbs. 4'0" maximum door width
- Material to be extruded aluminum 6063-T6 alloy
- .250" diameter stainless pin (rod)
- Each knuckle 4", including nylon bearing at each separation for a quiet, smooth, self-lubricating operation
- Finish: Clear Anodized (628) Optional Finish: Light Bronze Anodized (311), Dark Bronze Anodized (313) Black Anodized (315), Scratch-Resistant Powder Coated Paint. Other finishes available upon request.
- All hinges shall be furnished with manufacturer's recommended hardware pack per specific model application
- Exterior barrel diameter .750" (³/₄")
- Hinges certified ANSI/BHMA Standard A 156.26 Grade 1
- Symmetrically templated hole pattern

NOTE: 25-Year Warranty on all Continuous Pin & Barrel Hinges

Markar DSH1000 Double Swing Hinge

Standard Features

Barrel Type Hinge .250" diameter stainless steel pin (rod) Medical bearings Material 6063-T6 aluminum alloy Finishes Clear Anodized (628) Standards ANSI/BHMA Standard A156.26 Grade 1 Mounting Hardware 12-24 x ¹¹/16" Torx Flat Head Undercut TEK Screws #12-8 Torx Flat Head Particle Board Screw Capacity Supports weights up to 600lbs. 4'0" maximum door width Standard Sizes 7'0", 8'0" Hole Pattern Symmetrically templated Handing Handing not required CMS Compliant Eliminating additional ligature points ensures compliance for reimbursement through CMS (Centers for Medicare and Medicaid Services)

Optional Features

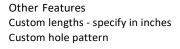
Finishes

Light Bronze Anodized (311) Dark Bronze Anodize (313) Black Anodized (315) Scratch-Resistant Powder Coated Paint

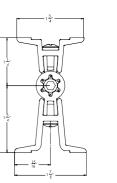
This door edge mounted aluminum pin & barrel type hinge has a unique feature that allows the door to swing in either direction up to 100°. When used in conjunction with Pemko Emergency Release Stop (ERS) provides an anti-barricade system

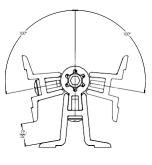
The Double Swing Hinge and Emergency Release Stop are accepted by the New York State Office of Mental Health (OMH) for use in high risk areas.





Electrical Modifications ElectroLynx[®] SER4 (4 wire), SER8 (8 wire), SER12 (12 wire)





Door Closed

Door Open 100° Either Direction

The global leader in door opening solutions

68

Check the web site for the up-to-date catalog

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TECH-SPEC

PEMKO ERS - EMERGENCY RELEASE STOP



Experience a safer and more open world

	Profile Length Finish Cutout Hospital Tip Handing	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		
PROFILE:	Leave Blank or MP Leave Blank: Standard ERS with top flush bolt MP: Multi-Point Latching into frame rabbet			
LENGTH:	84" (2134 mm), 96" (2438 mm) or 120" (3048 mm)			
FINISH:	C (Clear Anodized)			
CUTOUT:	Notch: Mandatory for all ERS for ease of access and also helps doors with locking hardware back set of 2 ³ / ₄ ". Type of Notch specified by factory based on locking hardware and trim (NPXXL not available on ERSMP) *Notch: cut -out in ERS to clear hardware trim on door			
	Hospital Tip (Standard)			
HT:				

- FINISH: C (Clear Anodized Aluminum) (BHMA 628) in accordance with 204-R1 (AA-M12C22A31) clear
- **WEIGHT:** 1.19 Ibs/in.

LOCKING METHOD:

ERS: Top flush bolt ERSMP: Two point locking

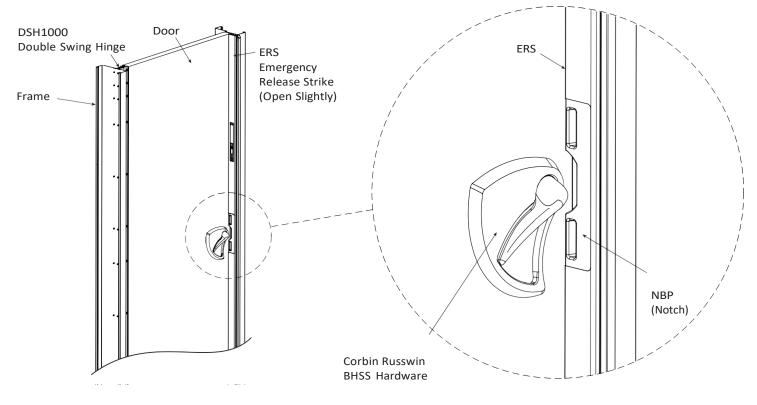
OMH Approved

OMH (New York State Office of Mental Health) Approved with the DSH1000 as Anti-Barricade System

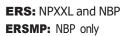
CMC Compliant (Centers for Medicare and Medicaid Services)

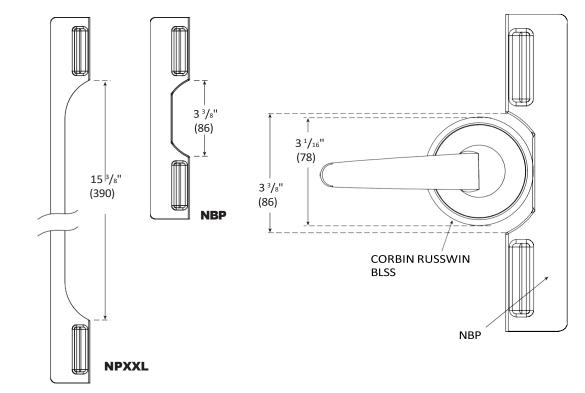
Eliminates additional ligature points ensure compliance for reimbursement through CMS

Drawing for ERS-TS



ERS Notches



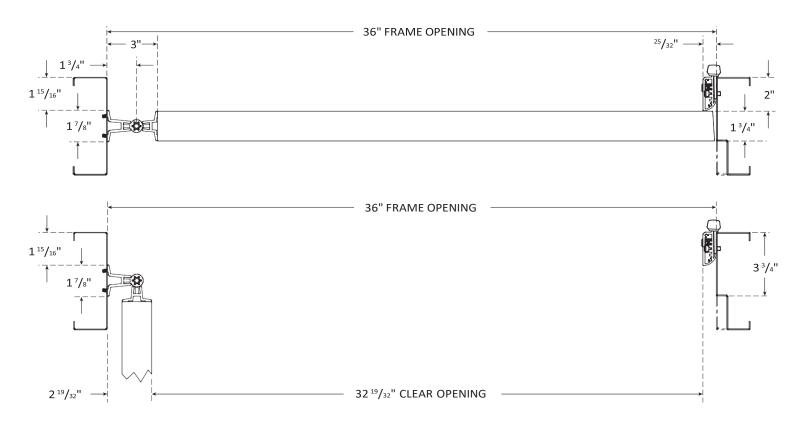


The ERS notches are designed to clear a variety of door hardware trim with a 2³/4" backset. For example the NBP notch is large enough to clear most cyclindrical locking levers with rose trim, including the Corbin Russwin Behavioral Health Series Lever (BLSS).

ERSMP - Emergency Release Stop MultiPoint Frame Preparation

1. Using a ¹/⁸ drill bit, drill pilot holes at the six location laid out from step 1. As shown in the 1" Drill Size diagram below, enlarge each hole using a 3/8" drill bit. Then enlarge the two center holes, STA IN using a ³/₄" drill bit. Each of the two preps should resembles the two preps shown in the Drill Size Top Of Door Opening diagram. C 21¹/₁₆" Ø ³/8'' Ø 3/4'' C_L Ø 3/8'' ¹/₂" 63¹¹/₁₆" 1" Ø ³/8" Ø 3/4" CL 1 Ø 3/8" ¹/2" 1" **Drill Size Frame Preparation**

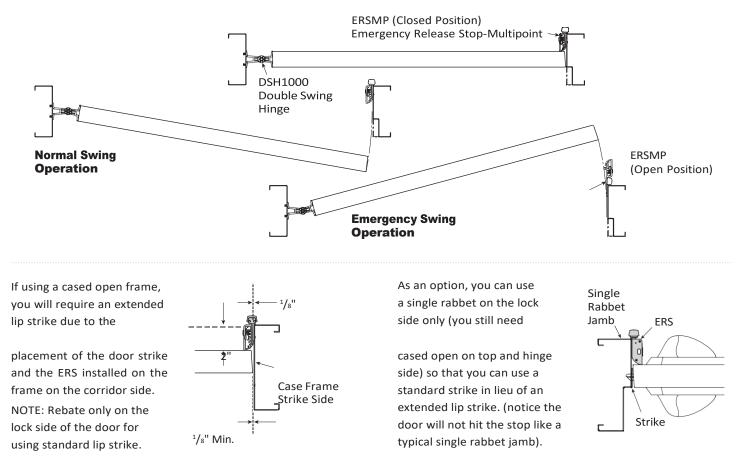
ERS-TS Technical Specification Drawing



ASSA ABLOY

ASSA ABLOY Opening Solutions leads the development within door openings and products for access solutions in homes, businesses and institutions. Our offering includes doors, frames, door and window hardware, mechanical and smart locks, access control and service.





Care And Maintenance

CLEANING: Pemko's aluminum products and solid gasket products can be cleaned with a mild soap with warm water. A clean non-abrasive cloth should be used to clean the surface of these products. For removing grease, sealant, or other minimal adhesives a mild solvent such as mineral spirits may be used; then clean with mild soap mixed with warm water. To dry, either allow to air dry or wipe dry with a chamois, squeegee, or lint-free cloth.

For sponge gasket and weatherstrip products, wipe with a damp cloth. Do not use mineral spirits or other chemical as this may cause the plastic to "melt" or deteriorate. To dry, allow to air dry or wipe dry with a chamois, squeegee, or lint-free cloth. The use of strong solvents or cleaner concentrations may cause damage to the finish surface and isn't recommended.

MAINTENANCE: Pemko products are generally low-maintenance and require nothing more than general cleaning. Should anything outside of "general cleaning" arise, please consult Pemko Customer Service. If you have any questions, or if you have a situation outside this scope, please contact Pemko Customer Service.

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